



US009748503B2

(12) **United States Patent**
Tsai(10) **Patent No.:** **US 9,748,503 B2**(45) **Date of Patent:** **Aug. 29, 2017**(54) **ORGANIC ELECTROLUMINESCENT MATERIALS AND DEVICES**(71) Applicant: **Universal Display Corporation**,
Ewing, NJ (US)(72) Inventor: **Jui-Yi Tsai**, Newtown, PA (US)(73) Assignee: **UNIVERSAL DISPLAY CORPORATION**, Ewing, NJ (US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 916 days.

(21) Appl. No.: **14/026,392**(22) Filed: **Sep. 13, 2013**(65) **Prior Publication Data**

US 2015/0076454 A1 Mar. 19, 2015

(51) **Int. Cl.**
H01L 51/00 (2006.01)
C07F 15/00 (2006.01)
C09K 11/06 (2006.01)
H01L 51/50 (2006.01)(52) **U.S. Cl.**
CPC **H01L 51/0088** (2013.01); **C07F 15/002**
(2013.01); **C09K 11/06** (2013.01); **C09K**
2211/185 (2013.01); **H01L 51/0054** (2013.01);
H01L 51/0074 (2013.01); **H01L 51/5016**
(2013.01)(58) **Field of Classification Search**
CPC H01L 51/0088
See application file for complete search history.(56) **References Cited**

U.S. PATENT DOCUMENTS

4,769,292 A 9/1988 Tang et al.
5,061,569 A 10/1991 VanSlyke et al.5,247,190 A 9/1993 Friend et al.
5,703,436 A 12/1997 Forrest et al.
5,707,745 A 1/1998 Forrest et al.
5,834,893 A 11/1998 Bulovic et al.
5,844,363 A 12/1998 Gu et al.
6,013,982 A 1/2000 Thompson et al.
6,087,196 A 7/2000 Sturm et al.
6,091,195 A 7/2000 Forrest et al.
6,097,147 A 8/2000 Baldo et al.
6,294,398 B1 9/2001 Kim et al.
6,303,238 B1 10/2001 Thompson et al.
6,337,102 B1 1/2002 Forrest et al.

(Continued)

FOREIGN PATENT DOCUMENTS

EP 0650955 5/1995
EP 1725079 11/2006

(Continued)

OTHER PUBLICATIONS

Zhang et al., Cyclometalation of 2-Vinylpyridine with
MCl₂(PPh₃)₃ and MHCl(PPh₃)₃(M)Ru,Os), Organometallics,
2007, 26, 2849-2860.*

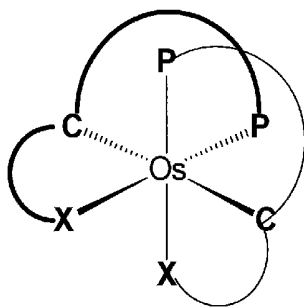
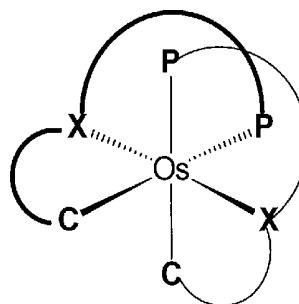
(Continued)

Primary Examiner — Robert Vetere

(74) Attorney, Agent, or Firm — Duane Morris LLP

(57) **ABSTRACT**

Bis(tridentate) osmium(II) complexes containing phosphite groups useful as phosphorescent emitters are disclosed. The disclosed osmium(II) complexes have higher oxidation potential than previously known osmium(II) complexes. An organic light emitting device having an organic layer that includes the disclosed osmium(II) complex is also disclosed.

23 Claims, 5 Drawing Sheets**FORMULA I****FORMULA II**

(56)

References Cited

U.S. PATENT DOCUMENTS

6,468,819	B1	10/2002	Kim et al.
6,528,187	B1	3/2003	Okada
6,687,266	B1	2/2004	Ma et al.
6,835,469	B2	12/2004	Kwong et al.
6,921,915	B2	7/2005	Takiguchi et al.
7,087,321	B2	8/2006	Kwong et al.
7,090,928	B2	8/2006	Thompson et al.
7,154,114	B2	12/2006	Brooks et al.
7,250,226	B2	7/2007	Tokito et al.
7,279,704	B2	10/2007	Walters et al.
7,332,232	B2	2/2008	Ma et al.
7,338,722	B2	3/2008	Thompson et al.
7,393,599	B2	7/2008	Thompson et al.
7,396,598	B2	7/2008	Takeuchi et al.
7,431,968	B1	10/2008	Shtein et al.
7,445,855	B2	11/2008	Mackenzie et al.
7,534,505	B2	5/2009	Lin et al.
2002/0034656	A1	3/2002	Thompson et al.
2002/0134984	A1	9/2002	Igarashi
2002/0158242	A1	10/2002	Son et al.
2003/0138657	A1	7/2003	Li et al.
2003/0151042	A1	8/2003	*Hueschen et al.
2003/0152802	A1	8/2003	Tsuboyama et al.
2003/0175553	A1	9/2003	Thompson et al.
2003/0230980	A1	12/2003	Forrest et al.
2004/0036077	A1	2/2004	Ise
2004/0137267	A1	7/2004	Igarashi et al.
2004/0137268	A1	7/2004	Igarashi et al.
2004/0174116	A1	9/2004	Lu et al.
2005/0025993	A1	2/2005	Thompson et al.
2005/0112407	A1	5/2005	Ogasawara et al.
2005/0238919	A1	10/2005	Ogasawara
2005/0244673	A1	11/2005	Satoh et al.
2005/0260441	A1	11/2005	Thompson et al.
2005/0260449	A1	11/2005	Walters et al.
2006/0008670	A1	1/2006	Lin et al.
2006/0202194	A1	9/2006	Jeong et al.
2006/0240279	A1	10/2006	Adamovich et al.
2006/0251923	A1	11/2006	Lin et al.
2006/0263635	A1	11/2006	Ise
2006/0280965	A1	12/2006	Kwong et al.
2007/0190359	A1	8/2007	Knowles et al.
2007/0278938	A1	12/2007	Yabunouchi et al.
2008/0015355	A1	1/2008	Schafer et al.
2008/0018221	A1	1/2008	Egen et al.
2008/0106190	A1	5/2008	Yabunouchi et al.
2008/0124572	A1	5/2008	Mizuki et al.
2008/0220265	A1	9/2008	Xia et al.
2008/0297033	A1	12/2008	Knowles et al.
2009/0001875	A1	1/2009	Chi et al.
2009/0008605	A1	1/2009	Kawamura et al.
2009/0009065	A1	1/2009	Nishimura et al.
2009/0017330	A1	1/2009	Iwakuma et al.
2009/0030202	A1	1/2009	Iwakuma et al.
2009/0039776	A1	2/2009	Yamada et al.
2009/0045730	A1	2/2009	Nishimura et al.
2009/0045731	A1	2/2009	Nishimura et al.
2009/0101870	A1	4/2009	Pakash et al.
2009/0108737	A1	4/2009	Kwong et al.
2009/0115316	A1	5/2009	Zheng et al.
2009/0165846	A1	7/2009	Johannes et al.
2009/0167162	A1	7/2009	Lin et al.
2009/0179554	A1	7/2009	Kuma et al.
2011/0062858	A1	3/2011	Yersin et al.
2011/0204770	A1	8/2011	Chi et al.
2012/0215000	A1	8/2012	Tsai

FOREIGN PATENT DOCUMENTS

EP	2034538	3/2009
JP	200511610	1/2005
JP	2007123392	5/2007
JP	2007254297	10/2007
JP	2008074939	4/2008
WO	0139234	5/2001

WO	0202714	1/2002
WO	0215645	2/2002
WO	03040257	5/2003
WO	03060956	7/2003
WO	2004093207	10/2004
WO	2004107822	12/2004
WO	2005014551	2/2005
WO	2005019373	3/2005
WO	2005030900	4/2005
WO	2005089025	9/2005
WO	2005123873	12/2005
WO	2006009024	1/2006
WO	2006056418	6/2006
WO	2006072002	7/2006
WO	2006082742	8/2006
WO	2006098120	9/2006
WO	2006100298	9/2006
WO	2006103874	10/2006
WO	2006114966	11/2006
WO	2006132173	12/2006
WO	2007002683	1/2007
WO	2007004380	1/2007
WO	2007063754	6/2007
WO	2007063796	6/2007
WO	2008056746	5/2008
WO	2008101842	8/2008
WO	2008132085	11/2008
WO	2009000673	12/2008
WO	2009003898	1/2009
WO	2009008311	1/2009
WO	2009018009	2/2009
WO	2009046266	4/2009
WO	2009050290	4/2009
WO	2009021126	5/2009
WO	2009062578	5/2009
WO	2009063833	5/2009
WO	2009066778	5/2009
WO	2009066779	5/2009
WO	2009086028	7/2009
WO	2009100991	8/2009

OTHER PUBLICATIONS

Adachi, Chihaya et al., "Organic Electroluminescent Device Having a Hole Conductor as an Emitting Layer," Appl. Phys. Lett., 55(15): 1489-1491 (1989).

Adachi, Chihaya et al., "Nearly 100% Internal Phosphorescence Efficiency in an Organic Light Emitting Device," J. Appl. Phys., 90(10): 5048-5051 (2001).

Adachi, Chihaya et al., "High-Efficiency Red Electrophosphorescence Devices," Appl. Phys. Lett., 78(11):1622-1624 (2001).

Aonuma, Masaki et al., "Material Design of Hole Transport Materials Capable of Thick-Film Formation in Organic Light Emitting Diodes," Appl. Phys. Lett., 90:183503-1-183503-3.

Baldo et al., Highly Efficient Phosphorescent Emission from Organic Electroluminescent Devices, Nature, vol. 395, 151-154, (1998).

Baldo et al., Very high-efficiency green organic light-emitting devices based on electrophosphorescence, Appl. Phys. Lett., vol. 75, No. 3, 4-6 (1999).

Gao, Zhiqiang et al., "Bright-Blue Electroluminescence From a Silyl-Substituted ter-(phenylene-vinylene) derivative," Appl. Phys. Lett., 74(6): 865-867 (1999).

Guo, Tzung-Fang et al., "Highly Efficient Electrophosphorescent Polymer Light-Emitting Devices," Organic Electronics, 115-20 (2000).

Hamada, Yuji et al., "High Luminance in Organic Electroluminescent Devices with Bis(10-hydroxybenzo[h]quinolinato)beryllium as an Emitter," Chem. Lett., 905-906 (1993).

Holmes, R.J. et al., "Blue Organic Electrophosphorescence Using Exothermic Host-Guest Energy Transfer," Appl. Phys. Lett., 82(15):2422-2424 (2003).

Hu, Nan-Xing et al., "Novel High Tg Hole-Transport Molecules Based on Indolo[3,2-b]carbazoles for Organic Light-Emitting Devices," Synthetic Metals, 111-112:421-424 (2000).

(56)

References Cited

OTHER PUBLICATIONS

- Huang, Jinsong et al., "Highly Efficient Red-Emission Polymer Phosphorescent Light-Emitting Diodes Based on Two Novel Tris(1-phenylisoquinolinato-C₂,N)iridium(III) Derivates," *Adv. Mater.*, 19:739-743 (2007).
- Huang, Wei-Sheng et al., "Highly Phosphorescent Bis-Cyclometalated Iridium Complexes Containing Benzoimidazole-Based Ligands," *Chem. Mater.*, 16(12):2480-2488 (2004).
- Hung, L.S. et al., "Anode Modification in Organic Light-Emitting Diodes by Low-Frequency Plasma Polymerization of CHF₃," *Appl. Phys. Lett.*, 78(5):673-675 (2001).
- Ikai, Masamichi and Tokito, Shizuo, "Highly Efficient Phosphorescence From Organic Light-Emitting Devices with an Exciton-Block Layer," *Appl. Phys. Lett.*, 79(2):156-158 (2001).
- Ikeda, Hisao et al., "P-185 Low-Drive-Voltage OLEDs with a Buffer Layer Having Molybdenum Oxide," *SID Symposium Digest*, 37:923-926 (2006).
- Inada, Hiroshi and Shirota, Yasuhiko, "1,3,5-Tris[4-(diphenylamino)phenyl]benzene and its Methylsubstituted Derivatives as a Novel Class of Amorphous Molecular Materials," *J. Mater. Chem.*, 3(3):319-320 (1993).
- Kanno, Hiroshi et al., "Highly Efficient and Stable Red Phosphorescent Organic Light-Emitting Device Using bis[2-(2-benzothiazoyl)phenolato]zinc(II) as host material," *Appl. Phys. Lett.*, 90:123509-1-123509-3 (2007).
- Kido, Junji et al., 1,2,4-Triazole Derivative as an Electron Transport Layer in Organic Electroluminescent Devices, *Jpn. J. Appl. Phys.*, 32:L917-L920 (1993).
- Kuwabara, Yoshiyuki et al., "Thermally Stable Multilayered Organic Electroluminescent Devices Using Novel Starburst Molecules, 4,4',4"-Tri(N-carbazolyl)triphenylamine (TCTA) and 4,4',4"-Tris(3-methylphenylphenyl-amino) triphenylamine (m-MTDATA), as Hole-Transport Materials," *Adv. Mater.*, 6(9):677-679 (1994).
- Kwong, Raymond C. et al., "High Operational Stability of Electrophosphorescent Devices," *Appl. Phys. Lett.*, 81(1) 162-164 (2002).
- Lamansky, Sergey et al., "Synthesis and Characterization of Phosphorescent Cyclometalated Iridium Complexes," *Inorg. Chem.*, 40(7):1704-1711 (2001).
- Lee, Chang-Lyoul et al., "Polymer Phosphorescent Light-Emitting Devices Doped with Tris(2-phenylpyridine) Iridium as a Triplet Emitter," *Appl. Phys. Lett.*, 77(15):2280-2282 (2000).
- Lo, Shih-Chun et al., "Blue Phosphorescence from Iridium(III) Complexes at Room Temperature," *Chem. Mater.*, 18 (21)5119-5129 (2006).
- Ma, Yuguang et al., "Triplet Luminescent Dinuclear-Gold(I) Complex-Based Light-Emitting Diodes with Low Turn-On voltage," *Appl. Phys. Lett.*, 74(10):1361-1363 (1999).
- Mi, Bao-Xiu et al., "Thermally Stable Hole-Transporting Material for Organic Light-Emitting Diode an Isoindole Derivative," *Chem. Mater.*, 15(16):3148-3151 (2003).
- Nishida, Jun-ichi et al., "Preparation, Characterization, and Electroluminescence Characteristics of α -Diimine-type Platinum(II) Complexes with Perfluorinated Phenyl Groups as Ligands," *Chem. Lett.*, 34(4): 592-593 (2005).
- Niu, Yu-Hua et al., "Highly Efficient Electrophosphorescent Devices with Saturated Red Emission from a Neutral Osmium Complex," *Chem. Mater.*, 17(13):3532-3536 (2005).
- Noda, Tetsuya and Shirota, Yasuhiko, "5,5'-Bis(dimesitylboryl)-2,2'-bithiophene and 5,5'-Bis(dimesitylboryl)-2,2',5',2"-terthiophene as a Novel Family of Electron-Transporting Amorphous Molecular Materials," *J. Am. Chem. Soc.*, 120 (37):9714-9715 (1998).
- Okumoto, Kenji et al., "Green Fluorescent Organic Light-Emitting Device with External Quantum Efficiency of Nearly 10%," *Appl. Phys. Lett.*, 89:063504-1-063504-3 (2006).
- Palilis, Leonidas C., "High Efficiency Molecular Organic Light-Emitting Diodes Based on Silole Derivatives and Their Exciplexes," *Organic Electronics*, 4:113-121 (2003).
- Paulose, Betty Marie Jennifer S. et al., "First Examples of Alkenyl Pyridines as Organic Ligands for Phosphorescent Iridium Complexes," *Adv. Mater.*, 16(22):2003-2007 (2004).
- Ranjan, Sudhir et al., "Realizing Green Phosphorescent Light-Emitting Materials from Rhenium(I) Pyrazolato Diimine Complexes," *Inorg. Chem.*, 42(4):1248-1255 (2003).
- Sakamoto, Youichi et al., "Synthesis, Characterization, and Electron-Transport Property of Perfluorinated Phenylene Dendrimers," *J. Am. Chem. Soc.*, 122(8):1832-1833 (2000).
- Salbeck, J. et al., "Low Molecular Organic Glasses for Blue Electroluminescence," *Synthetic Metals*, 91209-215 (1997).
- Shirota, Yasuhiko et al., "Starburst Molecules Based on p-Electron Systems as Materials for Organic Electroluminescent Devices," *Journal of Luminescence*, 72-74:985-991 (1997).
- Sotoyama, Wataru et al., "Efficient Organic Light-Emitting Diodes with Phosphorescent Platinum Complexes Containing N^CN-Coordinating Tridentate Ligand," *Appl. Phys. Lett.*, 86:153505-1-153505-3 (2005).
- Sun, Yiru and Forrest, Stephen R., "High-Efficiency White Organic Light Emitting Devices with Three Separate Phosphorescent Emission Layers," *Appl. Phys. Lett.*, 91:263503-1-263503-3 (2007).
- T. Östergård et al., "Langmuir-Blodgett Light-Emitting Diodes of Poly(3-Hexylthiophene) Electro-Optical Characteristics Related to Structure," *Synthetic Metals*, 87:171-177 (1997).
- Takizawa, Shin-ya et al., "Phosphorescent Iridium Complexes Based on 2-Phenylimidazo[1,2- α]pyridine Ligands Tuning of Emission Color toward the Blue Region and Application to Polymer Light-Emitting Devices," *Inorg. Chem.*, 46(10):4308-4319 (2007).
- Tang, C.W. and VanSlyke, S.A., "Organic Electroluminescent Diodes," *Appl. Phys. Lett.*, 51(12):913-915 (1987).
- Tung, Yung-Liang et al., "Organic Light-Emitting Diodes Based on Charge-Neutral Ru II Phosphorescent Emitters," *Adv. Mater.*, 17(8):1059-1064 (2005).
- Van Slyke, S. A. et al., "Organic Electroluminescent Devices with Improved Stability," *Appl. Phys. Lett.*, 69(15):2160-2162 (1996).
- Wang, Y. et al., "Highly Efficient Electroluminescent Materials Based on Fluorinated Organometallic Iridium Compounds," *Appl. Phys. Lett.*, 79(4):449-451 (2001).
- Wong, Keith Man-Chung et al., A Novel Class of Phosphorescent Gold(III) Alkynyl-Based Organic Light-Emitting Devices with Tunable Colour, *Chem. Commun.*, 2906-2908 (2005).
- Wong, Wai-Yeung, "Multifunctional Iridium Complexes Based on Carbazole Modules as Highly Efficient Electrophosphors," *Angew. Chem. Int. Ed.*, 45:7800-7803 (2006).
- Chen, Kellen et al., Osmium Complexes with Tridentate 6-Pyrazol-3-yl 2,2'-Bipyridine Ligands: Coarse Tuning of Phosphorescence from the Red to the Near-Infrared Region, *Chem. Asian J.* 2007, 2, pp. 155-163.
- Chou, Pi-Tai and Chi, Yun, Osmium- and Ruthenium-Based Phosphorescent Materials: Design, Photophysics, and Utilization in OLED Fabrication, *Eur. J. Inorg. Chem.* 2006, pp. 3319-3332.

* cited by examiner

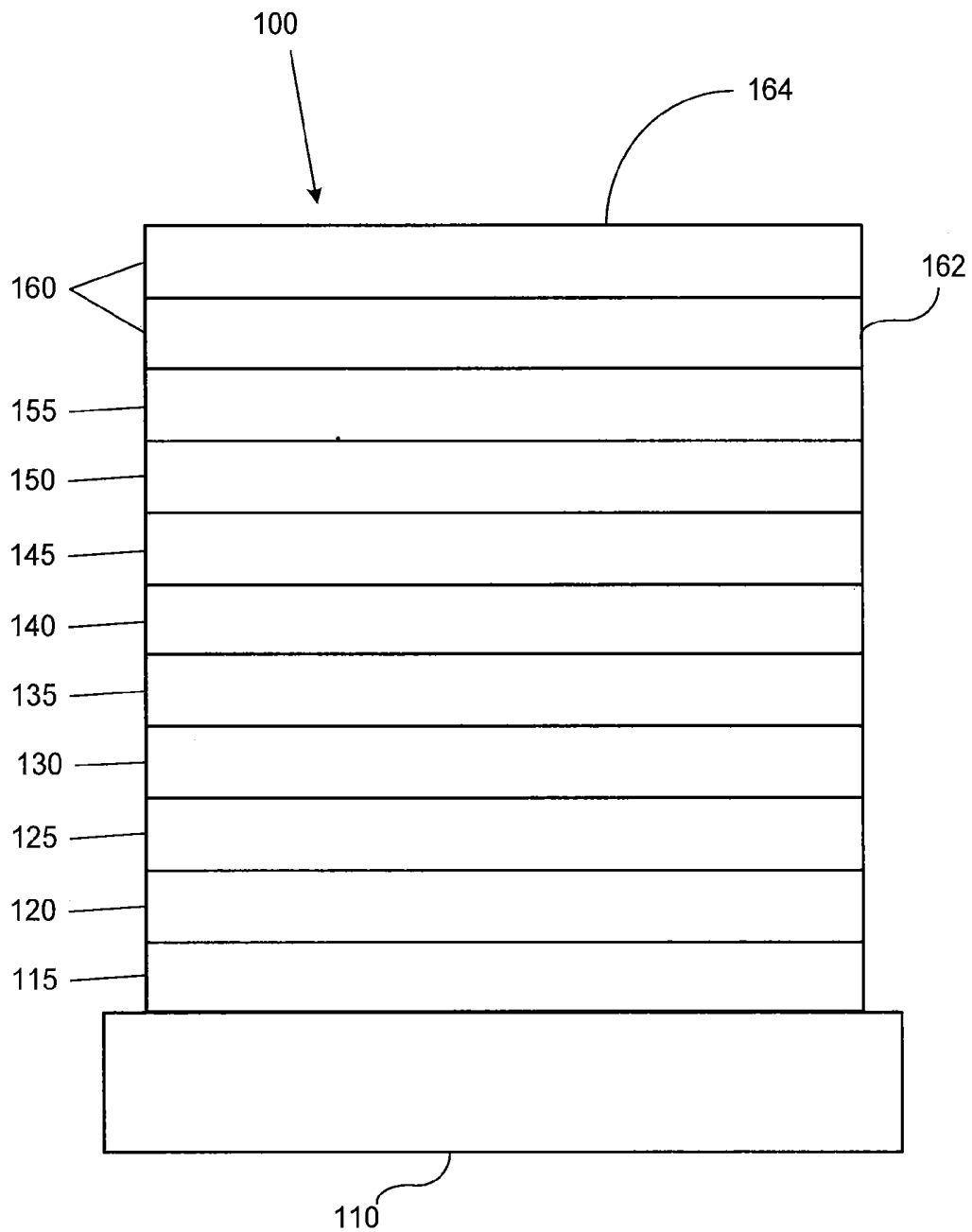


FIGURE 1

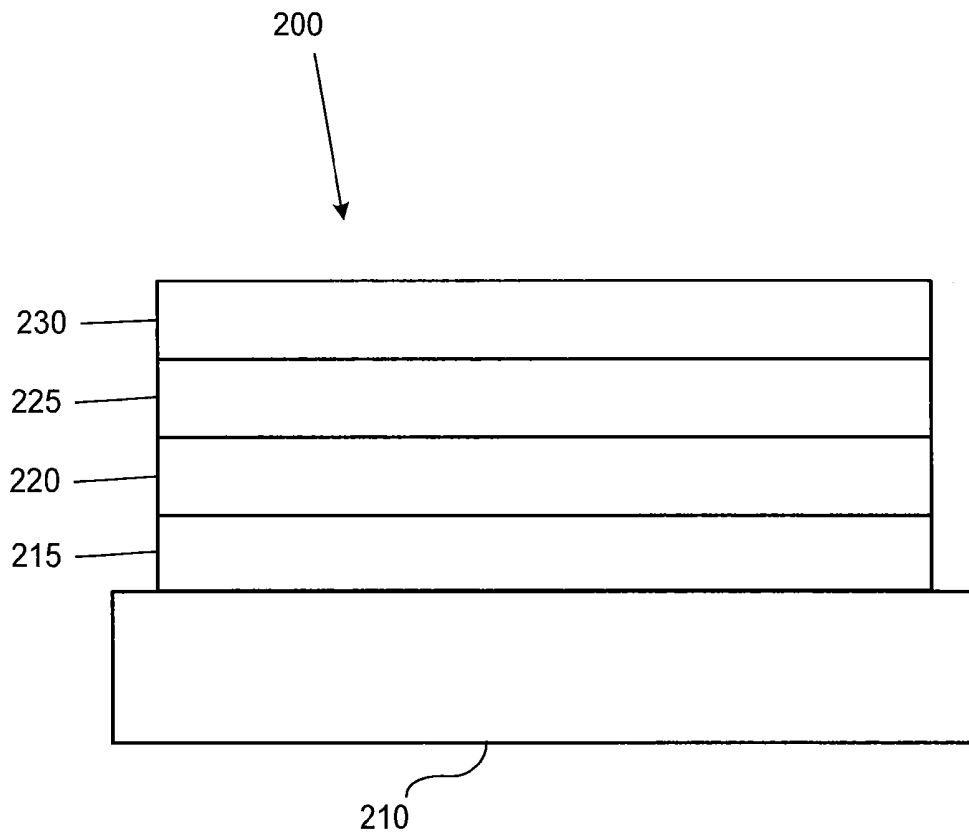
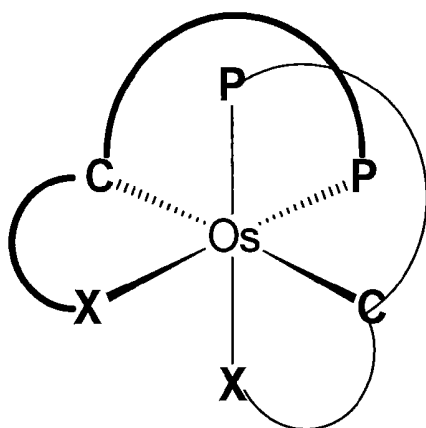
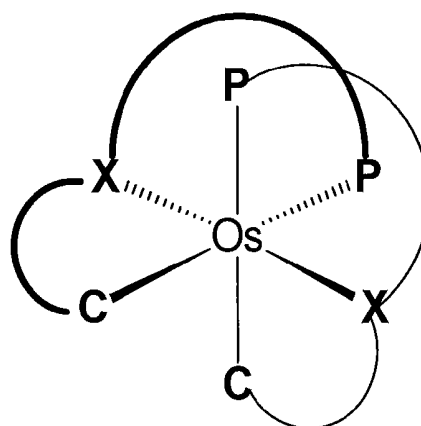


FIGURE 2



FORMULA I



FORMULA II

FIGURE 3

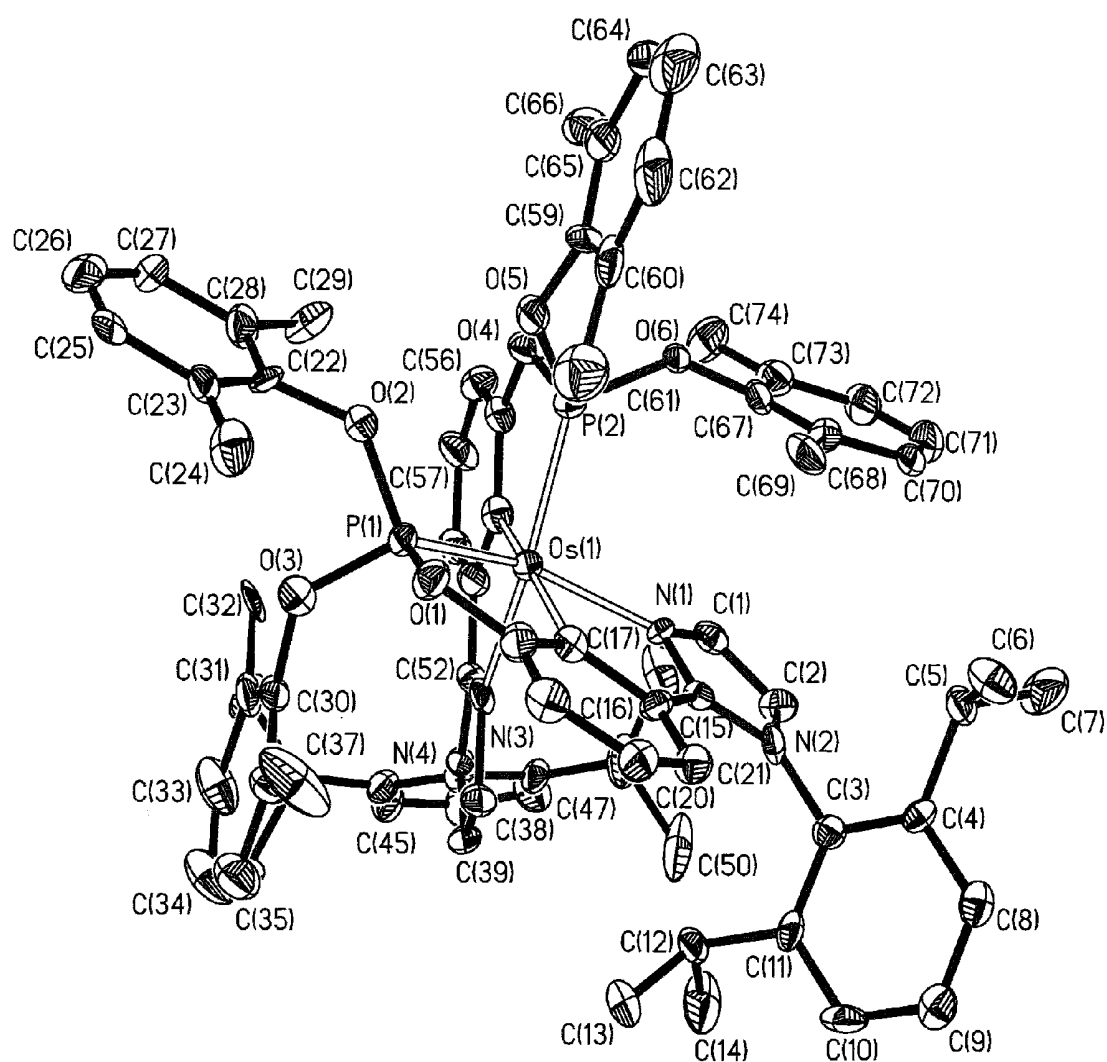


FIGURE 4

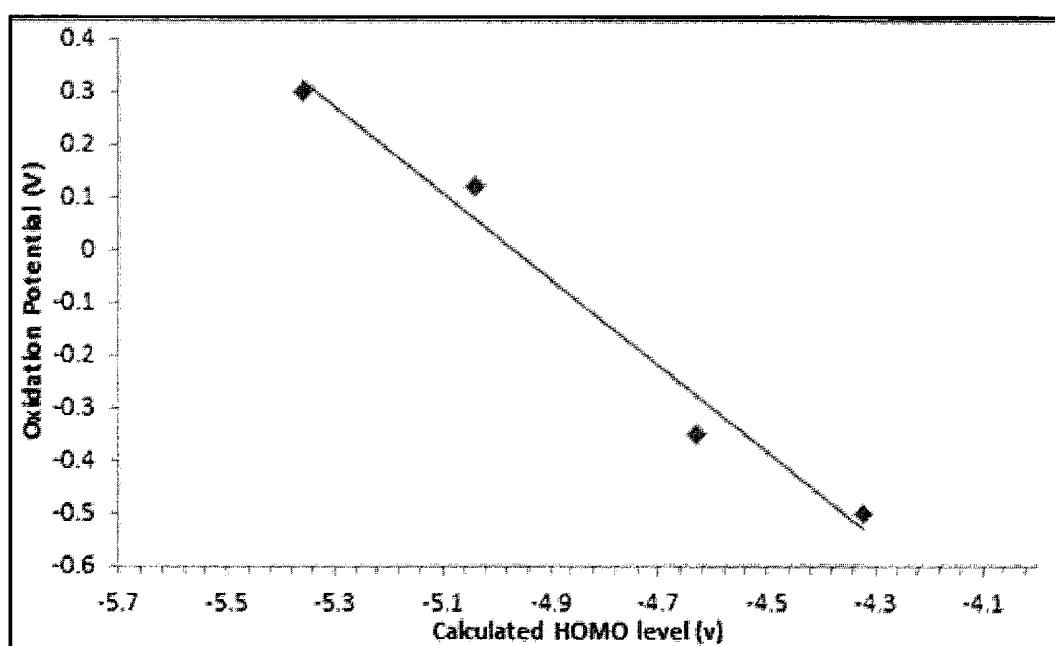


FIGURE 5

1

ORGANIC ELECTROLUMINESCENT MATERIALS AND DEVICES

PARTIES TO A JOINT RESEARCH AGREEMENT

The claimed invention was made by, on behalf of, and/or in connection with one or more of the following parties to a joint university corporation research agreement: Regents of the University of Michigan, Princeton University, University of Southern California, and the Universal Display Corporation. The agreement was in effect on and before the date the claimed invention was made, and the claimed invention was made as a result of activities undertaken within the scope of the agreement.

FIELD OF THE INVENTION

The present invention relates to compounds for use as emitters and devices, such as organic light emitting diodes, including the same. More particularly, the compounds disclosed herein are novel phosphorus containing bis(tridentate) osmium complexes.

BACKGROUND

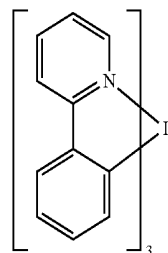
Opto-electronic devices that make use of organic materials are becoming increasingly desirable for a number of reasons. Many of the materials used to make such devices are relatively inexpensive, so organic opto-electronic devices have the potential for cost advantages over inorganic devices. In addition, the inherent properties of organic materials, such as their flexibility, may make them well suited for particular applications such as fabrication on a flexible substrate. Examples of organic opto-electronic devices include organic light emitting devices (OLEDs), organic phototransistors, organic photovoltaic cells, and organic photodetectors. For OLEDs, the organic materials may have performance advantages over conventional materials. For example, the wavelength at which an organic emissive layer emits light may generally be readily tuned with appropriate dopants.

OLEDs make use of thin organic films that emit light when voltage is applied across the device. OLEDs are becoming an increasingly interesting technology for use in applications such as flat panel displays, illumination, and backlighting. Several OLED materials and configurations are described in U.S. Pat. Nos. 5,844,363, 6,303,238, and 5,707,745, which are incorporated herein by reference in their entirety.

One application for phosphorescent emissive molecules is a full color display. Industry standards for such a display call for pixels adapted to emit particular colors, referred to as "saturated" colors. In particular, these standards call for saturated red, green, and blue pixels. Color may be measured using CIE coordinates, which are well known to the art.

One example of a green emissive molecule is tris(2-phenylpyridine) iridium, denoted Ir(ppy)₃, which has the following structure:

2



In this, and later figures herein, we depict the dative bond from nitrogen to metal (here, Ir) as a straight line.

As used herein, the term "organic" includes polymeric materials as well as small molecule organic materials that may be used to fabricate organic opto-electronic devices. "Small molecule" refers to any organic material that is not a polymer, and "small molecules" may actually be quite large. Small molecules may include repeat units in some circumstances. For example, using a long chain alkyl group as a substituent does not remove a molecule from the "small molecule" class. Small molecules may also be incorporated into polymers, for example as a pendent group on a polymer backbone or as a part of the backbone. Small molecules may also serve as the core moiety of a dendrimer, which consists of a series of chemical shells built on the core moiety. The core moiety of a dendrimer may be a fluorescent or phosphorescent small molecule emitter. A dendrimer may be a "small molecule," and it is believed that all dendrimers currently used in the field of OLEDs are small molecules.

As used herein, "top" means furthest away from the substrate, while "bottom" means closest to the substrate. Where a first layer is described as "disposed over" a second layer, the first layer is disposed further away from substrate. There may be other layers between the first and second layer, unless it is specified that the first layer is "in contact with" the second layer. For example, a cathode may be described as "disposed over" an anode, even though there are various organic layers in between.

As used herein, "solution processible" means capable of being dissolved, dispersed, or transported in and/or deposited from a liquid medium, either in solution or suspension form.

A ligand may be referred to as "photoactive" when it is believed that the ligand directly contributes to the photoactive properties of an emissive material. A ligand may be referred to as "ancillary" when it is believed that the ligand does not contribute to the photoactive properties of an emissive material, although an ancillary ligand may alter the properties of a photoactive ligand.

As used herein, and as would be generally understood by one skilled in the art, a first "Highest Occupied Molecular Orbital" (HOMO) or "Lowest Unoccupied Molecular Orbital" (LUMO) energy level is "greater than" or "higher than" a second HOMO or LUMO energy level if the first energy level is closer to the vacuum energy level. Since ionization potentials (IP) are measured as a negative energy relative to a vacuum level, a higher HOMO energy level corresponds to an IP having a smaller absolute value (an IP that is less negative). Similarly, a higher LUMO energy level corresponds to an electron affinity (EA) having a smaller absolute value (an EA that is less negative). On a conventional energy level diagram, with the vacuum level at the top, the LUMO energy level of a material is higher than the HOMO energy level of the same material. A "higher"

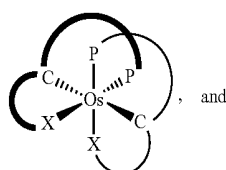
HOMO or LUMO energy level appears closer to the top of such a diagram than a "lower" HOMO or LUMO energy level.

As used herein, and as would be generally understood by one skilled in the art, a first work function is "greater than" or "higher than" a second work function if the first work function has a higher absolute value. Because work functions are generally measured as negative numbers relative to vacuum level, this means that a "higher" work function is more negative. On a conventional energy level diagram, with the vacuum level at the top, a "higher" work function is illustrated as further away from the vacuum level in the downward direction. Thus, the definitions of HOMO and LUMO energy levels follow a different convention than work functions.

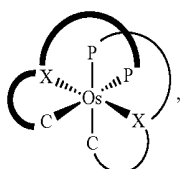
More details on OLEDs, and the definitions described above, can be found in U.S. Pat. No. 7,279,704, which is incorporated herein by reference in its entirety.

SUMMARY

According to an embodiment, a compound is provided that comprises a structure selected from the group consisting of:

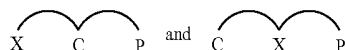


Formula I



Formula II

wherein



each independently represents a tridentate ligand coordinating to osmium through coordinating atoms of X, carbon and phosphorus; and wherein X is selected from the group consisting of nitrogen, oxygen, sulfur, and carbon.

According to another aspect of the present disclosure, a first device comprising a first organic light emitting device is provided. The first organic light emitting device can comprise an anode, a cathode, and an organic layer, disposed between the anode and the cathode. The organic layer can include a compound comprising a structure selected from the group consisting of Formula I and Formula II. The first device can be a consumer product, an organic light-emitting device, and/or a lighting panel.

The compounds disclosed herein are novel ancillary ligands for metal complexes. The incorporation of these ligands can narrow the emission spectrum, decrease evaporation temperature, and improve device efficiency. The inventors have discovered that incorporating these novel ancillary ligands in iridium complexes improved sublima-

tion of the resulting iridium complexes, color spectrum of phosphorescence by these iridium complexes, and their EQE.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 shows an organic light emitting device.

FIG. 2 shows an inverted organic light emitting device that does not have a separate electron transport layer.

FIG. 3 shows Formulas I and II as disclosed herein.

FIG. 4 shows the molecular structure of the inventive Compound 1.

FIG. 5 is a graph showing a correlation between calculated HOMO level and oxidation potential (measured by cyclic voltammetry).

DETAILED DESCRIPTION

Generally, an OLED comprises at least one organic layer disposed between and electrically connected to an anode and a cathode. When a current is applied, the anode injects holes and the cathode injects electrons into the organic layer(s). The injected holes and electrons each migrate toward the oppositely charged electrode. When an electron and hole localize on the same molecule, an "exciton," which is a localized electron-hole pair having an excited energy state, is formed. Light is emitted when the exciton relaxes via a photoemissive mechanism. In some cases, the exciton may be localized on an excimer or an exciplex. Non-radiative mechanisms, such as thermal relaxation, may also occur, but are generally considered undesirable.

The initial OLEDs used emissive molecules that emitted light from their singlet states ("fluorescence") as disclosed, for example, in U.S. Pat. No. 4,769,292, which is incorporated by reference in its entirety. Fluorescent emission generally occurs in a time frame of less than 10 nanoseconds.

More recently, OLEDs having emissive materials that emit light from triplet states ("phosphorescence") have been demonstrated. Baldo et al., "Highly Efficient Phosphorescent Emission from Organic Electroluminescent Devices," *Nature*, vol. 395, 151-154, 1998; ("Baldo-I") and Baldo et al., "Very high-efficiency green organic light-emitting devices based on electrophosphorescence," *Appl. Phys. Lett.*, vol. 75, No. 3, 4-6 (1999) ("Baldo-II"), which are incorporated by reference in their entireties. Phosphorescence is described in more detail in U.S. Pat. No. 7,279,704 at cols. 5-6, which are incorporated by reference.

FIG. 1 shows an organic light emitting device 100. The figures are not necessarily drawn to scale. Device 100 may include a substrate 110, an anode 115, a hole injection layer 120, a hole transport layer 125, an electron blocking layer 130, an emissive layer 135, a hole blocking layer 140, an electron transport layer 145, an electron injection layer 150, a protective layer 155, a cathode 160, and a barrier layer 170. Cathode 160 is a compound cathode having a first conductive layer 162 and a second conductive layer 164. Device 100 may be fabricated by depositing the layers described, in order. The properties and functions of these various layers, as well as example materials, are described in more detail in U.S. Pat. No. 7,279,704 at cols. 6-10, which are incorporated by reference.

More examples for each of these layers are available. For example, a flexible and transparent substrate-anode combination is disclosed in U.S. Pat. No. 5,844,363, which is incorporated by reference in its entirety. An example of a p-doped hole transport layer is m-MTDATA doped with

F₄-TCNQ at a molar ratio of 50:1, as disclosed in U.S. Patent Application Publication No. 2003/0230980, which is incorporated by reference in its entirety. Examples of emissive and host materials are disclosed in U.S. Pat. No. 6,303,238 to Thompson et al., which is incorporated by reference in its entirety. An example of an n-doped electron transport layer is BPhen doped with Li at a molar ratio of 1:1, as disclosed in U.S. Patent Application Publication No. 2003/0230980, which is incorporated by reference in its entirety. U.S. Pat. Nos. 5,703,436 and 5,707,745, which are incorporated by reference in their entireties, disclose examples of cathodes including compound cathodes having a thin layer of metal such as Mg:Ag with an overlying transparent, electrically-conductive, sputter-deposited ITO layer. The theory and use of blocking layers is described in more detail in U.S. Pat. No. 6,097,147 and U.S. Patent Application Publication No. 2003/0230980, which are incorporated by reference in their entireties. Examples of injection layers are provided in U.S. Patent Application Publication No. 2004/0174116, which is incorporated by reference in its entirety. A description of protective layers may be found in U.S. Patent Application Publication No. 2004/0174116, which is incorporated by reference in its entirety.

FIG. 2 shows an inverted OLED 200. The device includes a substrate 210, a cathode 215, an emissive layer 220, a hole transport layer 225, and an anode 230. Device 200 may be fabricated by depositing the layers described, in order. Because the most common OLED configuration has a cathode disposed over the anode, and device 200 has cathode 215 disposed under anode 230, device 200 may be referred to as an "inverted" OLED. Materials similar to those described with respect to device 100 may be used in the corresponding layers of device 200. FIG. 2 provides one example of how some layers may be omitted from the structure of device 100.

The simple layered structure illustrated in FIGS. 1 and 2 is provided by way of non-limiting example, and it is understood that embodiments of the invention may be used in connection with a wide variety of other structures. The specific materials and structures described are exemplary in nature, and other materials and structures may be used. Functional OLEDs may be achieved by combining the various layers described in different ways, or layers may be omitted entirely, based on design, performance, and cost factors. Other layers not specifically described may also be included. Materials other than those specifically described may be used. Although many of the examples provided herein describe various layers as comprising a single material, it is understood that combinations of materials, such as a mixture of host and dopant, or more generally a mixture, may be used. Also, the layers may have various sublayers. The names given to the various layers herein are not intended to be strictly limiting. For example, in device 200, hole transport layer 225 transports holes and injects holes into emissive layer 220, and may be described as a hole transport layer or a hole injection layer. In one embodiment, an OLED may be described as having an "organic layer" disposed between a cathode and an anode. This organic layer may comprise a single layer, or may further comprise multiple layers of different organic materials as described, for example, with respect to FIGS. 1 and 2.

Structures and materials not specifically described may also be used, such as OLEDs comprised of polymeric materials (PLEDs) such as disclosed in U.S. Pat. No. 5,247,190 to Friend et al., which is incorporated by reference in its entirety. By way of further example, OLEDs having a single organic layer may be used. OLEDs may be stacked, for

example as described in U.S. Pat. No. 5,707,745 to Forrest et al, which is incorporated by reference in its entirety. The OLED structure may deviate from the simple layered structure illustrated in FIGS. 1 and 2. For example, the substrate may include an angled reflective surface to improve out-coupling, such as a mesa structure as described in U.S. Pat. No. 6,091,195 to Forrest et al., and/or a pit structure as described in U.S. Pat. No. 5,834,893 to Bulovic et al., which are incorporated by reference in their entireties.

Unless otherwise specified, any of the layers of the various embodiments may be deposited by any suitable method. For the organic layers, preferred methods include thermal evaporation, ink-jet, such as described in U.S. Pat. Nos. 6,013,982 and 6,087,196, which are incorporated by reference in their entireties, organic vapor phase deposition (OVPD), such as described in U.S. Pat. No. 6,337,102 to Forrest et al., which is incorporated by reference in its entirety, and deposition by organic vapor jet printing (OVJP), such as described in U.S. Pat. No. 7,431,968, which is incorporated by reference in its entirety. Other suitable deposition methods include spin coating and other solution based processes. Solution based processes are preferably carried out in nitrogen or an inert atmosphere. For the other layers, preferred methods include thermal evaporation. Preferred patterning methods include deposition through a mask, cold welding such as described in U.S. Pat. Nos. 6,294,398 and 6,468,819, which are incorporated by reference in their entireties, and patterning associated with some of the deposition methods such as ink jet and OVJD. Other methods may also be used. The materials to be deposited may be modified to make them compatible with a particular deposition method. For example, substituents such as alkyl and aryl groups, branched or unbranched, and preferably containing at least 3 carbons, may be used in small molecules to enhance their ability to undergo solution processing. Substituents having 20 carbons or more may be used, and 3-20 carbons is a preferred range. Materials with asymmetric structures may have better solution processability than those having symmetric structures, because asymmetric materials may have a lower tendency to recrystallize. Dendrimer substituents may be used to enhance the ability of small molecules to undergo solution processing.

Devices fabricated in accordance with embodiments of the present invention may further optionally comprise a barrier layer. One purpose of the barrier layer is to protect the electrodes and organic layers from damaging exposure to harmful species in the environment including moisture, vapor and/or gases, etc. The barrier layer may be deposited over, under or next to a substrate, an electrode, or over any other parts of a device including an edge. The barrier layer may comprise a single layer, or multiple layers. The barrier layer may be formed by various known chemical vapor deposition techniques and may include compositions having a single phase as well as compositions having multiple phases. Any suitable material or combination of materials may be used for the barrier layer. The barrier layer may incorporate an inorganic or an organic compound or both. The preferred barrier layer comprises a mixture of a polymeric material and a non-polymeric material as described in U.S. Pat. No. 7,968,146, PCT Pat. Application Nos. PCT/US2007/023098 and PCT/US2009/042829, which are herein incorporated by reference in their entireties. To be considered a "mixture", the aforesaid polymeric and non-polymeric materials comprising the barrier layer should be deposited under the same reaction conditions and/or at the same time. The weight ratio of polymeric to non-polymeric material may be in the range of 95:5 to 5:95. The polymeric

7

material and the non-polymeric material may be created from the same precursor material. In one example, the mixture of a polymeric material and a non-polymeric material consists essentially of polymeric silicon and inorganic silicon.

Devices fabricated in accordance with embodiments of the invention may be incorporated into a wide variety of consumer products, including flat panel displays, computer monitors, medical monitors, televisions, billboards, lights for interior or exterior illumination and/or signaling, heads up displays, fully transparent displays, flexible displays, laser printers, telephones, cell phones, personal digital assistants (PDAs), laptop computers, digital cameras, camcorders, viewfinders, micro-displays, 3-D displays, vehicles, a large area wall, theater or stadium screen, or a sign. Various control mechanisms may be used to control devices fabricated in accordance with the present invention, including passive matrix and active matrix. Many of the devices are intended for use in a temperature range comfortable to humans, such as 18 degrees C. to 30 degrees C., and more preferably at room temperature (20-25 degrees C.), but could be used outside this temperature range, for example, from -40 degree C. to +80 degree C.

The materials and structures described herein may have applications in devices other than OLEDs. For example, other optoelectronic devices such as organic solar cells and organic photodetectors may employ the materials and structures. More generally, organic devices, such as organic transistors, may employ the materials and structures.

The terms halo, halogen, alkyl, cycloalkyl, alkenyl, alkynyl, aralkyl, heterocyclic group, aryl, aromatic group, and heteroaryl are known to the art, and are defined in U.S. Pat. No. 7,279,704 at cols. 31-32, which are incorporated herein by reference.

As used herein, "substituted" indicates that a substituent other than H is bonded to the relevant carbon. Thus, where R² is monosubstituted, then one R² must be other than H. Similarly, where R³ is disubstituted, then two of R³ must be other than H. Similarly, where R² is unsubstituted R² is hydrogen for all available positions.

According to an embodiment, novel phosphorus containing bis(tridentate) osmium complexes are disclosed. The inventors have discovered that these novel compounds are useful as emitters in phosphorescent OLEDs.

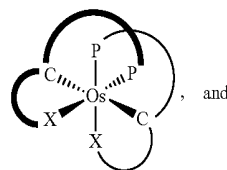
Osmium (II) complexes have been investigated for OLED applications. (See *Eur. J. Inorg. Chem.* 2006, 3319-3332). The octahedral ligand arrangement of the Os(II) complexes resembles that of Ir(III) complexes. Os(II) complexes generally exhibit low oxidation potential, i.e. shallow HOMO energy level, than Ir(III) complexes. Generally, the low oxidation potential make OS(II) complexes not compatible with the mainstream matrix materials in OLED devices. The low oxidation potential also presents difficulty in tuning the phosphorescence to the blue color regime.

In the present disclosure, however, the inventors disclose novel osmium(II) complexes in which the above-mentioned problems have been solved by utilizing the high electron withdrawing property of phosphite. By incorporating phosphite groups in the molecule, the inventors have produced osmium(II) complexes with much deeper oxidation potential.

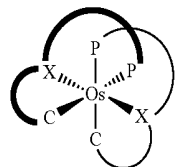
According to an embodiment, a compound is provided that comprises a structure selected from the group consisting of:

8

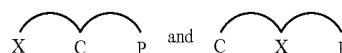
Formula I



Formula II



wherein



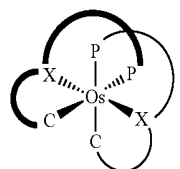
each independently represents a tridentate ligand coordinating to osmium through coordinating atoms of X, carbon and phosphorus; and wherein X is selected from the group consisting of nitrogen, oxygen, sulfur, and carbon.

According to other embodiments of the compound, X is a neutral donor atom, C is an anionic donor carbon, and P is a neutral donor phosphorus. The compound can be neutral.

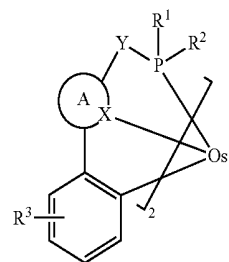
In one embodiment, X is a carbon, and Os—X bond is a metal-carbene bond. In another embodiment, the compound is homoleptic. In another embodiment, the compound is heteroleptic.

In another, the compound has the structure of

Formula II



In another embodiment, the compound has the structure of

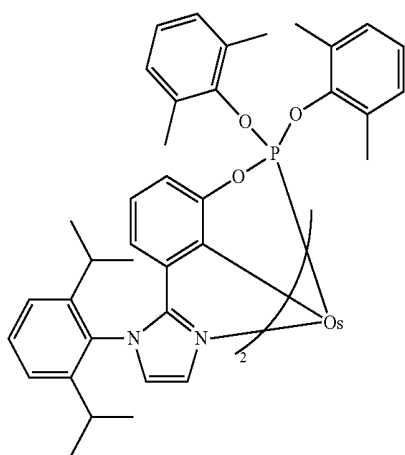


wherein each of R¹ and R² is phenol or phenyl; wherein Y comprises carbon or oxygen; wherein ring A comprises a heterocyclic ring comprising pyridine, imidazole, pyrazole, NHC carbene, or quinoline; wherein R³ is alkyl; wherein R³ can represent mono-, di-, or tri-substitutions, or no substitution; and

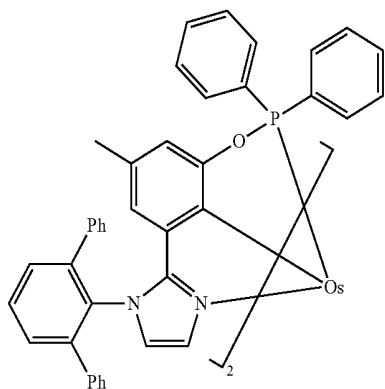
9

wherein any two adjacent substituents of R^1 , R^2 , and R^3 are optionally joined to form a ring.

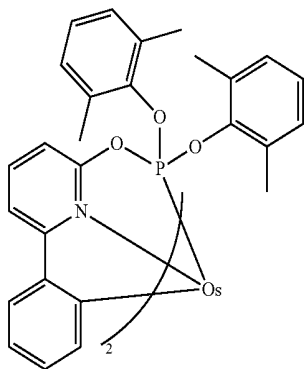
In another embodiment, the compound is selected from the group consisting of



Compound 1



Compound 2

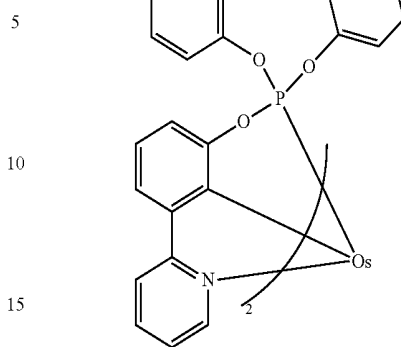


Compound 3

10

-continued

Compound 4



5

10

15

Compound 5

20

25

30

Compound 6

35

40

45

50

Compound 7

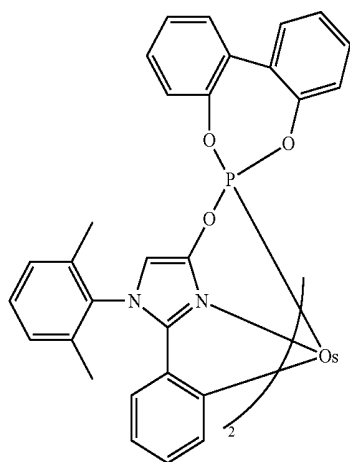
55

60

65

11

-continued

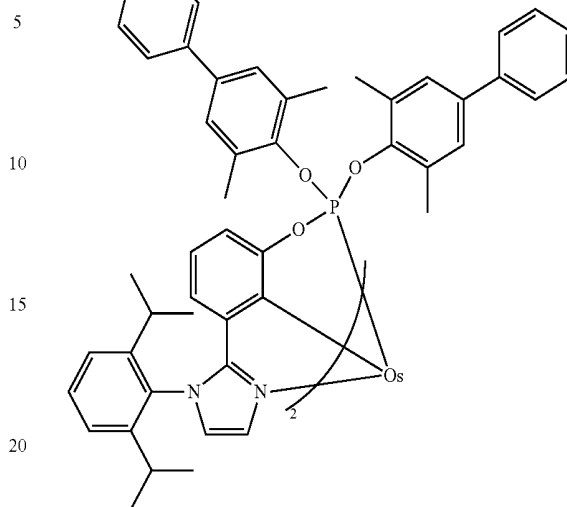


12

-continued

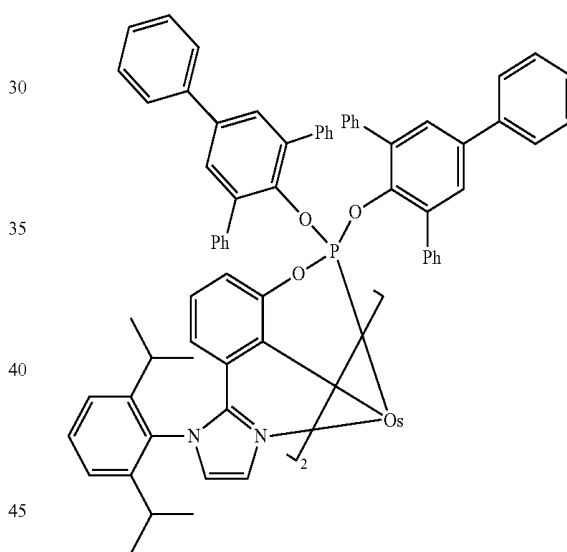
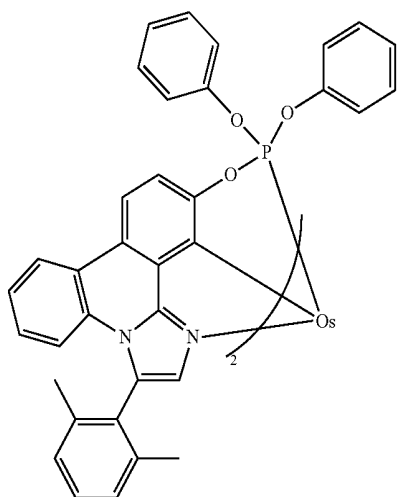
Compound 8

Compound 11



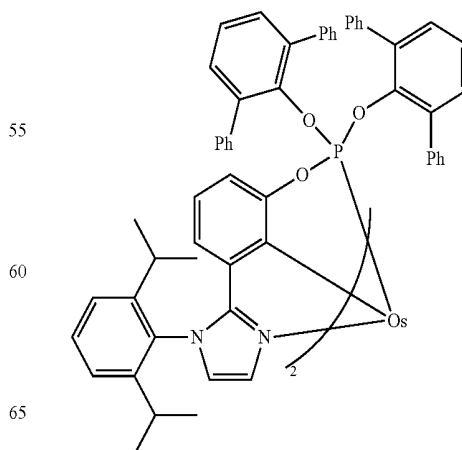
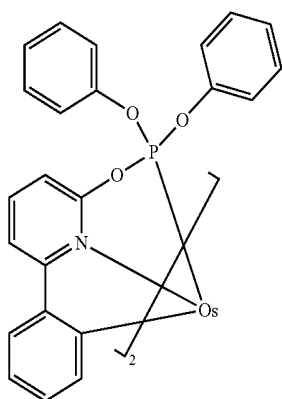
Compound 9

Compound 12



Compound 10

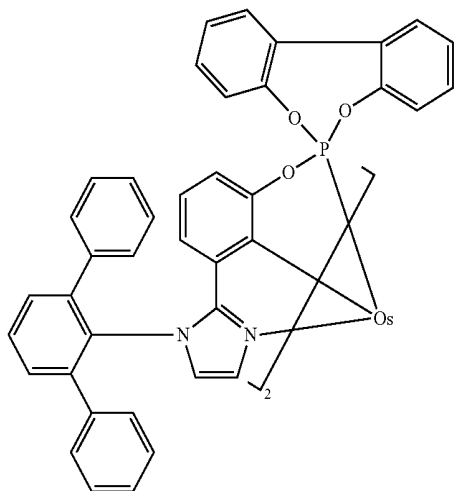
Compound 13



13

-continued

Compound 14



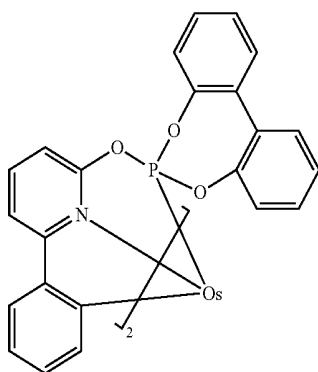
5

10

15

20

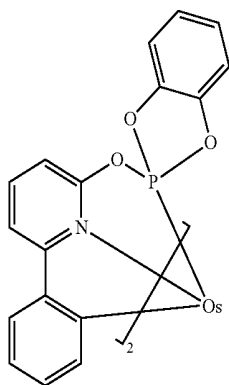
Compound 15



25

30

Compound 16

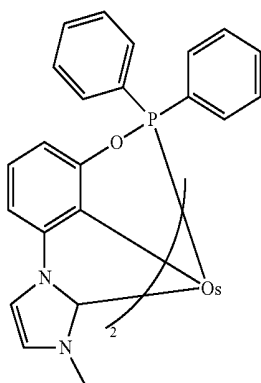


40

45

50

Compound 17



55

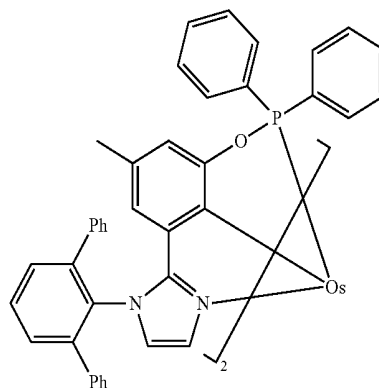
60

65

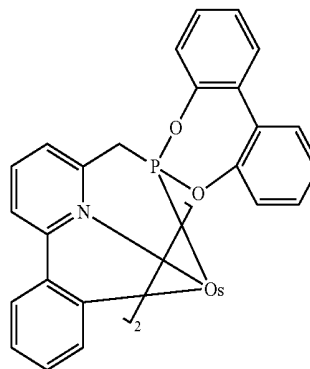
14

-continued

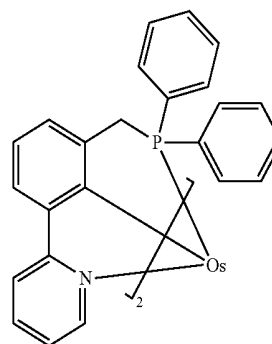
Compound 18



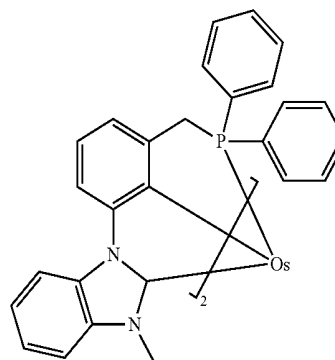
Compound 19



Compound 20

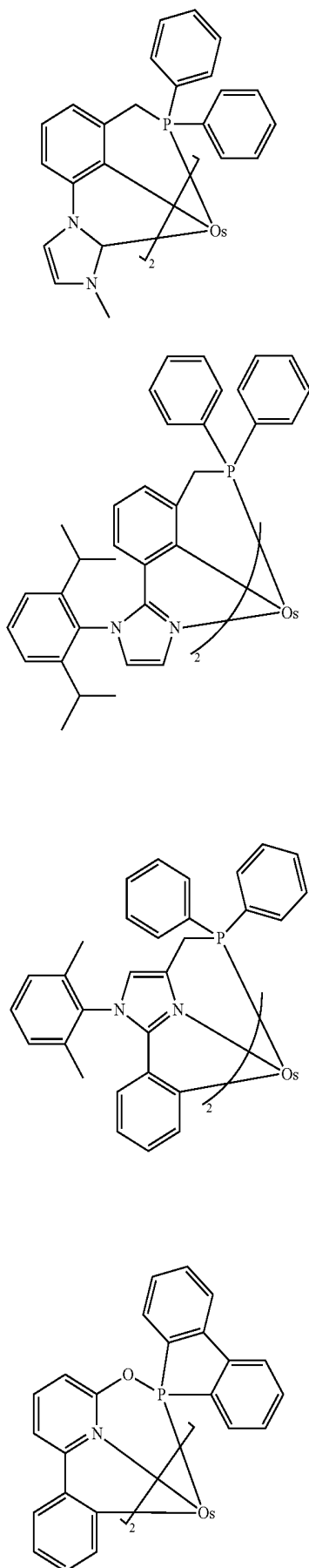


Compound 21



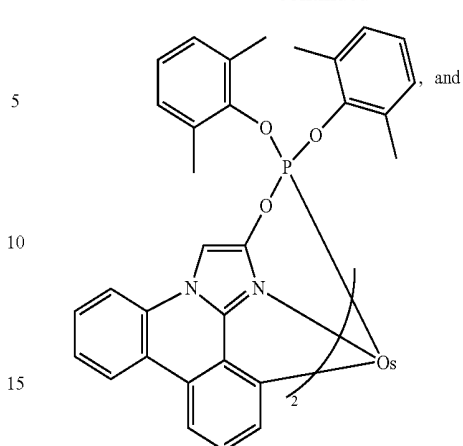
15

-continued

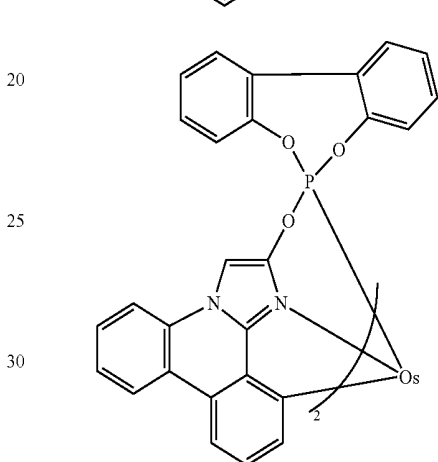
**16**

-continued

Compound 22



Compound 23



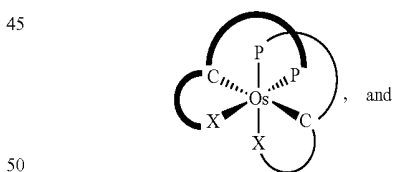
Compound 26

Compound 27

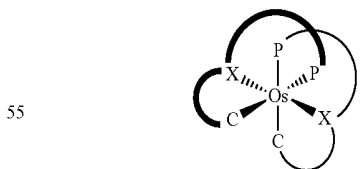
Compound 24

According to another aspect of the present disclosure, a first device comprising a first organic light emitting device is disclosed. The first organic light emitting device comprises an anode; a cathode; and an organic layer, disposed between the anode and the cathode, comprising a compound having a structure selected from the group consisting of:

Formula I



Formula II



Compound 25

wherein



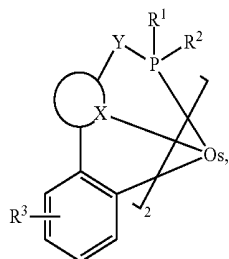
65

each independently represents a tridentate ligand coordinating to osmium through coordinating atoms of X, carbon and

17

phosphorus; and wherein X is selected from the group consisting of nitrogen, oxygen, sulfur, and carbon.

In an embodiment of the first device, X is a neutral donor atom, C is an anionic donor carbon, and P is a neutral donor phosphorus. In another embodiment of the first device, the compound has the structure of



wherein R¹ and R² is phenol or phenyl;
 wherein Y comprises carbon or oxygen;
 wherein ring A comprises a heterocyclic ring comprising pyridine, imidazole, pyrazole, NHC carbene, or quinoline;
 wherein R³ is alkyl;
 wherein R³ can represent mono-, di-, or tri-substitutions, or no substitution; and
 wherein any two adjacent substituents of R¹, R², and R³ are optionally joined to form a ring.

The first device can be a consumer product. The first device can be an organic light emitting device. The first device can comprise a light panel.

In another embodiment of the first device, the organic layer is an emissive layer and the compound is an emissive dopant. In another embodiment, the compound is a non-emissive dopant in the emissive layer.

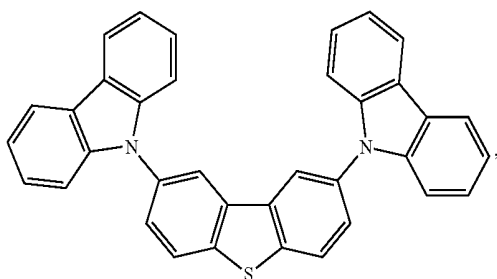
In another embodiment of the first device, the organic layer further comprises a host material. The host material can comprise a triphenylene containing benzo-fused thiophene or benzo-fused furan; wherein any substituent in the host material is an unfused substituent independently selected from the group consisting of C_nH_{2n+1}, OC_nH_{2n+1}, OAr₁, N(C_nH_{2n+1})₂, N(Ar₁)(Ar₂), CH=CH—C_nH_{2n+1}, C≡C—C_nH_{2n+1}, Ar₁, Ar₁-Ar₂, C_nH_{2n}—Ar₁, or no substitution;

wherein n is from 1 to 10; and

wherein Ar₁ and Ar₂ are independently selected from the group consisting of benzene, biphenyl, naphthalene, triphenylene, carbazole, and heteroaromatic analogs thereof.

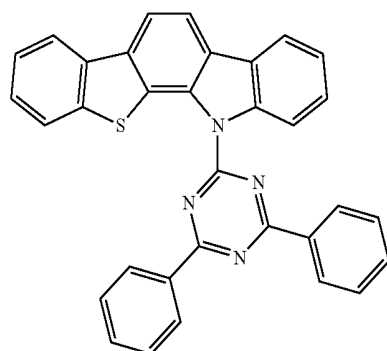
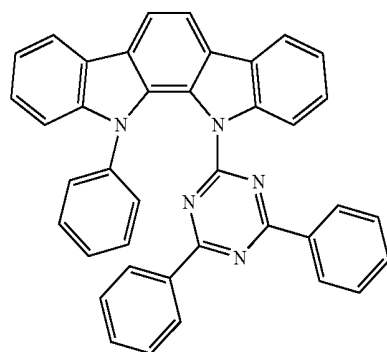
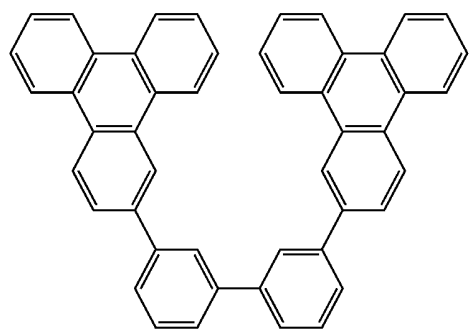
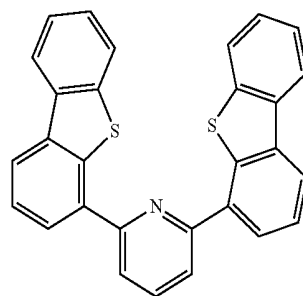
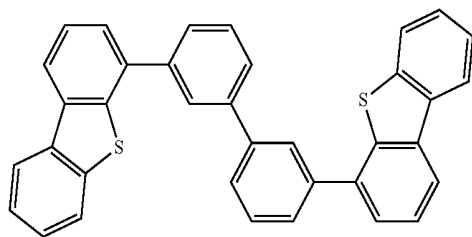
In another embodiment, the host material comprises at least one chemical group selected from the group consisting of carbazole, dibenzothiophene, dibenzofuran, dibenzoselenophene, azacarbazole, aza-dibenzothiophene, aza-dibenzofuran, and aza-dibenzoselenophene.

In another embodiment, the host material is selected from the group consisting of



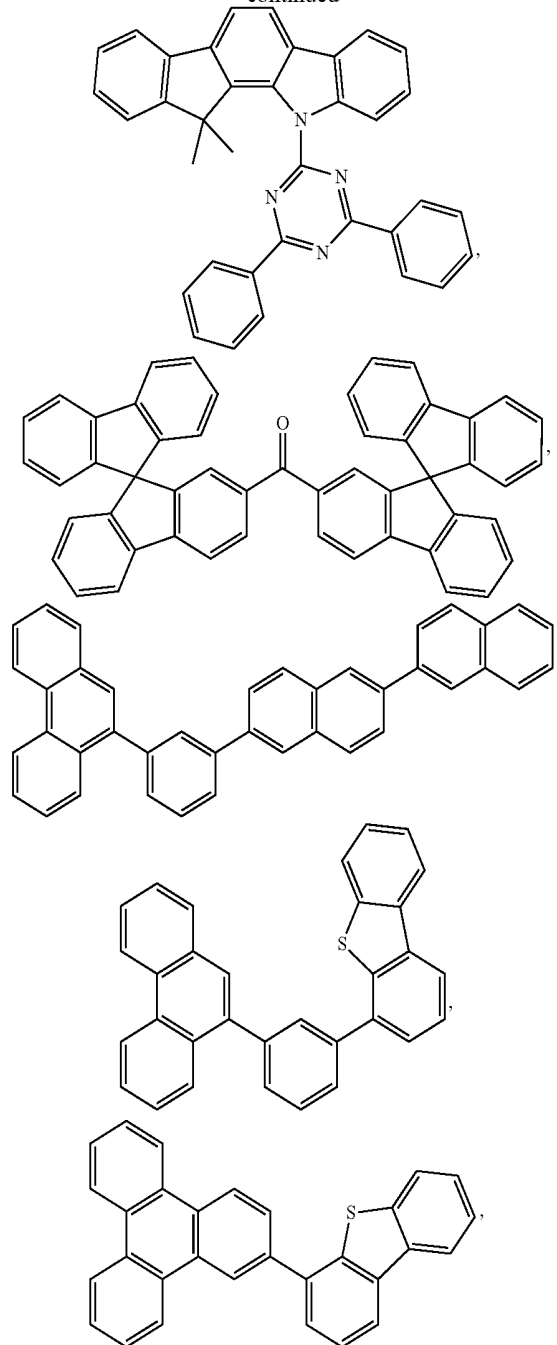
18

-continued



19

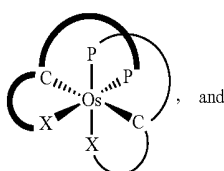
-continued



and combinations thereof.

In yet another embodiment, the host material comprises a metal complex.

According to another aspect of the present disclosure, a novel formulation is disclosed. The formulation comprises a compound having a structure selected from the group consisting of:



20

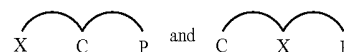
-continued

Formula II

5

10 wherein

15



each independently represents a tridentate ligand coordinating to osmium through coordinating atoms of X, carbon and phosphorus; and wherein X is selected from the group consisting of nitrogen, oxygen, sulfur, and carbon.

Combination with Other Materials

The materials described herein as useful for a particular layer in an organic light emitting device may be used in combination with a wide variety of other materials present in the device. For example, emissive dopants disclosed herein may be used in conjunction with a wide variety of hosts, transport layers, blocking layers, injection layers, electrodes and other layers that may be present. The materials described or referred to below are non-limiting examples of materials that may be useful in combination with the compounds disclosed herein, and one of skill in the art can readily consult the literature to identify other materials that may be useful in combination.

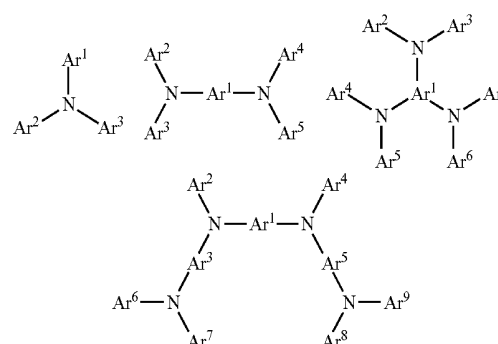
HIL/HTL:

A hole injecting/transporting material to be used in the present invention is not particularly limited, and any compound may be used as long as the compound is typically used as a hole injecting/transporting material. Examples of the material include, but not limit to: a phthalocyanine or porphyrin derivative; an aromatic amine derivative; an indolocarbazole derivative; a polymer containing fluorohydrocarbon; a polymer with conductivity dopants; a conducting polymer, such as PEDOT/PSS; a self-assembly monomer derived from compounds such as phosphonic acid and silane derivatives; a metal oxide derivative, such as MoO₃; a p-type semiconducting organic compound, such as 1,4,5,8,9,12-Hexaazatriphenylenehexacarbonitrile; a metal complex, and a cross-linkable compounds.

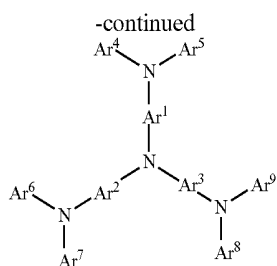
Examples of aromatic amine derivatives used in HIL or HTL include, but not limit to the following general structures:

Formula I

65

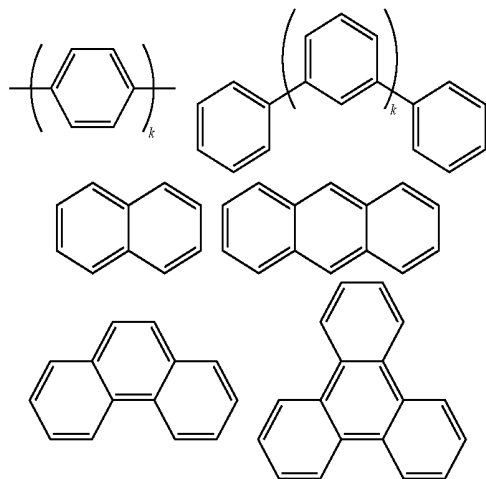


21



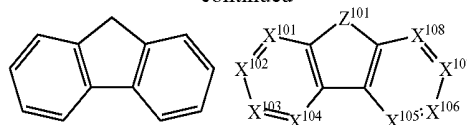
Each of Ar¹ to Ar⁹ is selected from the group consisting of aromatic hydrocarbon cyclic compounds such as benzene, biphenyl, triphenyl, triphenylene, naphthalene, anthracene, phenalene, phenanthrene, fluorene, pyrene, chrysene, perylene, azulene; group consisting aromatic heterocyclic compounds such as dibenzothiophene, dibenzofuran, dibenzoselenophene, furan, thiophene, benzofuran, benzothiophene, benzoselenophene, carbazole, indolocarbazole, pyridylindole, pyrroloindipyrindine, pyrazole, imidazole, triazole, oxazole, thiazole, oxadiazole, oxatriazole, dioxazole, thiadiazole, pyridine, pyridazine, pyrimidine, pyrazine, triazine, oxazine, oxathiazine, oxadiazine, indole, benzimidazole, indazole, indoxazine, benzoxazole, benzisoxazole, benzothiazole, quinoline, isoquinoline, cinnoline, quinazoline, quinoxaline, naphthyridine, phthalazine, pteridine, xanthene, acridine, phenazine, phenothiazine, phenoxazine, benzofuopyridine, furodipyrindine, benzothienopyridine, thienodipyrindine, benzoselenophenopyridine, and selenophenodipyrindine; and group consisting 2 to 10 cyclic structural units which are groups of the same type or different types selected from the aromatic hydrocarbon cyclic group and the aromatic heterocyclic group and are bonded to each other directly or via at least one of oxygen atom, nitrogen atom, sulfur atom, silicon atom, phosphorus atom, boron atom, chain structural unit and the aliphatic cyclic group. Wherein each Ar is further substituted by a substituent selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof.

In one aspect, Ar¹ to Ar⁹ is independently selected from the group consisting of:



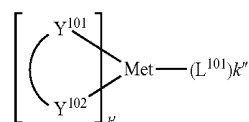
22

-continued



wherein k is an integer from 1 to 20; X¹⁰¹ to X¹⁰⁸ is C (including CH) or N; Z¹⁰¹ is NAr¹, O, or S; Ar¹ has the same group defined above.

Examples of metal complexes used in HIL or HTL include, but not limit to the following general formula:

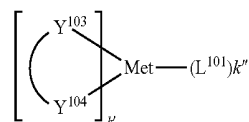


wherein Met is a metal, which can have an atomic weight greater than 40; (Y¹⁰¹-Y¹⁰²) is a bidentate ligand, Y¹⁰¹ and Y¹⁰² are independently selected from C, N, O, P, and S; L¹⁰¹ is an ancillary ligand; k' is an integer value from 1 to the maximum number of ligands that may be attached to the metal; and k'+k'' is the maximum number of ligands that may be attached to the metal.

In one aspect, (Y¹⁰¹-Y¹⁰²) is a 2-phenylpyridine derivative. In another aspect, (Y¹⁰¹-Y¹⁰²) is a carbene ligand. In another aspect, Met is selected from Ir, Pt, Os, and Zn. In a further aspect, the metal complex has a smallest oxidation potential in solution vs. Fc⁺/Fc couple less than about 0.6 V.

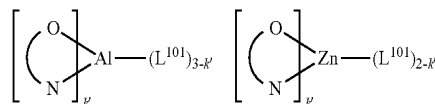
Host: The light emitting layer of the organic EL device of the present invention preferably contains at least a metal complex as light emitting material, and may contain a host material using the metal complex as a dopant material. Examples of the host material are not particularly limited, and any metal complexes or organic compounds may be used as long as the triplet energy of the host is larger than that of the dopant. While the Table below categorizes host materials as preferred for devices that emit various colors, any host material may be used with any dopant so long as the triplet criteria is satisfied.

Examples of metal complexes used as host are preferred to have the following general formula:



wherein Met is a metal; (Y¹⁰³-Y¹⁰⁴) is a bidentate ligand, Y¹⁰³ and Y¹⁰⁴ are independently selected from C, N, O, P, and S; L¹⁰¹ is an another ligand; k' is an integer value from 1 to the maximum number of ligands that may be attached to the metal; and k'+k'' is the maximum number of ligands that may be attached to the metal.

In one aspect, the metal complexes are:



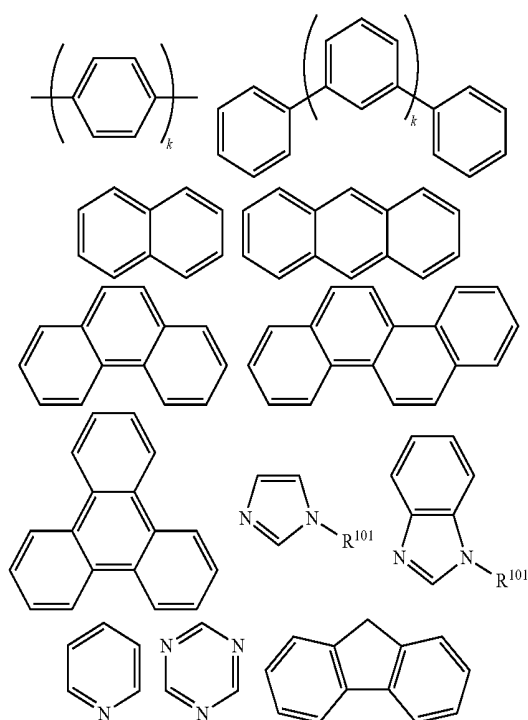
23

wherein (O—N) is a bidentate ligand, having metal coordinated to atoms O and N.

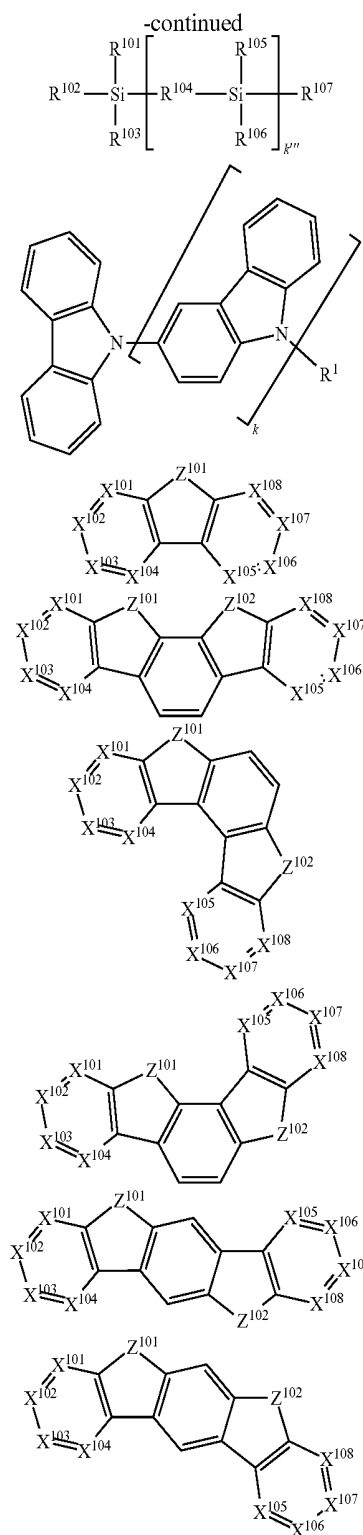
In another aspect, Met is selected from Ir and Pt. In a further aspect, (Y^{103} - Y^{104}) is a carbene ligand.

Examples of organic compounds used as host are selected from the group consisting aromatic hydrocarbon cyclic compounds such as benzene, biphenyl, triphenyl, triphenylene, naphthalene, anthracene, phenalene, phenanthrene, fluorene, pyrene, chrysene, perylene, azulene; group consisting aromatic heterocyclic compounds such as dibenzothiophene, dibenzofuran, dibenzoselenophene, furan, thiophene, benzofuran, benzothiophene, benzoselenophene, carbazole, indolocarbazole, pyridylindole, pyrrolodipyridine, pyrazole, imidazole, triazole, oxazole, thiazole, oxadiazole, oxatriazole, dioxazole, thiadiazole, pyridine, pyridazine, pyrimidine, pyrazine, triazine, oxazine, oxathiazine, oxadiazine, indole, benzimidazole, indazole, indoxazine, benzoxazole, benzisoxazole, benzothiazole, quinoxaline, isoquinoline, cinnoline, quinazoline, quinoxaline, naphthyridine, phthalazine, pteridine, xanthene, acridine, phenazine, phenothiazine, phenoxazine, benzofuropyridine, furodipyridine, benzothienopyridine, thienodipyridine, benzoselenophenopyridine, and selenophenodipyridine; and group consisting 2 to 10 cyclic structural units which are groups of the same type or different types selected from the aromatic hydrocarbon cyclic group and the aromatic heterocyclic group and are bonded to each other directly or via at least one of oxygen atom, nitrogen atom, sulfur atom, silicon atom, phosphorus atom, boron atom, chain structural unit and the aliphatic cyclic group. Wherein each group is further substituted by a substituent selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof.

In one aspect, host compound contains at least one of the following groups in the molecule:



24



wherein R^{101} to R^{107} is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, when it is aryl or heteroaryl, it has the similar definition as Ar's mentioned above. k is an integer from 0 to 20 or 1 to 20; k''' is an integer from 0 to 20. X^{101} to X^{108} is selected from C (including CH) or N. Z^{101} and Z^{102} is selected from NR^{101} , O, or S.

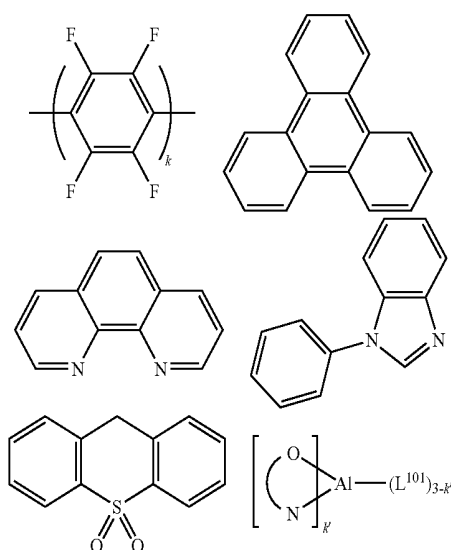
25

HBL:

A hole blocking layer (HBL) may be used to reduce the number of holes and/or excitons that leave the emissive layer. The presence of such a blocking layer in a device may result in substantially higher efficiencies as compared to a similar device lacking a blocking layer. Also, a blocking layer may be used to confine emission to a desired region of an OLED.

In one aspect, compound used in HBL contains the same molecule or the same functional groups used as host described above.

In another aspect, compound used in HBL contains at least one of the following groups in the molecule:

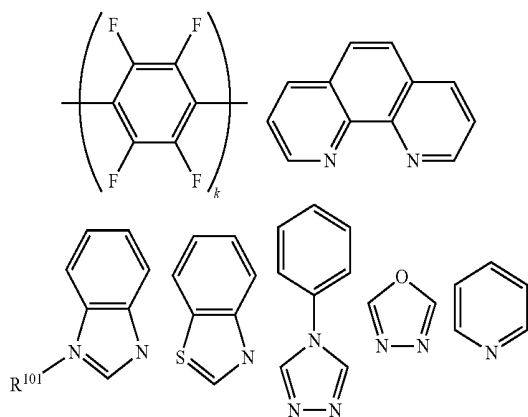


wherein k is an integer from 1 to 20; L^{101} is an another ligand; k' is an integer from 1 to 3.

ETL:

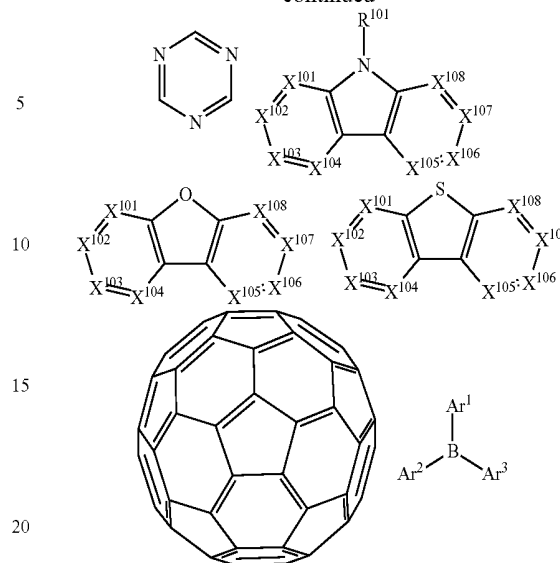
Electron transport layer (ETL) may include a material capable of transporting electrons. Electron transport layer may be intrinsic (undoped), or doped. Doping may be used to enhance conductivity. Examples of the ETL material are not particularly limited, and any metal complexes or organic compounds may be used as long as they are typically used to transport electrons.

In one aspect, compound used in ETL contains at least one of the following groups in the molecule:



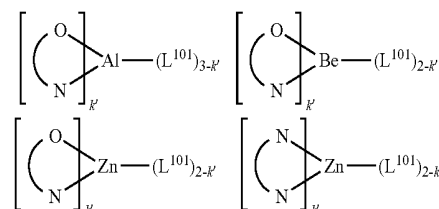
26

-continued



wherein R^{101} is selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, aryl-alkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, when it is aryl or heteroaryl, it has the similar definition as Ar^s mentioned above. Ar^1 to Ar^s has the similar definition as Ar^s mentioned above. k is an integer from 1 to 20. X^{101} to X^{108} is selected from C (including CH) or N.

In another aspect, the metal complexes used in ETL contains, but not limit to the following general formula:



wherein (O—N) or (N—N) is a bidentate ligand, having metal coordinated to atoms O, N or N, N; L^{101} is another ligand; k' is an integer value from 1 to the maximum number of ligands that may be attached to the metal.

In any above-mentioned compounds used in each layer of the OLED device, the hydrogen atoms can be partially or fully deuterated. Thus, any specifically listed substituent, such as, without limitation, methyl, phenyl, pyridyl, etc. encompasses undeuterated, partially deuterated, and fully deuterated versions thereof. Similarly, classes of substituents such as, without limitation, alkyl, aryl, cycloalkyl, heteroaryl, etc. also encompass undeuterated, partially deuterated, and fully deuterated versions thereof.

In addition to and/or in combination with the materials disclosed herein, many hole injection materials, hole transporting materials, host materials, dopant materials, exciton/hole blocking layer materials, electron transporting and electron injecting materials may be used in an OLED. Non-limiting examples of the materials that may be used in an OLED in combination with materials disclosed herein are listed in Table 2 below. Table 2 lists non-limiting classes of materials, non-limiting examples of compounds for each class, and references that disclose the materials.

TABLE 2

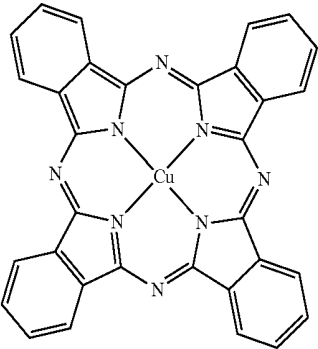
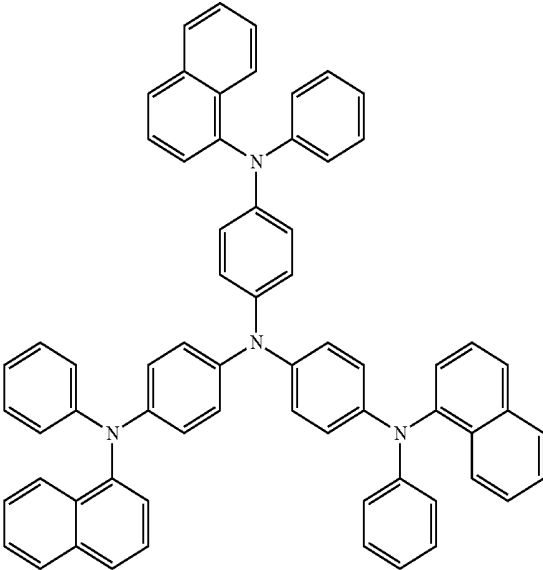
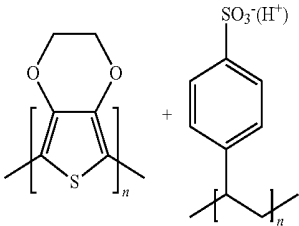
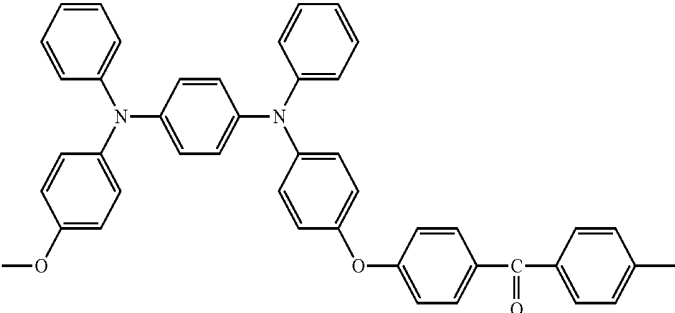
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Phthalocyanine and porphyrin compounds		Appl. Phys. Lett. 69, 2160 (1996)
Starburst triarylamines		J. Lumin. 72-74, 985 (1997)
CF _x Fluorohydrocarbon polymer	$\text{---}[\text{CH}_2\text{F}_y]\text{---}_n$	Appl. Phys. Lett. 78, 673 (2001)
Conducting polymers (e.g., PEDOT:PSS, polyaniline, polythiophene)		Synth. Met. 87, 171 (1997) WO2007002683
Phosphonic acid and silane SAMs	$\text{N}(\text{C}_6\text{H}_4\text{SiCl}_3)_3$	US20030162053
Triaryamine or polythiophene polymers with conductivity dopants		EP1725079A1 and

TABLE 2-continued

MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Organic compounds with conductive inorganic compounds, such as molybdenum and tungsten oxides	 + MoO _x	US20050123751 SID Symposium Digest, 37, 923 (2006) WO2009018009
n-type semiconducting organic complexes		US20020158242

TABLE 2-continued

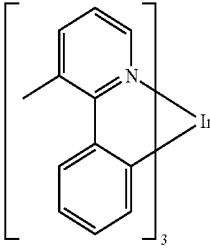
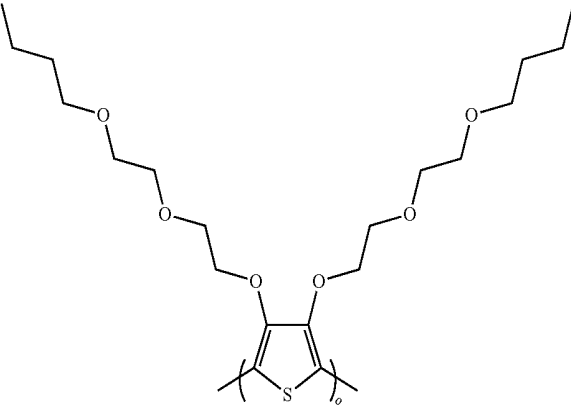
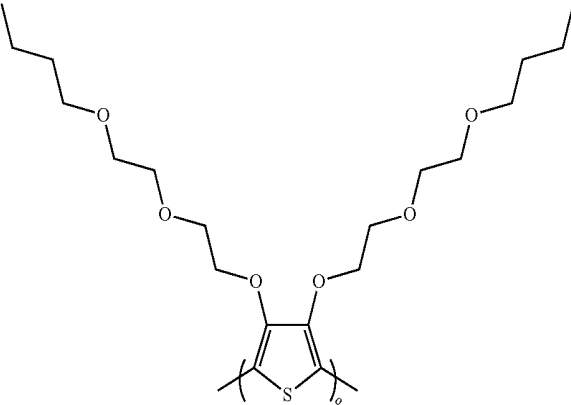
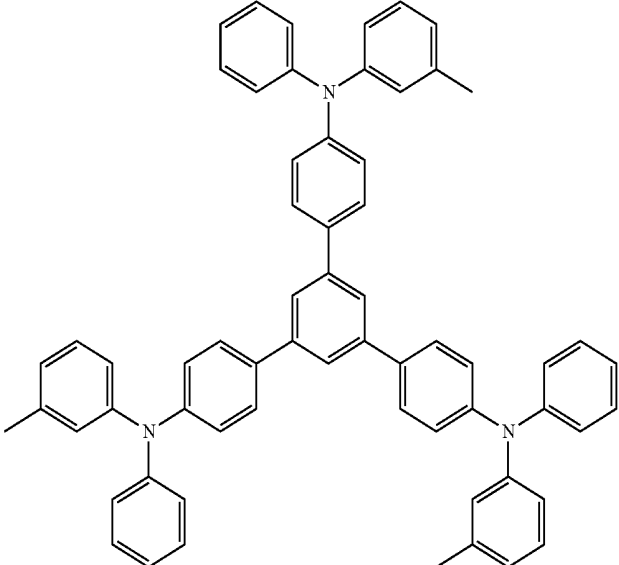
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Metal organometallic complexes		US20060240279
Cross-linkable compounds		US20080220265
Polythiophene based polymers and copolymers		WO 2011075644 EP2350216
Triaryl amines (e.g., TPD, α -NPD)		Appl. Phys. Lett. 51, 913 (1987) U.S. Pat. No. 5,061,569 EP650955 J. Mater. Chem. 3, 319 (1993)

TABLE 2-continued

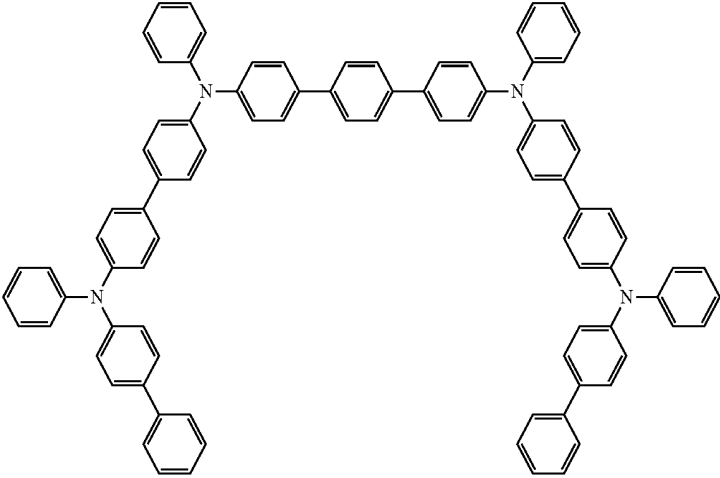
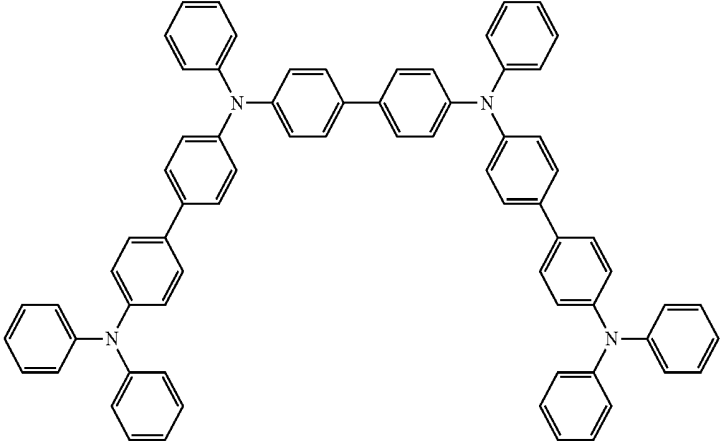
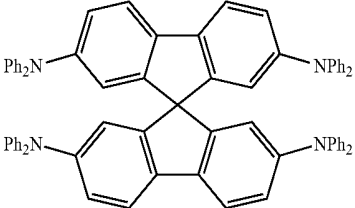
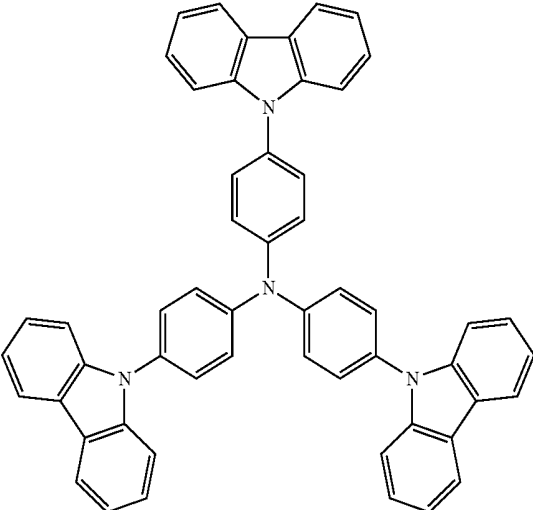
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		Appl. Phys. Lett. 90, 183503 (2007)
		Appl. Phys. Lett. 90, 183503 (2007)
Triaylamine on spirofluorene core		Synth. Met. 91, 209 (1997)
Arylamine carbazole compounds		Adv. Mater. 6, 677 (1994), US20080124572

TABLE 2-continued

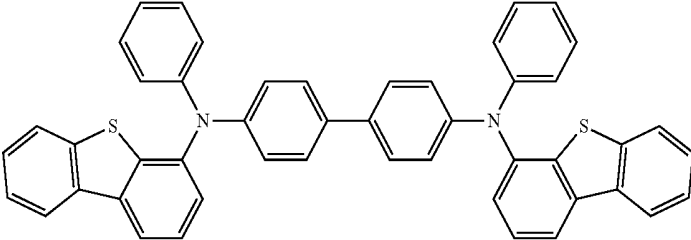
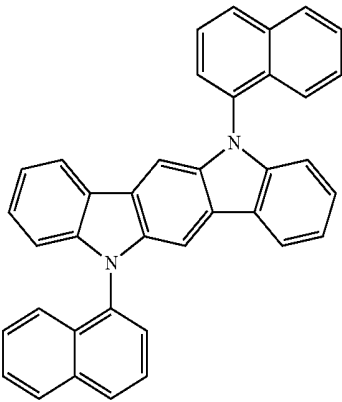
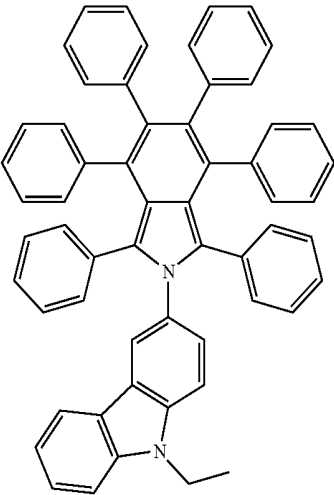
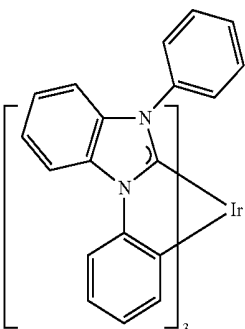
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Triarylamine with (di)benzothiophene/ (di)benzofuran		US20070278938, US20080106190 US20110163302
Indolocarbazoles		Synth. Met. 111, 421 (2000)
Isoindole compounds		Chem. Mater. 15, 3148 (2003)
Metal carbene complexes		US20080018221

TABLE 2-continued

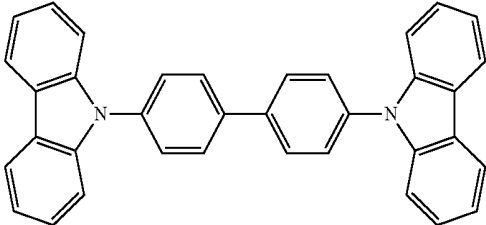
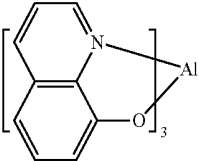
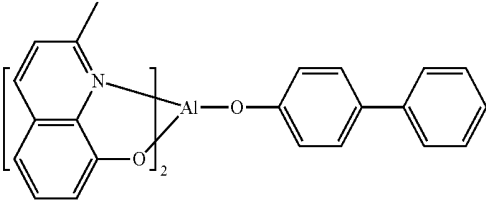
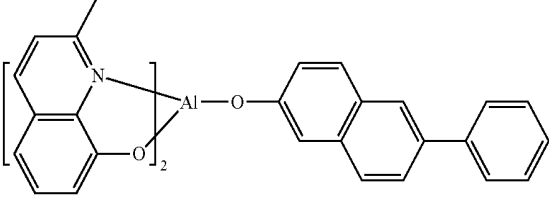
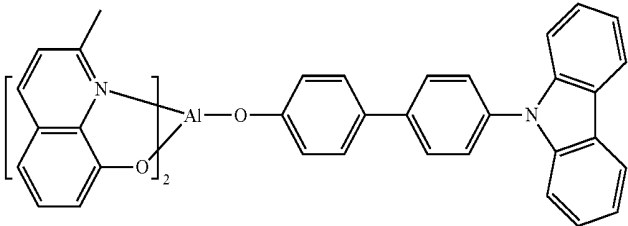
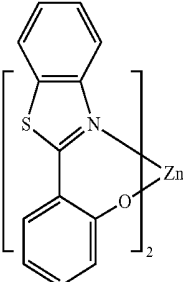
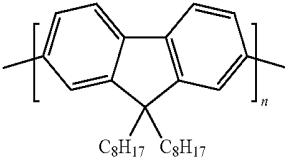
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Phosphorescent OLED host materials Red hosts		
Arylcarbazoles		Appl. Phys. Lett. 78, 1622 (2001)
Metal 8-hydroxyquinolates (e.g., Alq ₃ , BALq)		Nature 395, 151 (1998)
		US20060202194
		WO2005014551
		WO2006072002
Metal phenoxybenzothiazole compounds		Appl. Phys. Lett. 90, 123509 (2007)
Conjugated oligomers and polymers (e.g., polyfluorene)		Org. Electron. 1, 15 (2000)

TABLE 2-continued

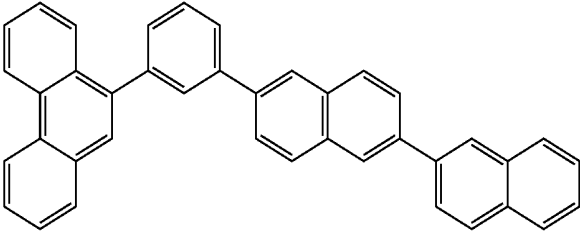
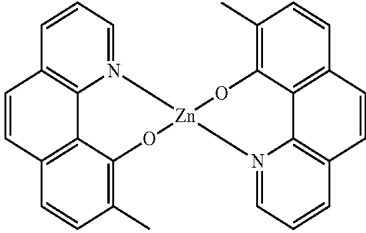
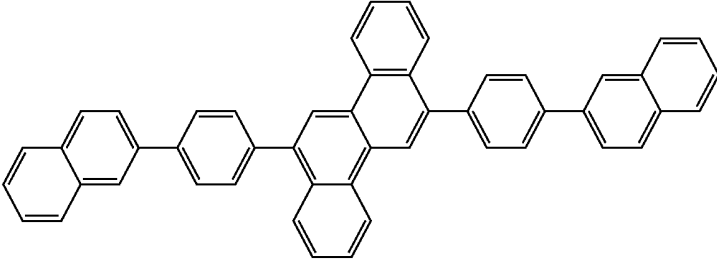
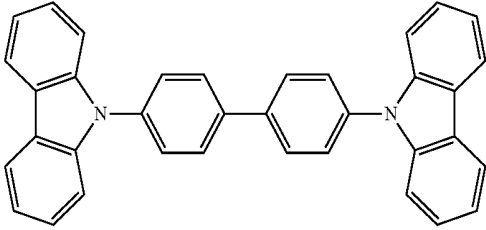
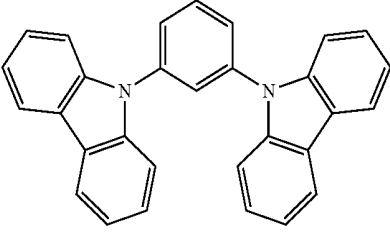
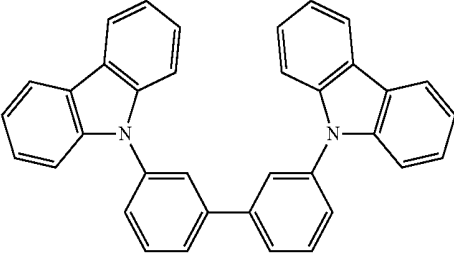
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Aromatic fused rings		WO2009066779, WO2009066778, WO2009063833, US20090045731, US20090045730, WO2009008311, US20090008605, US20090009065
Zinc complexes		WO2010056066
Chrysene based compounds		WO2011086863
Green hosts		
Arylcarbazoles		Appl. Phys. Lett. 78, 1622 (2001)
		US20030175553
		WO2001039234

TABLE 2-continued

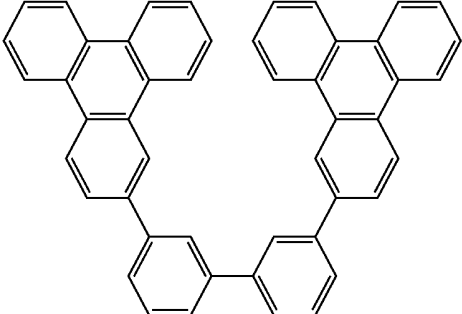
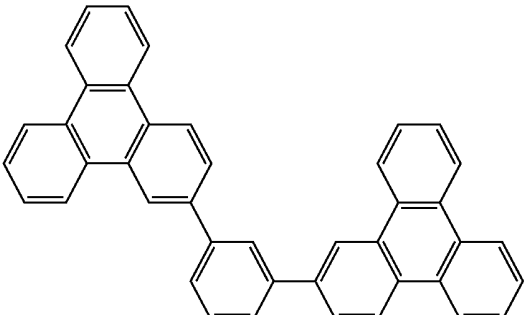
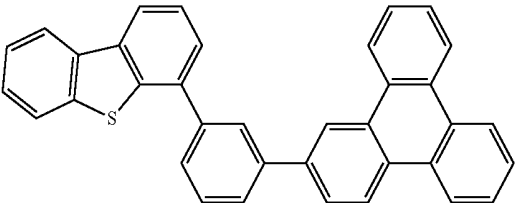
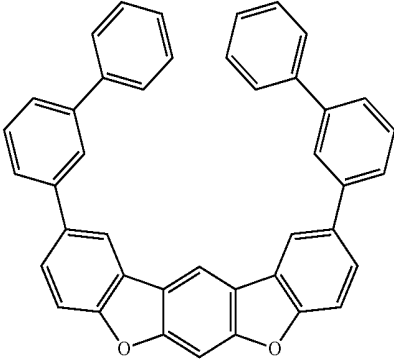
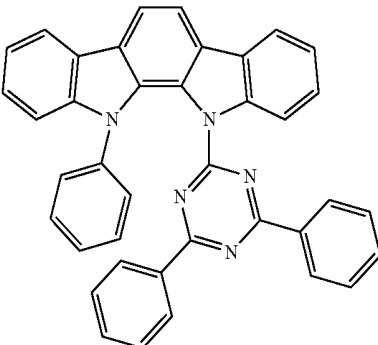
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Aryltriphenylene compounds		US20060280965
		US20060280965
		WO2009021126
Poly-fused heteroaryl compounds		US20090309488 US20090302743 US20100012931
		WO2008056746

TABLE 2-continued

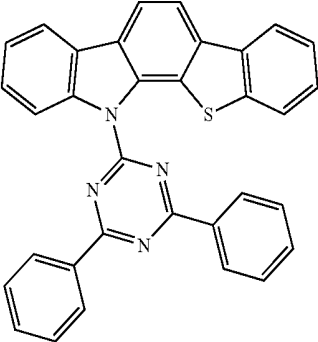
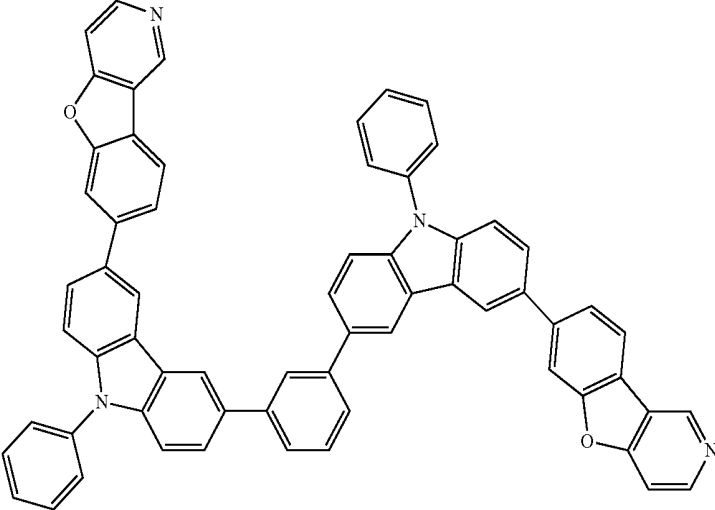
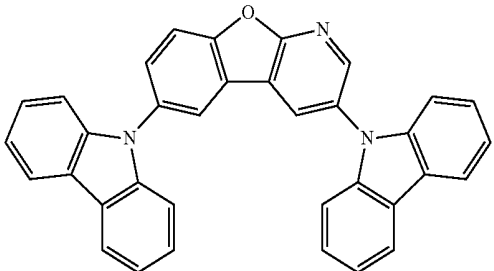
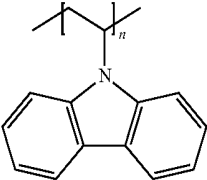
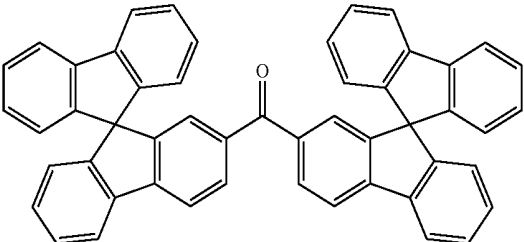
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		WO2010107244
Aza-carbazole/DBT/DBF		JP2008074939
		US20100187984
Polymers (e.g., PVK)		Appl. Phys. Lett. 77, 2280 (2000)
Spirofluorene compounds		WO2004093207

TABLE 2-continued

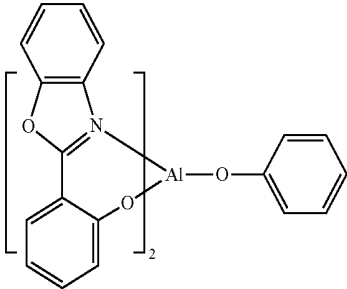
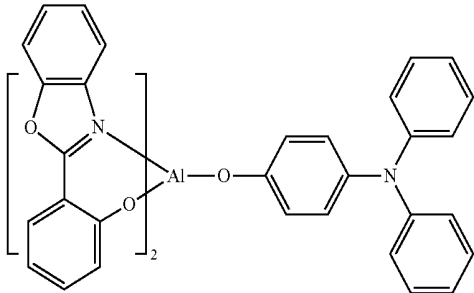
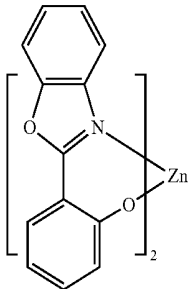
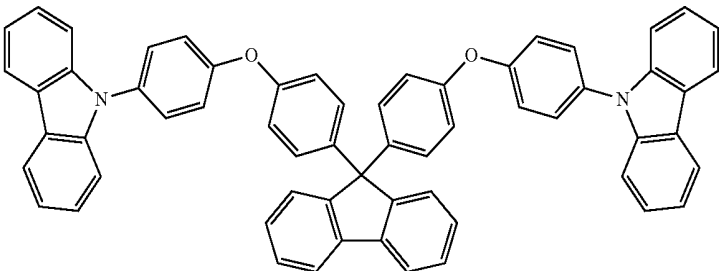
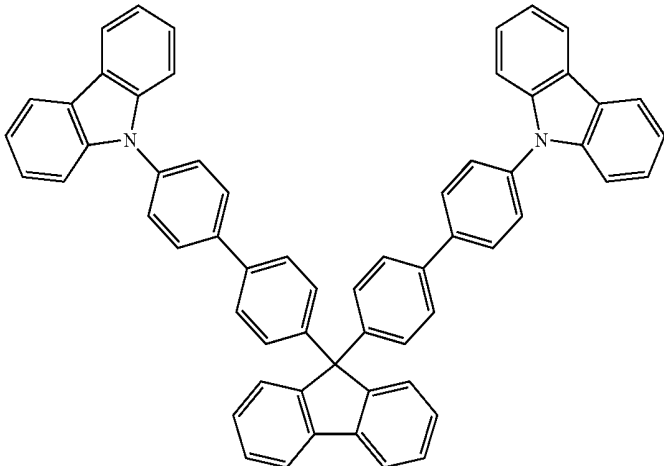
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Metal phenoxybenzoxazole compounds		WO2005089025
		WO2006132173
		JP200511610
Spirofluorene-carbazole compounds		JP2007254297
		JP2007254297

TABLE 2-continued

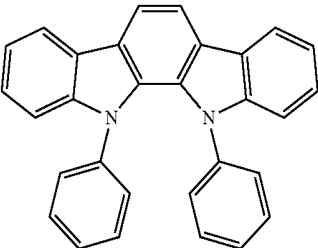
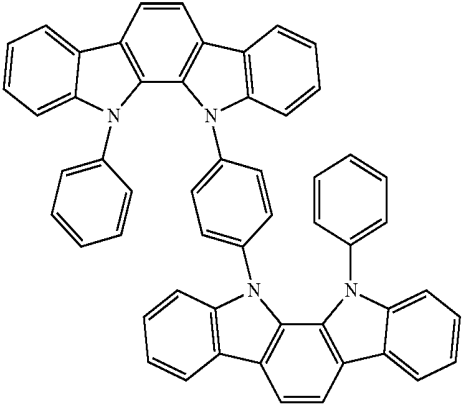
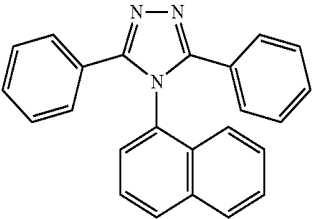
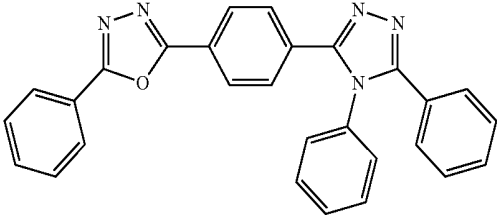
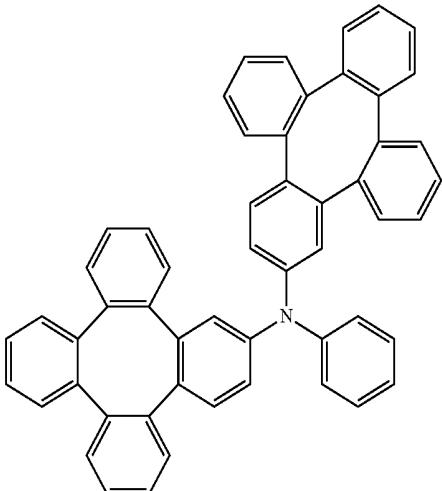
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Indolocabazoles		WO2007063796
		WO2007063754
		J. Appl. Phys. 90, 5048 (2001)
5-member ring electron deficient heterocycles (e.g., triazole, oxadiazole)		WO2004107822
		US20050112407
Tetraphenylene complexes		

TABLE 2-continued

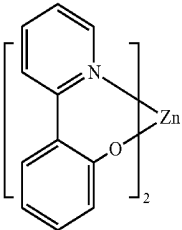
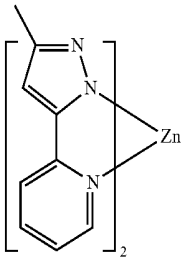
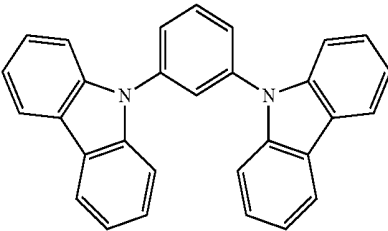
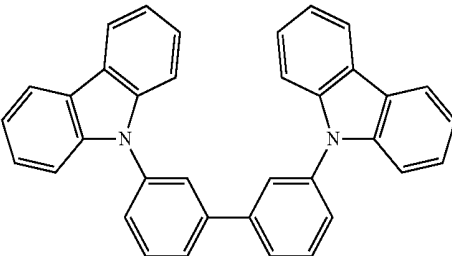
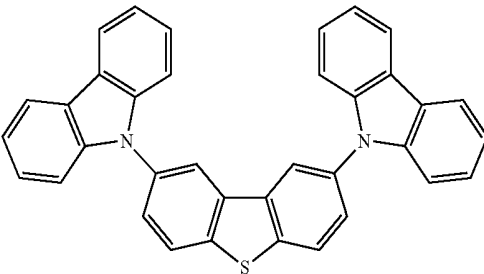
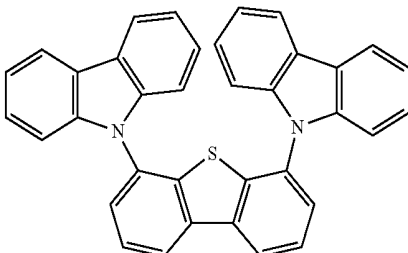
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Metal phenoxypyridine compounds		WO2005030900
Metal coordination complexes (e.g., Zn, Al with N N ligands)		US20040137268, US20040137267
	Blue hosts	
Arylcarbazoles		Appl. Phys. Lett, 82, 2422 (2003)
		US20070190359
Dibenzothiophene/ Dibenzofuran-carbazole compounds		WO2006114966, US20090167162
		US20090167162

TABLE 2-continued

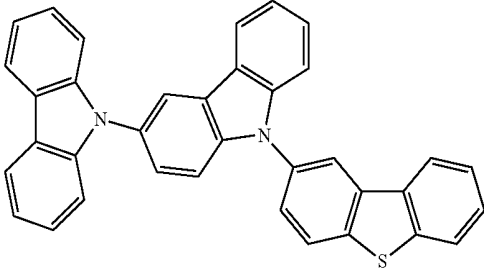
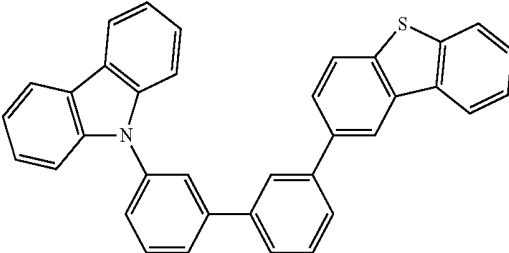
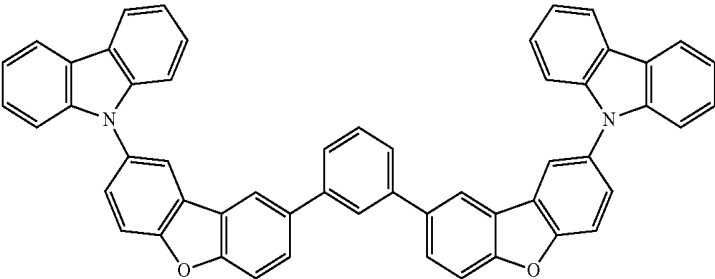
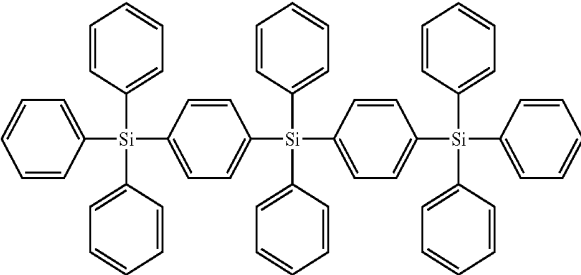
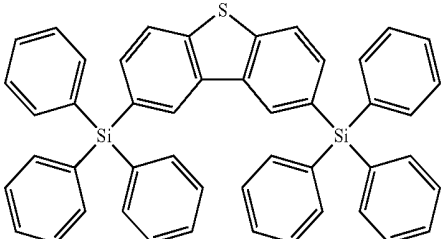
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		WO2009086028
		US20090030202, US20090017330
		US20100084966
Silicon aryl compounds		US20050238919
		WO2009003898

TABLE 2-continued

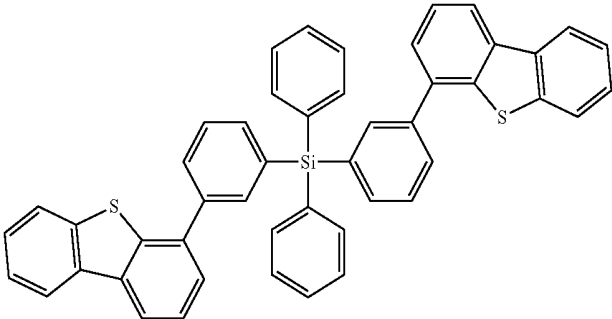
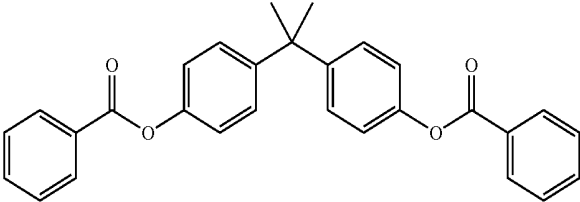
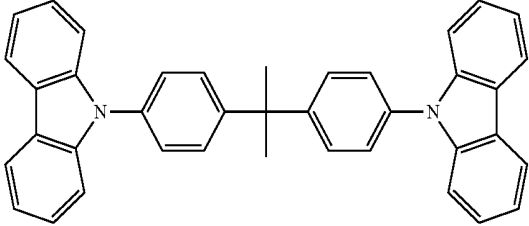
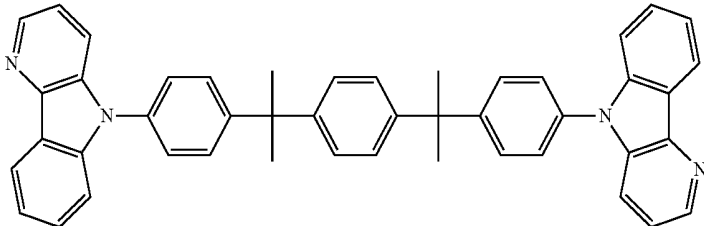
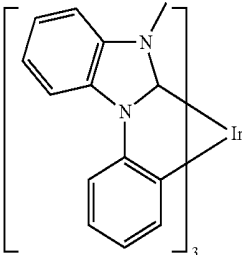
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Silicon/Germanium aryl compounds		EP2034538A
Aryl benzoyl ester		WO2006100298
Carbazole linked by non-conjugated groups		US20040115476
Aza-carbazoles		US20060121308
High triplet metal organometallic complex		U.S. Pat. No. 7,154,114

TABLE 2-continued

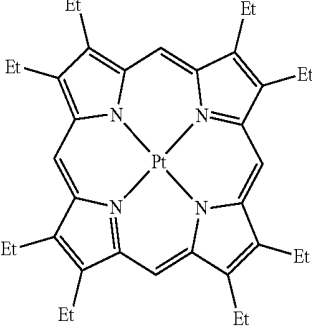
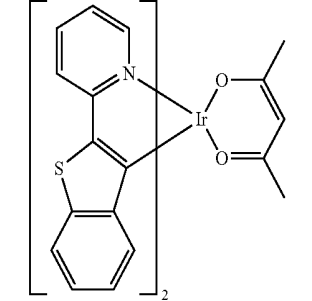
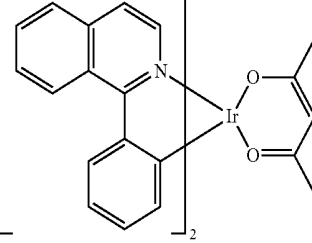
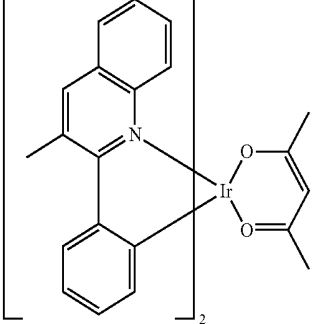
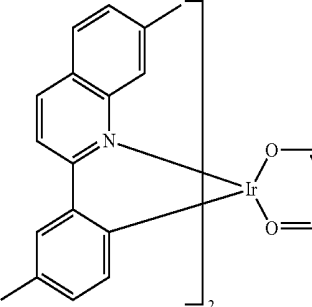
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
	Phosphorescent dopants Red dopants	
Heavy metal porphyrins (e.g., PtOEP)		Nature 395, 151 (1998)
Iridium(III) organometallic complexes		Appl. Phys. Lett. 78, 1622 (2001)
		US2006835469
		US2006835469
		US20060202194

TABLE 2-continued

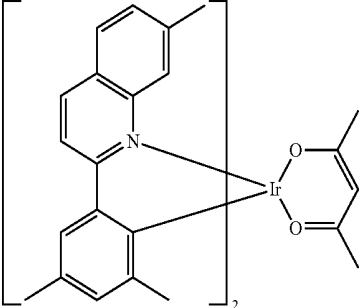
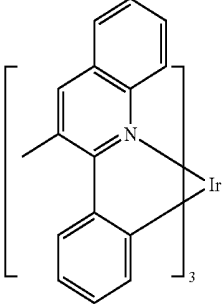
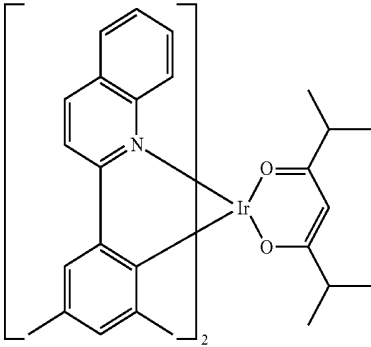
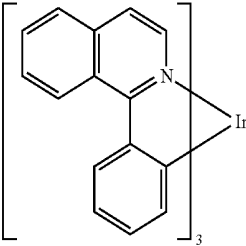
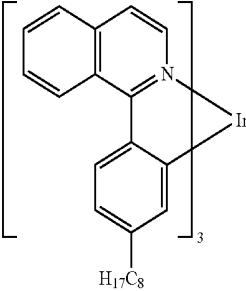
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		US20060202194
		US20070087321
		US20080261076 US20100090591
		US20070087321
	 H₁₇C₈	Adv. Mater. 19, 739 (2007)

TABLE 2-continued

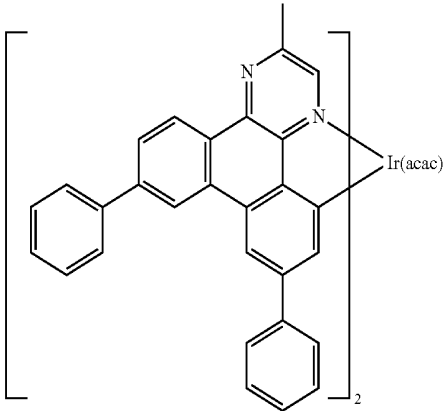
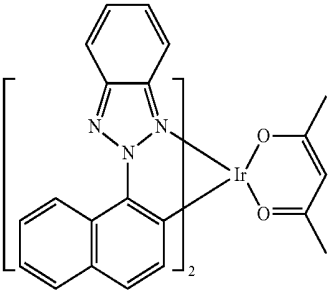
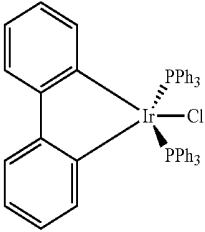
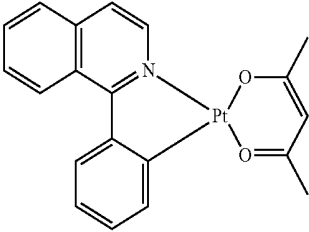
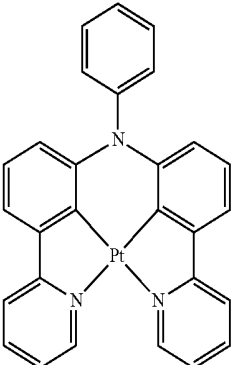
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		WO2009100991
		WO2008101842
		U.S. Pat. No. 7,232,618
Platinum(II) organometallic complexes		WO2003040257
		US20070103060

TABLE 2-continued

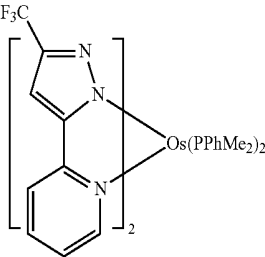
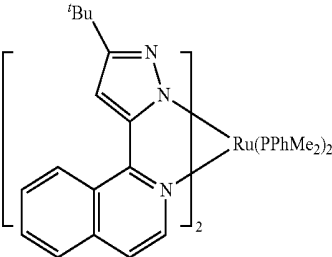
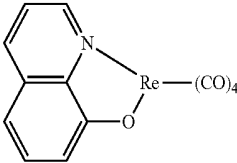
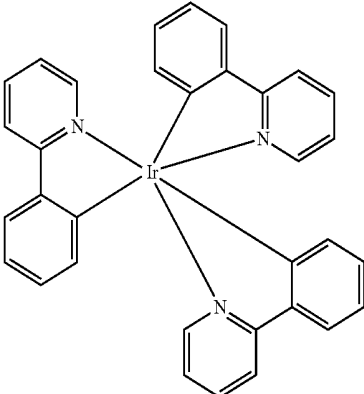
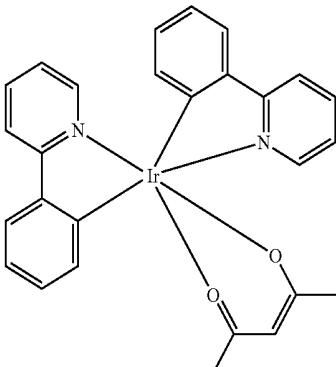
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Osmium(III) complexes		Chem. Mater. 17, 3532 (2005)
Ruthenium(II) complexes		Adv. Mater. 17, 1059 (2005)
Rhenium (I), (II), and (III) complexes		US20050244673
Green dopants		
Iridium(III) organometallic complexes	 and its derivatives	Inorg. Chem. 40, 1704 (2001)
		US20020034656

TABLE 2-continued

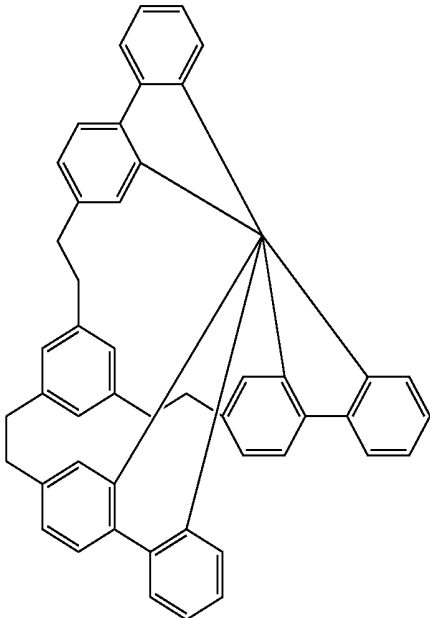
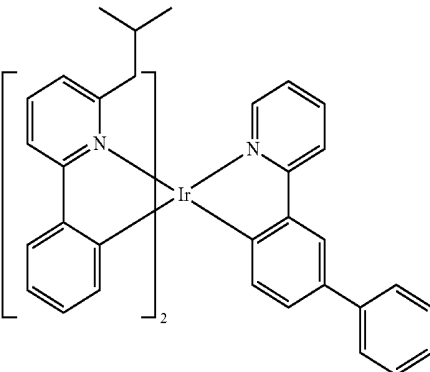
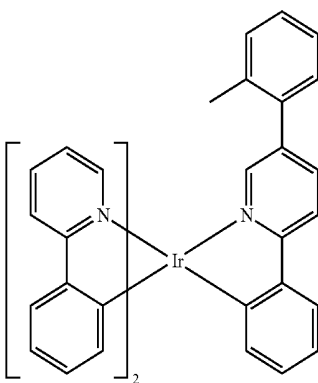
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		U.S. Pat. No. 7,332,232
		US20090108737
		WO2010028151

TABLE 2-continued

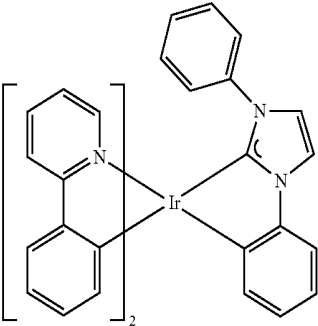
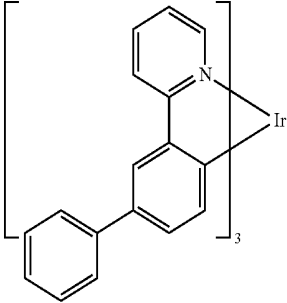
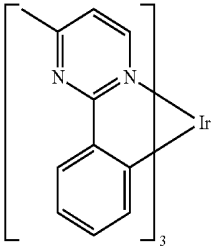
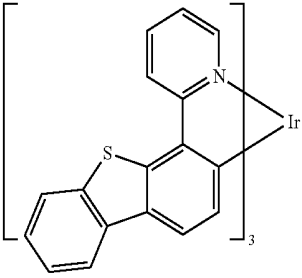
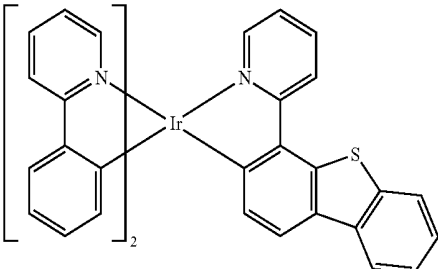
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		EP1841834B
		US20060127696
		US20090039776
		U.S. Pat. No. 6,921,915
		US20100244004

TABLE 2-continued

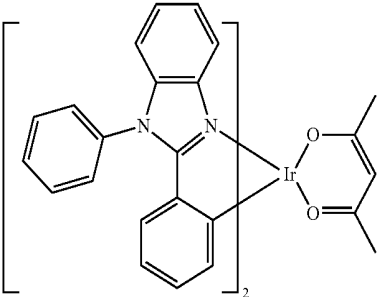
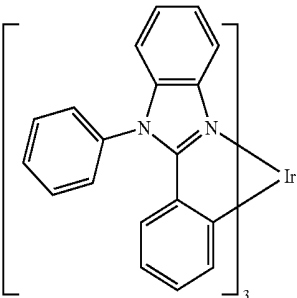
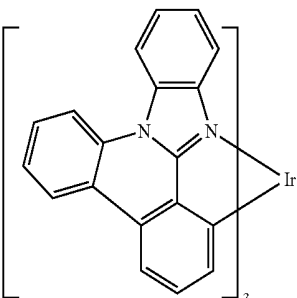
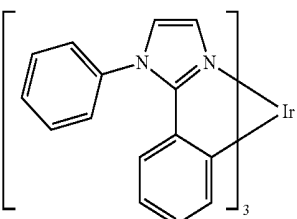
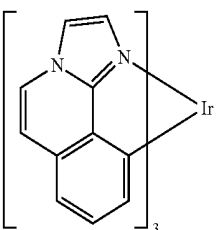
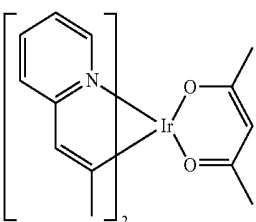
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		U.S. Pat. No. 6,687,266
		Chem. Mater. 16, 2480 (2004)
		US20070190359
		US 20060008670 JP2007123392
		WO2010086089, WO2011044988
		Adv. Mater. 16, 2003 (2004)

TABLE 2-continued

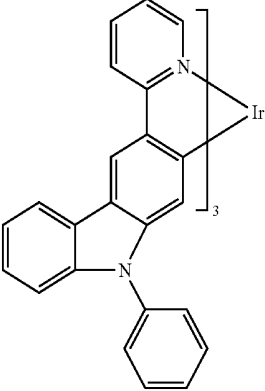
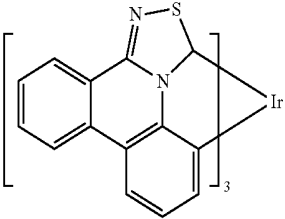
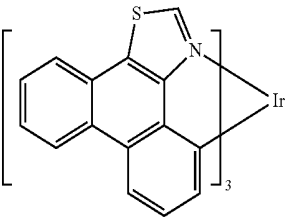
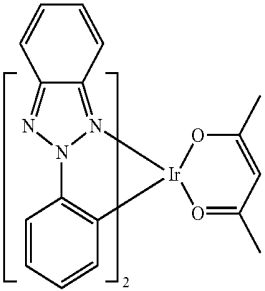
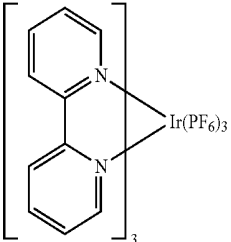
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		Angew. Chem. Int. Ed. 2006, 45, 7800
		WO2009050290
		US20090165846
		US20080015355
		US20010015432

TABLE 2-continued

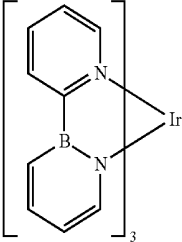
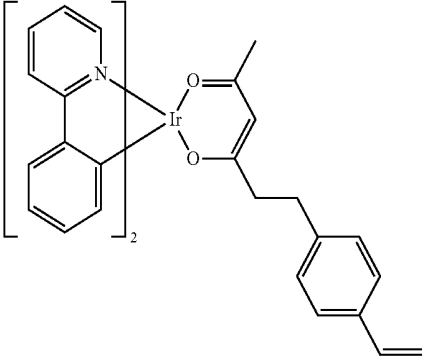
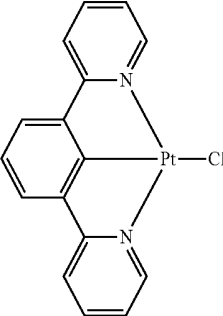
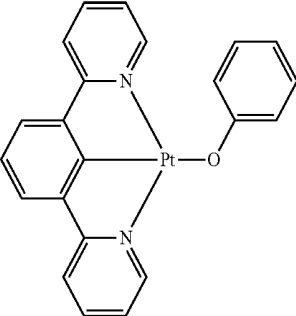
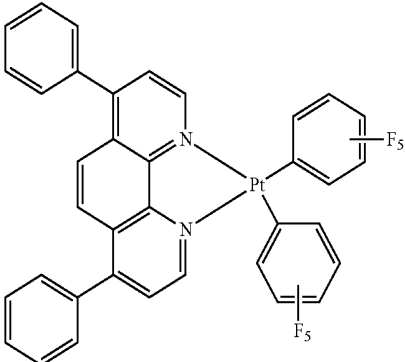
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Monomer for polymeric metal organometallic compounds		US20100295032
		U.S. Pat. No. 7,250,226, U.S. Pat. No. 7,396,598
Pt(II) organometallic complexes, including polydentate ligands		Appl. Phys. Lett. 86, 153505 (2005)
		Appl. Phys. Lett. 86, 153505 (2005)
		Chem. Lett. 34, 592 (2005)

TABLE 2-continued

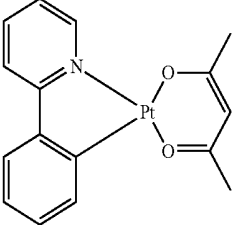
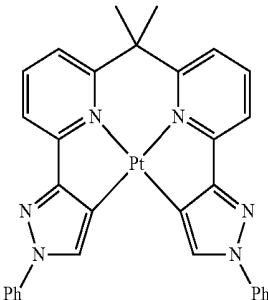
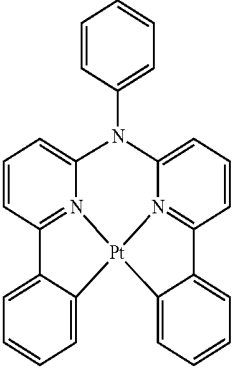
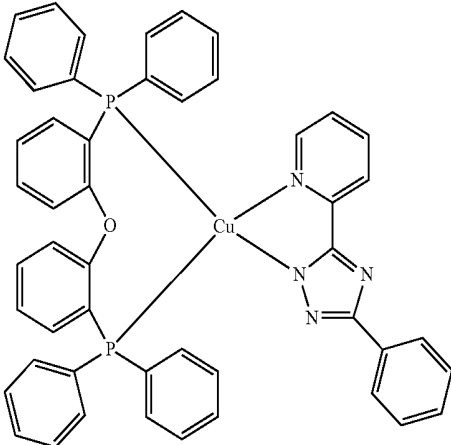
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		WO2002015645
		US20060263635
		US20060182992 US20070103060
Cu complexes		WO2009000673

TABLE 2-continued

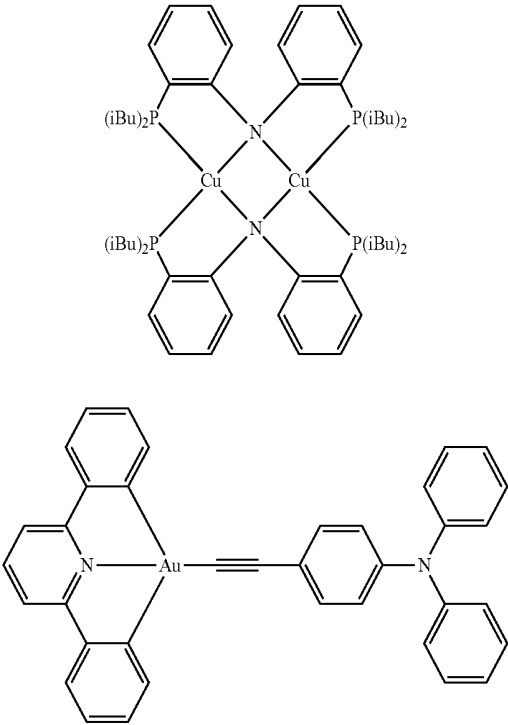
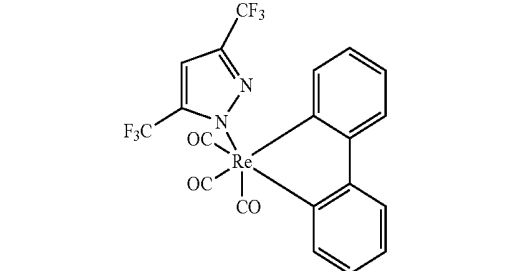
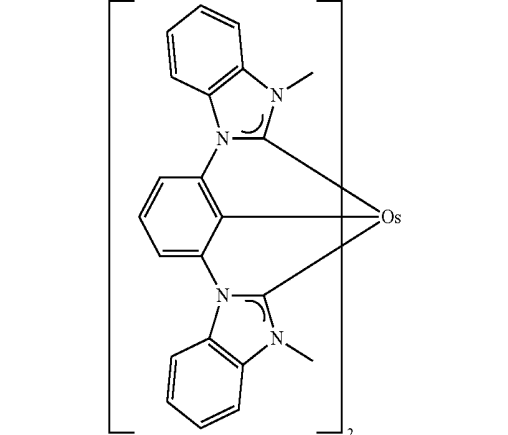
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Gold complexes		US20070111026
Rhenium(III) complexes		Inorg. Chem. 42, 1248 (2003)
Osmium(II) complexes		U.S. Pat. No. 7,279,704

TABLE 2-continued

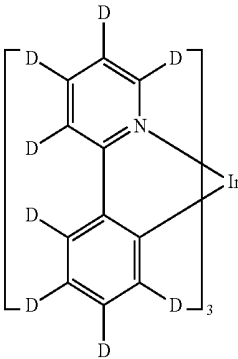
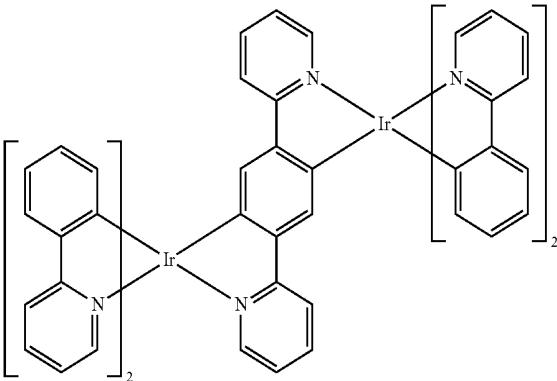
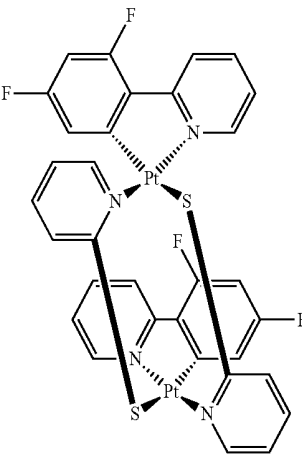
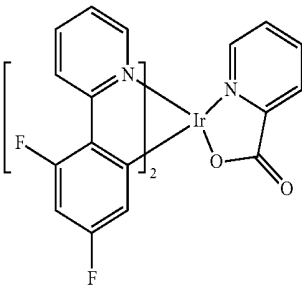
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Deuterated organometallic complexes		US20030138657
Organometallic complexes with two or more metal centers		US20030152802
		U.S. Pat. No. 7,090,928
	Blue dopants	
Iridium(III) organometallic complexes		WO2002002714

TABLE 2-continued

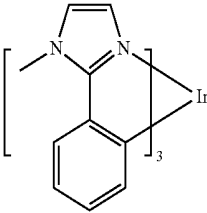
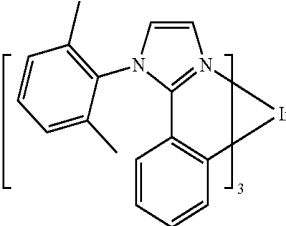
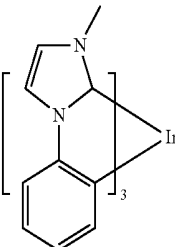
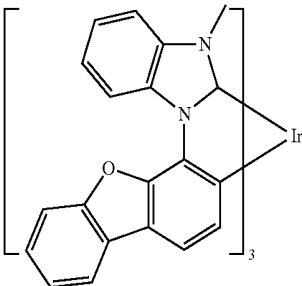
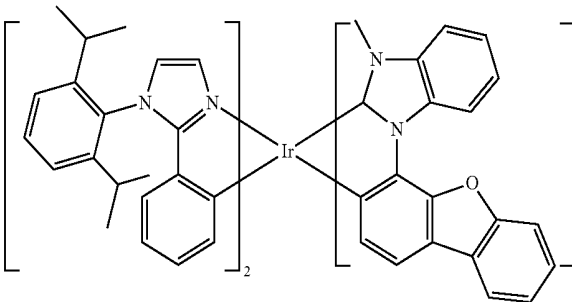
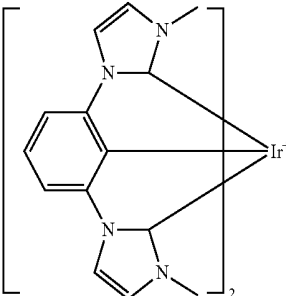
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		WO2006009024
		US20060251923 US20110057559 US20110204333
		U.S. Pat. No. 7,393,599, WO2006056418, US20050260441, WO2005019373
		U.S. Pat. No. 7,534,505
		WO2011051404
		U.S. Pat. No. 7,445,855

TABLE 2-continued

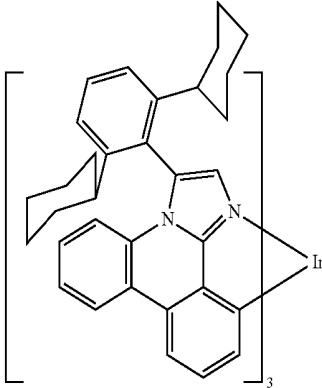
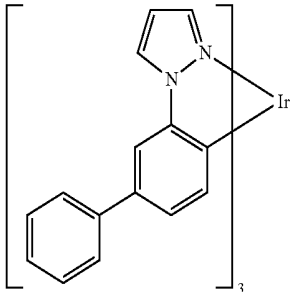
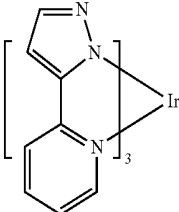
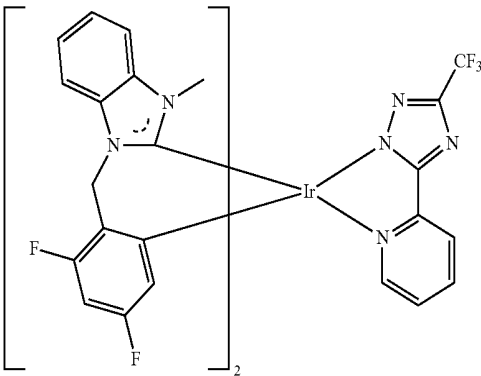
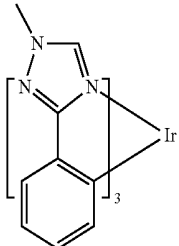
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		US20070190359, US20080297033 US20100148663
		U.S. Pat. No. 7,338,722
		US20020134984
		Angew. Chem. Int. Ed. 47, 4542 (2008)
		Chem. Mater. 18, 5119 (2006)

TABLE 2-continued

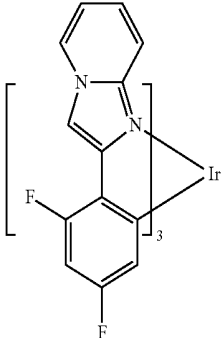
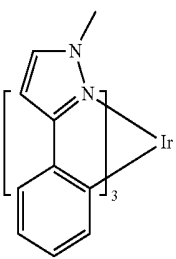
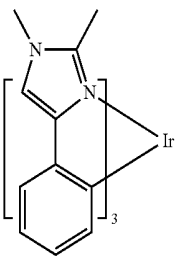
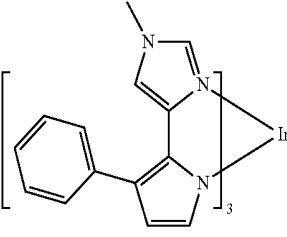
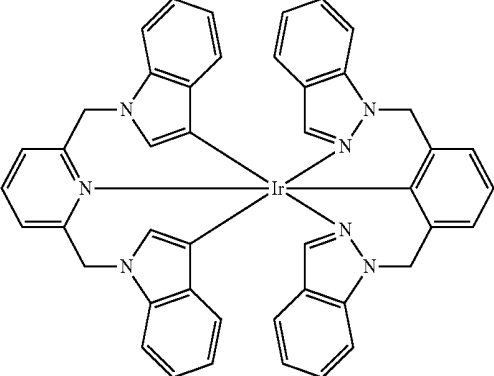
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		Inorg. Chem. 46, 4308 (2007)
		WO2005123873
		WO2005123873
		WO2007004380
		WO2006082742

TABLE 2-continued

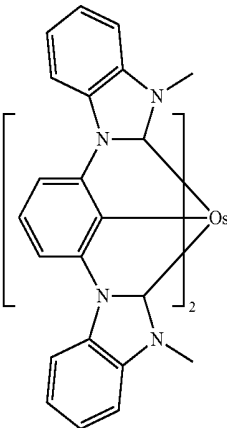
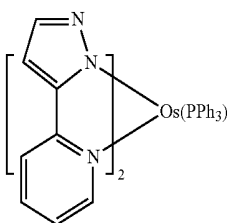
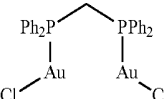
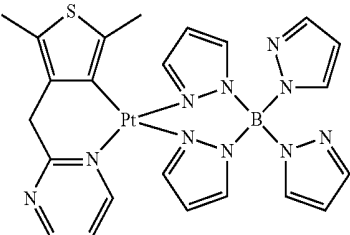
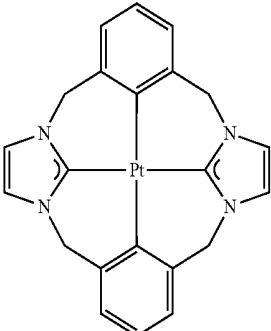
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Osmium(II) complexes	 	U.S. Pat. No. 7,279,704
Gold complexes		Appl. Phys. Lett. 74, 1361 (1999)
Platinum(II) complexes		WO2006098120, WO2006103874
Pt tetradentate complexes with at least one metal- carbene bond		U.S. Pat. No. 7,655,323

TABLE 2-continued

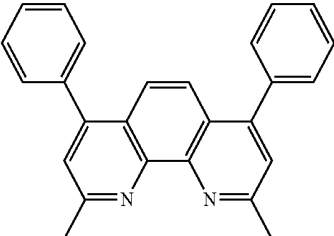
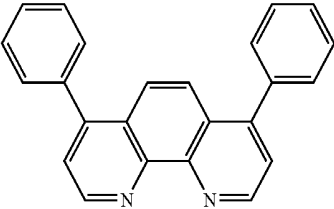
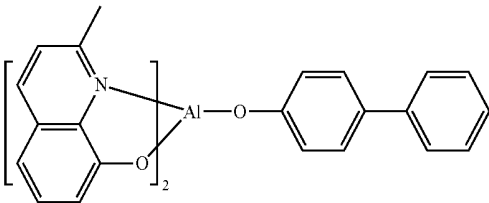
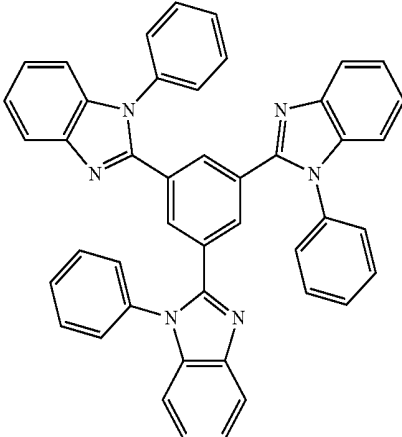
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Exciton/hole blocking layer materials		
Bathocuprine compounds (e.g., BCP, BPhen)		Appl. Phys. Lett. 75, 4 (1999)
		Appl. Phys. Lett. 79, 449 (2001)
Metal 8-hydroxyquinolates (e.g., BAlq)		Appl. Phys. Lett. 81, 162 (2002)
5-member ring electron deficient heterocycles such as triazole, oxadiazole, imidazole, benzoimidazole		Appl. Phys. Lett. 81, 162 (2002)

TABLE 2-continued

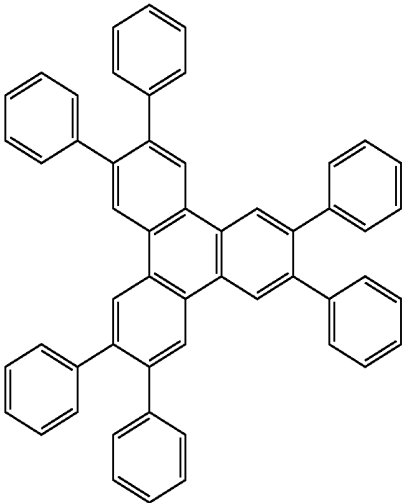
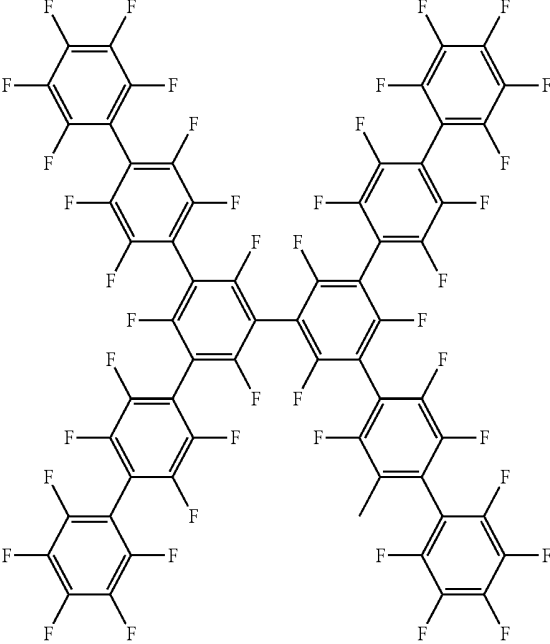
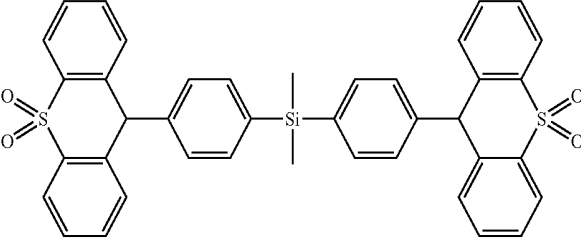
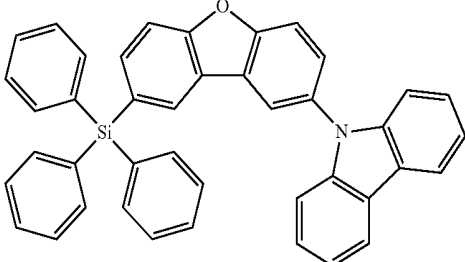
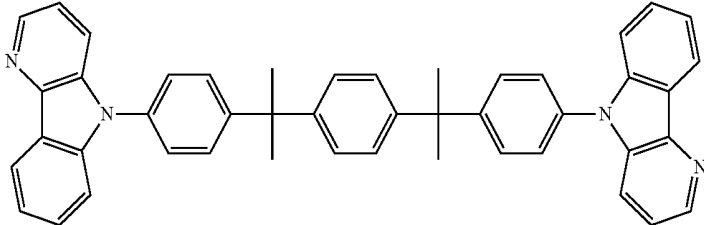
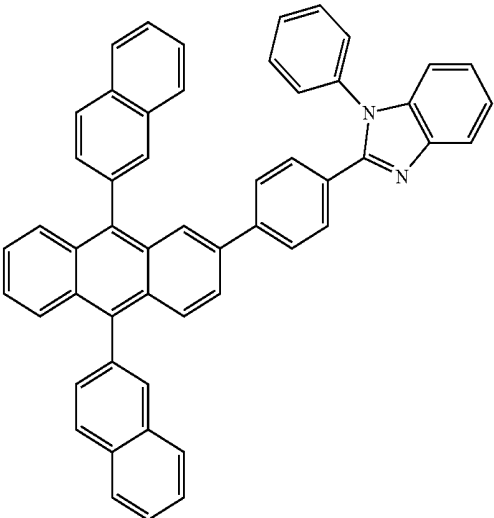
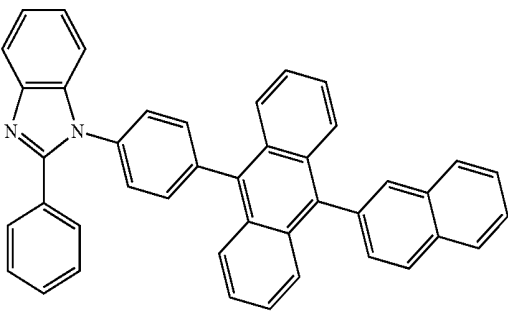
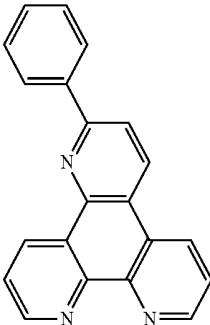
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Triphenylene compounds		US20050025993
Fluorinated aromatic compounds		Appl. Phys. Lett. 79, 156 (2001)
Phenothiazine-S-oxide		WO2008132085
Silylated five-membered nitrogen, oxygen, sulfur or phosphorus dibenzoheterocycles		WO2010079051

TABLE 2-continued

MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Aza-carbazoles		US20060121308
Electron transporting materials		
Anthracene-benzimidazole compounds		WO2003060956
		US20090179554
Aza triphenylene derivatives		US20090115316

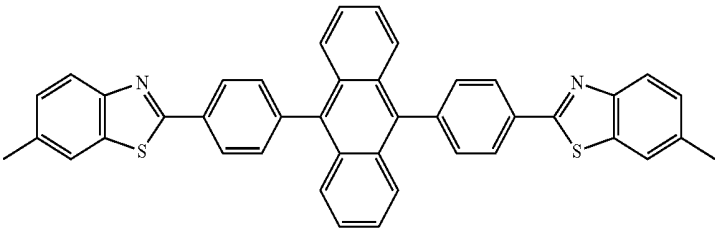
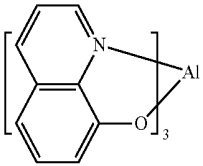
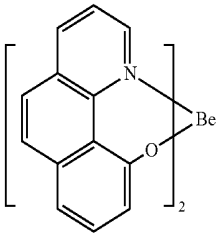
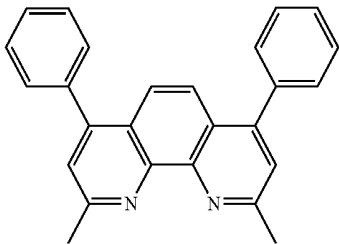
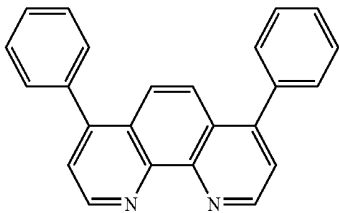
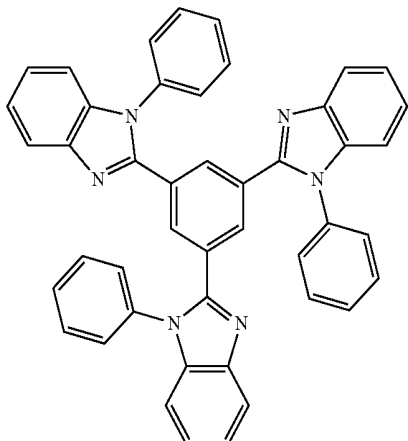
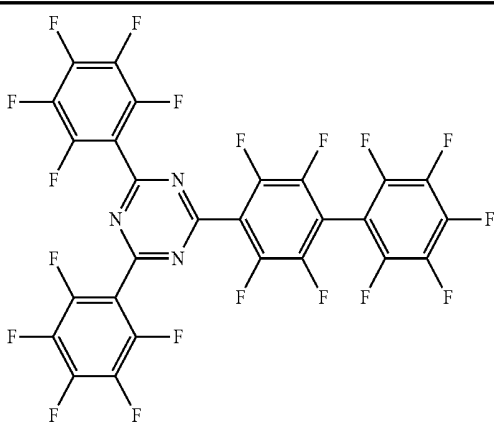
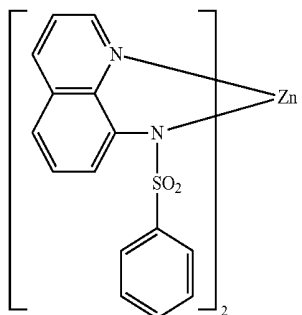
MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Anthracene-benzothiazole compounds		Appl. Phys. Lett. 89, 063504 (2006)
Metal 8-hydroxyquinolates (e.g., Alq ₃ , Zr _q ₄)		Appl. Phys. Lett. 51, 913 (1987) U.S. Pat. No. 7,230,107
Metal hydroxybenoquinolates		Chem. Lett. 5, 905 (1993)
Bathocuprine compounds such as BCP, BPhen, etc		Appl. Phys. Lett. 91, 263503 (2007)
		Appl. Phys. Lett. 79, 449 (2001)
5-member ring electron deficient heterocycles (e.g., triazole, oxadiazole, imidazole, benzoimidazole)		Appl. Phys. Lett. 74, 865 (1999)

TABLE 2-continued

MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
		Appl. Phys. Lett. 55, 1489 (1989)
		Jpn. J. Apply. Phys. 32, L917 (1993)
Silole compounds		Org. Electron. 4, 113 (2003)
Arylborane compounds		J. Am. Chem. Soc. 120, 9714 (1998)
Fluorinated aromatic compounds		J. Am. Chem. Soc. 122, 1832 (2000)
Fullerene (e.g., C60)		US20090101870

TABLE 2-continued

MATERIAL	EXAMPLES OF MATERIAL Hole injection materials	PUBLICATIONS
Triazine complexes		US20040036077
Zn (N ⁻ N ⁻) complexes		U.S. Pat. No. 6,528,187

EXPERIMENTAL

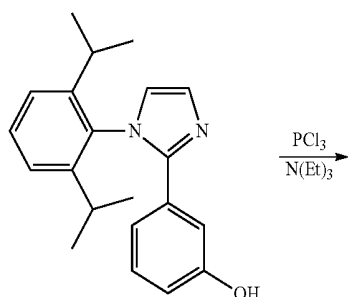
40

Material Synthesis

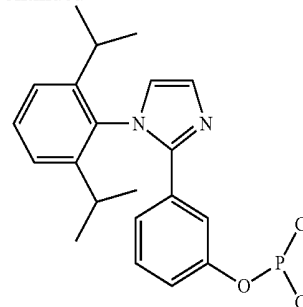
All reactions were carried out under nitrogen protections unless specified otherwise. All solvents for reactions are anhydrous and used as received from commercial sources.

Synthesis of Compound 1

50



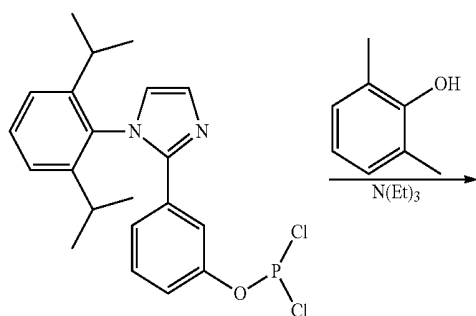
-continued



55 Synthesis of 2-(3-((dichlorophosphino)oxy)phenyl)-1-(2,6-diisopropylphenyl)-1H-imidazole

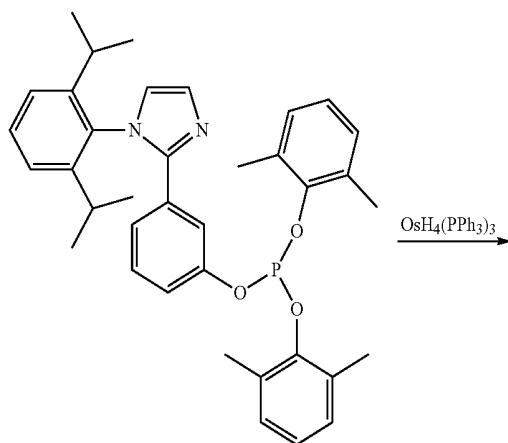
A 100 mL round-bottomed flask was charged with 3-(1-(2,6-diisopropylphenyl)-1H-imidazol-2-yl)phenol (0.309 g, 0.964 mmol), trichlorophosphine (0.3 ml, 3.44 mmol) and 30 ml of dichloromethane. A solution of triethylamine (0.135 ml, 0.964 mmol) in 60 ml of dichloromethane was added dropwise at -20° C. for a period of 1 hr. The reaction mixture was then stirred for 16 hrs. The reaction mixture was used for the next step without purification.

99



Synthesis of 3-(1-(2,6-diisopropylphenyl)-1H-imidazol-2-yl)phenyl bis(2,6-dimethylphenyl)phosphite

A solution of 2,6-dimethylphenol (1.413 g, 11.56 mmol), triethylamine (1.614 ml, 11.56 mmol) and dichloromethane (20 ml) was added dropwise to the reaction mixture from the previous step at 0° C. The reaction mixture was then stirred at room temperature for 2.5 hrs. The reaction mixture was then filtered and the filtrate was subjected to column chromatography (SiO₂, 100% DCM to 20% ETOAC in DCM) to yield the desired product, 3-(1-(2,6-diisopropylphenyl)-1H-imidazol-2-yl)phenyl bis(2,6-dimethylphenyl)phosphite. (0.338 g, 59%).



100

-continued

5

10

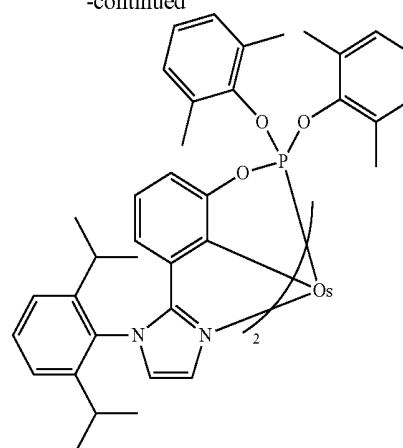
15

20

25

30

35



CPD.1

Synthesis of OsH₄(PPh₃)₃

A 500 mL round-bottomed flask was charged with triphenylphosphine (15.74 g, 60.0 mmol) and ethanol (Volume: 400 ml) to give a colorless solution. The reaction mixture was heated to reflux, then (NH₄)₂OsCl₆ (4.39 g, 10.00 mmol) was added in one portion. A solution of NaBH₄ (2.001 g, 52.9 mmol) in 300 ml of ethanol was added dropwise to the reaction mixture for a period of 10 mins. The reaction mixture was heated to reflux for another 15 mins. The reaction mixture was then cooled down. The solid was filtered and washed in sequence with ethanol, water, ethanol, and hexane to yield the desired product, OsH₄(PPh₃)₃. (8.32 g, 85%).

Synthesis of Compound 1

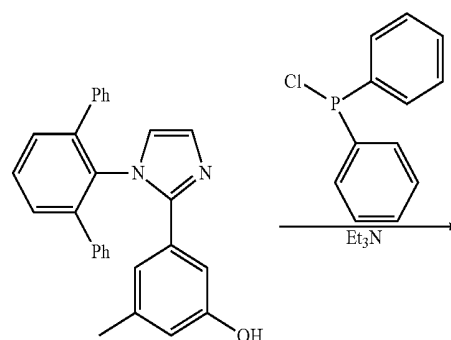
A 100 mL round-bottomed flask was charged with 3-(1-(2,6-diisopropylphenyl)-1H-imidazol-2-yl)phenyl bis(2,6-dimethylphenyl)phosphite (0.334 g, 0.564 mmol), OsH₄(PPh₃)₃ (0.240 g, 0.245 mmol) in decahydronaphthalene (Volume: 5 ml) to give a white suspension. The reaction mixture was heated to 200° C. for 1.5 hr. The solvent was removed by vacuum distillation and the residue was subjected to column chromatography (SiO₂, 15% etoac to 20% etoac in heptane) to yield Compound 1. (0.178 g, 53%).

Synthesis of Compound 2

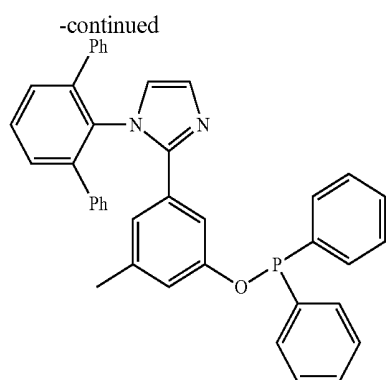
55

60

65

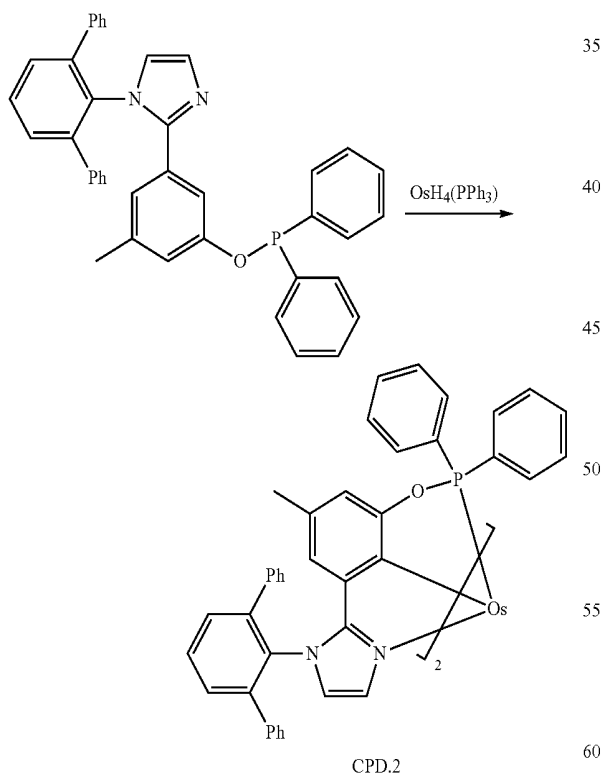


101



Synthesis of 1-([1,1':3',1''-terphenyl]-2'-yl)-2-(3-((diphenylphosphino)oxy)-5-methylphenyl)-1H-imidazole

A 250 mL round-bottomed flask was charged with 3-(1-([1,1':3',1''-terphenyl]-2'-yl)-1H-imidazol-2-yl)-5-methylphenol (0.406 g, 1.009 mmol), chlorodiphenylphosphine (0.186 ml, 1.009 mmol), triethylamine (0.672 ml, 4.81 mmol) and toluene (Volume: 70 ml) to give a brown solution. The reaction mixture was heated to 90° C. for 16 hrs. The reaction mixture was filtered and the filtrate was subjected to column chromatography (SiO₂, 35% etoac to 50% etoac in heptane) to yield the desired product, 1-([1,1':3',1''-terphenyl]-2'-yl)-2-(3-((diphenylphosphino)oxy)-5-methylphenyl)-1H-imidazole. (0.395 g, 66%).



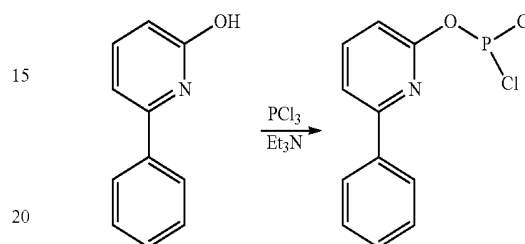
Synthesis of Compound 2

A 100 mL round-bottomed flask was charged with 1-([1,1':3',1''-terphenyl]-2'-yl)-2-(3-((diphenylphosphino)oxy)-5-

102

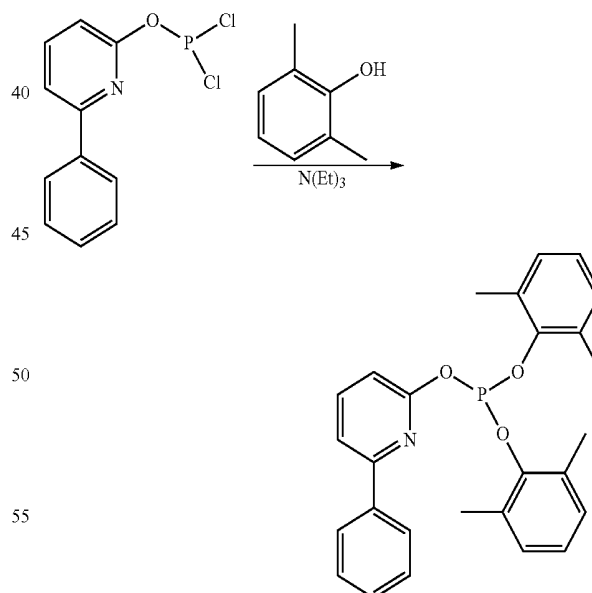
methylphenyl)-1H-imidazole (0.388 g, 0.66 mmol), OsH₄(PPh₃)₃ (0.28 g, 0.288 mmol) and decahydronaphthalene (Volume: 6 ml) to give a white suspension. The reaction mixture was heated to 200° C. for 1.5 hr. The solvent was removed by vacuum distillation and the residue was subjected to column chromatography (SiO₂, 15% etoac to 20% etoac in heptane) to yield Compound 2. (0.34 g, 89%).

Synthesis of Compound 3



Synthesis of 2-((dichlorophosphino)oxy)-6-phenylpyridine

A 100 mL round-bottomed flask was charged with 6-phenylpyridin-2-ol (0.814 g, 4.75 mmol), trichlorophosphine (1.245 ml, 14.26 mmol) and CH₂Cl₂ (Volume: 120 ml) to give a white suspension. A solution of triethylamine (0.664 ml, 4.75 mmol) in 60 ml of dichloromethane was added dropwise at -20° C. for a period of 1 hr. The reaction mixture was then stirred for 16 hrs. The reaction mixture was used for next step without purification.

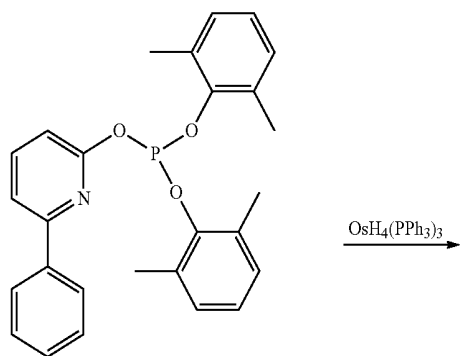


Synthesis of bis(2,6-dimethylphenyl)(6-phenylpyridin-2-yl)phosphite

A solution of 2,6-dimethylphenol (8.13 g, 66.6 mmol), triethylamine (9.29 ml, 66.6 mmol) and dichloromethane (20 ml) was added dropwise to the reaction mixture from the previous step at 0° C. The reaction mixture was then stirred

103

at room temperature for 2.5 hrs. The reaction mixture was then filtered and the filtrate was subjected to column chromatography (SiO₂, 3% etoac in heptane to 5% etoac in heptane) to yield the desired product, bis(2,6-dimethylphenyl) (6-phenylpyridin-2-yl)phosphite. (1.17 g, 55%).



CPD.3

Synthesis of Compound 3

A 100 mL round-bottomed flask was charged with (0.388 g, 0.66 mmol) bis(2,6-dimethylphenyl) (6-phenylpyridin-2-yl)phosphite, OsH₄(PPh₃)₃ (1.939 g, 1.976 mmol) and decahydronaphthalene (Volume: 40 ml) to give a white suspension. The reaction mixture was heated to 200° C. for 1.5 hrs. The solvent was removed by vacuum distillation and residue was subjected to column chromatography (SiO₂, 10% etoac in heptane) to yield Compound 3. (0.95 g, 45%).

Device Test Data

Device Examples

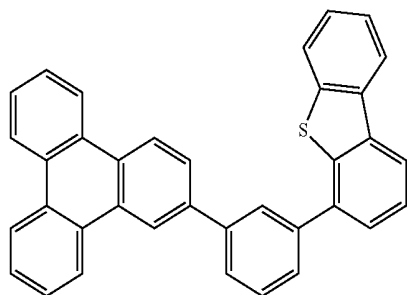
All example devices were fabricated by high vacuum (<10⁻⁷ Torr) thermal evaporation. The anode electrode consisted of 1200 Å of indium tin oxide (ITO). The cathode

104

consisted of 10 Å of LiF followed by 1,000 Å of Al. All devices were encapsulated with a glass lid sealed with an epoxy resin in a nitrogen glove box (<1 ppm of H₂O and O₂) immediately after fabrication, and a moisture getter was incorporated inside the package.

The organic stack of the device examples consisted of sequentially, from the ITO surface, 100 Å of LG101 (purchased from LG Chemical) as the hole injection layer (HIL), 400 Å of 4,4'-bis[N-(1-naphthyl)-N-phenylamino]biphenyl (alpha-NPD) as the hole transporting layer (HTL), 300 Å of the invention compound, Compound 3, doped in Compound A as host with 15 weight percent of an osmium phosphorescent compound as the emissive layer (EML), a 50 Å of Compound A as electron blocking layer (EBL), 300 Å of LG201 (purchased from LG Chemical) as the electron transporting layer (ETL). The resulting device data from those device examples is summarized in Table 2 below. As used herein, NPD and Compound A have the following structures:

Compound A



NPD

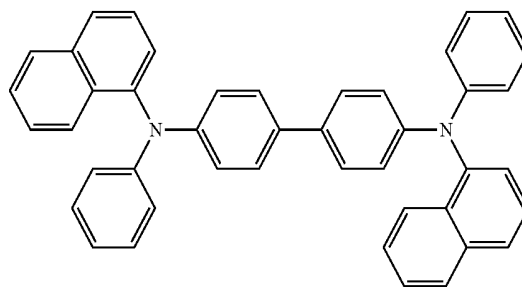


TABLE 2

Device Data								
	x	y	λ_{max} (nm)	FWHM (nm)	Voltage (V)	LE (Cd/A)	EQE (%)	PE (lm/W)
Inventive Example 1 Compound 3	0.397	0.568	548	92	6.7	19.4	5.8	9.1

In the novel compound disclosed herein, the electron withdrawing ability of phosphine/phosphite is used to lower the HOMO of osmium complexes to be more comparable to iridium based dopants. The oxidation potential values of the compounds provided in Table 3 below demonstrates this point.

TABLE 3

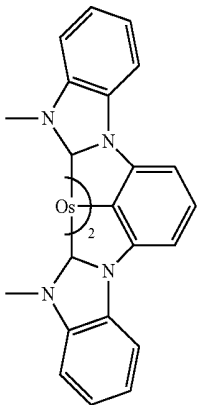
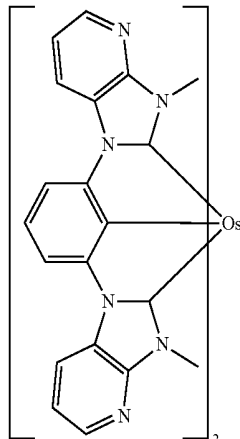
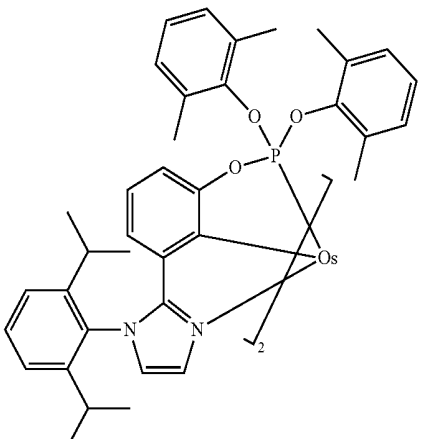
Oxidation potentials and the calculated HOMO level of the bis(tridentate) osmium complexes			
Structure	HOMO level by calculation*	Experimental Oxidation potential**	
Example 1 (from US 2005/0260449) 	-4.32 V	-0.5 V	
Example 2 (from WO 2009046266) 	-4.63 V	-0.35 V	
Compound 1 	-5.04 V	0.12 V	

TABLE 3-continued

Oxidation potentials and the calculated HOMO level of the bis(tridentate) osmium complexes		
Structure	HOMO level by calculation*	Experimental Oxidation potential**
Compound 3	-5.36 V	0.3 V
Example 3	-3.44 V	-1.2 V***
Example 4	-4.52 V	-0.4 V***

*DFT (density function theory) calculation using Gaussian/B3lyp/cep-31g

**Oxidation potential was referred to the anodic and cathodic peak potentials referenced to the Fe^+/Fc couple in V.

***extrapolated oxidation potential from Graph 1 shown in FIG. 5.

Graph 1 shows a correlation between calculated HOMO level and oxidation potential (measured by cyclic voltammetry).

Osmium (II) complexes have been investigated for OLED applications. (see review: *Eur. J. Inorg. Chem.* 2006, 3319-3332). The octahedral ligand arrangement of the Os(II) complexes resembles that of Ir(III) complexes. Os(II) complexes generally exhibit low oxidation potential, i.e. shallow HOMO energy level than Ir(III) complexes. For example, the Examples 1 and 2 in US 2005026049 and WO 2009046266, respectively, show oxidation potential of -0.5V and -0.35V; in contrast with the oxidation potential of 0.3V of Ir(PPY)₃. The extremely shallow HOMO level of

Osmium bis(tridentate) complexes make it difficult to fit in the main stream oled device structure. According to the invention disclosed in the present disclosure, by taking advantage of the electron withdrawing ability of the phosphine/phosphite; the inventors formed Osmium bis(tridentate) complexes having more reasonable HOMO levels. i.e. oxidation potential between 0 to 0.3V. For example, comparing Example 3 and Compound 1; the oxidation potential changed from -1.2V to 0.12V by replacing imidazole ring with phosphite group. Similarly, comparing Example 4 and Compound 3, the oxidation potential changed from -0.4V to 0.3V by replacing a pyridine ring with a phosphite group. Moreover, phosphine moiety is part of tridentate frame. The

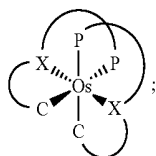
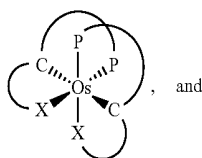
109

rigid nature of the tridentate ligands generally results in narrow emission line widths and short excited state lifetimes, which can result in better color purity and longer device lifetime, making them suitable for display applications.

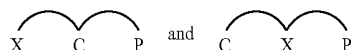
It is understood that the various embodiments described herein are by way of example only, and are not intended to limit the scope of the invention. For example, many of the materials and structures described herein may be substituted with other materials and structures without deviating from the spirit of the invention. The present invention as claimed may therefore include variations from the particular examples and preferred embodiments described herein, as will be apparent to one of skill in the art. It is understood that various theories as to why the invention works are not intended to be limiting.

I claim:

1. A compound having a structure selected from the group consisting of:



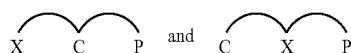
wherein



each independently represents a tridentate ligand coordinating to osmium through coordinating atoms of X, carbon and phosphorus;

wherein X is selected from the group consisting of nitrogen, oxygen, sulfur, and carbon; and

wherein (i) the compound is heteroleptic, (ii) the P of



is bonded to an O, (iii) the compound has a structure of Formula II, X is a neutral nitrogen atom of an imidazole ring, C is an anionic donor carbon, and P is a neutral donor phosphorus, or (iv) a combination of more than one of (i), (ii), and (iii).

2. The compound of claim 1, wherein X is a neutral nitrogen atom of an imidazole ring, C is an anionic donor carbon, and P is a neutral donor phosphorus.

3. The compound of claim 1, wherein the compound is neutral.

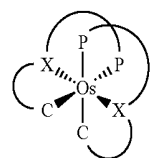
4. The compound of claim 1, wherein X is a carbon, and Os—X bond is a metal-carbene bond.

5. The compound of claim 1, wherein the compound is homoleptic.

110

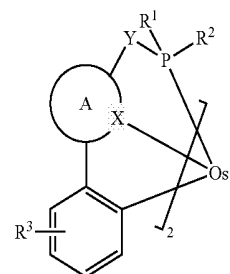
6. The compound of claim 1, wherein the compound is heteroleptic.

7. The compound of claim 1, wherein the compound has the structure of



Formula II

8. The compound of claim 1, wherein the compound has the structure of



wherein each of R^1 and R^2 is phenol or phenyl;

wherein Y is oxygen;

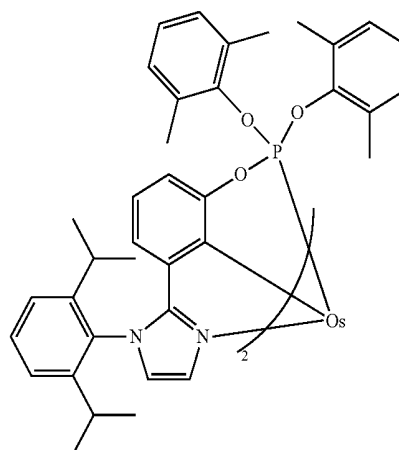
wherein ring A comprises a heterocyclic ring comprising pyridine, imidazole, pyrazole, NHC carbene, or quinoline;

wherein R^3 is alkyl;

wherein R^3 can represent mono-, di-, or tri-substitutions, or no substitution; and

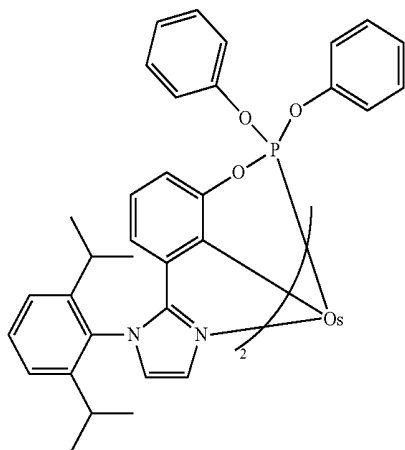
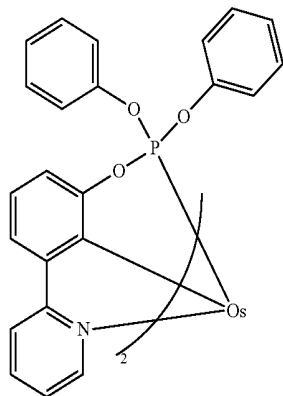
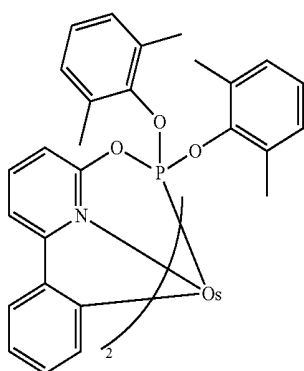
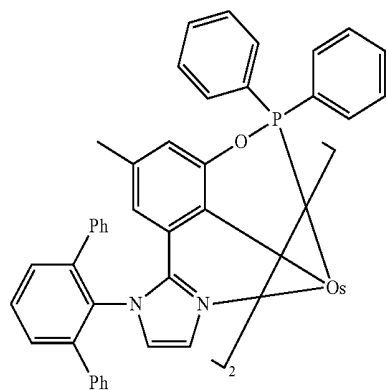
wherein any two adjacent substituents of R^1 , R^2 , and R^3 are optionally joined to form a ring.

9. The compound of claim 1, wherein the compound is selected from the group consisting of



Compound 1

111
-continued



112
-continued

Compound 2

5

10

15

Compound 3

20

25

Compound 4

35

40

45

Compound 5

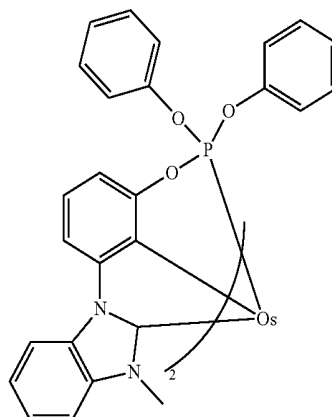
50

55

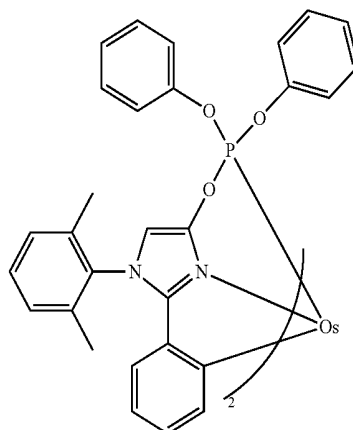
60

65

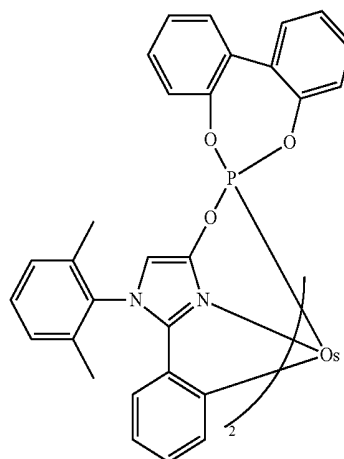
Compound 6



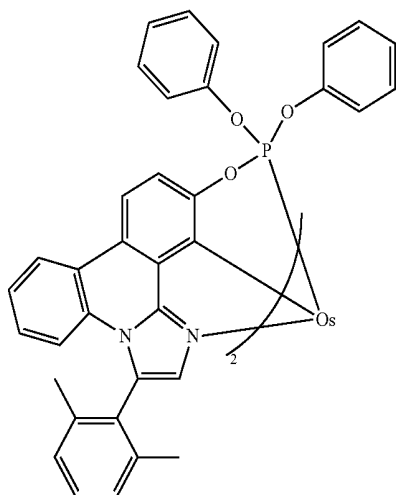
Compound 7



Compound 8

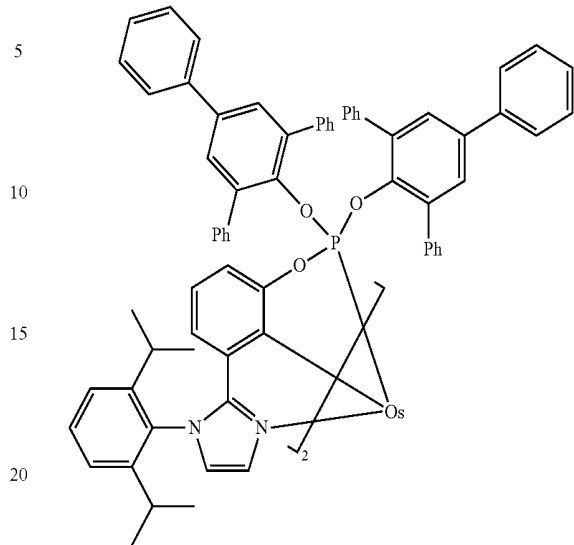


113
-continued



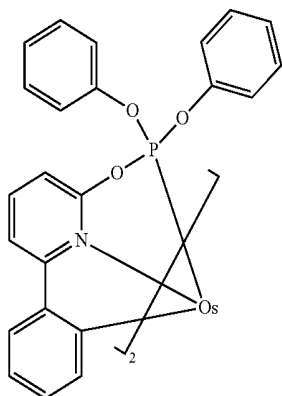
Compound 9

114
-continued

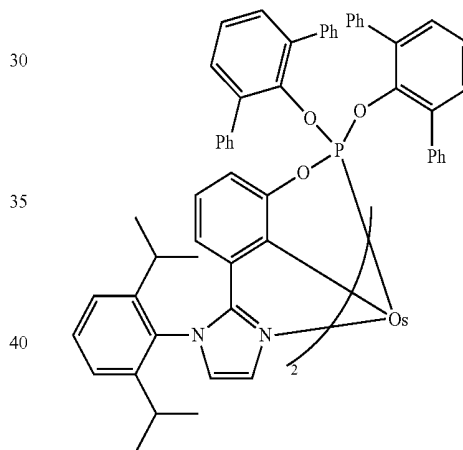


Compound 12

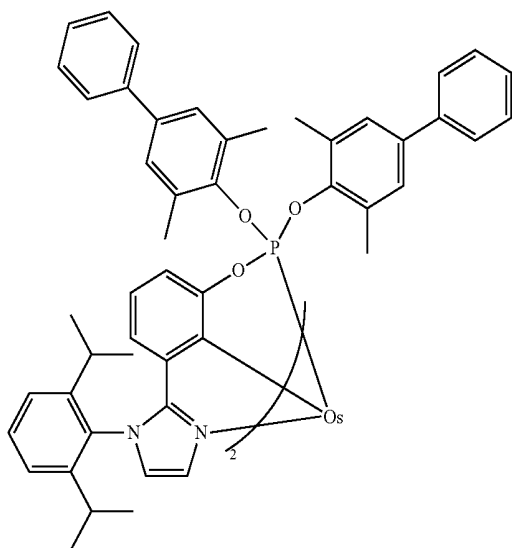
Compound 10



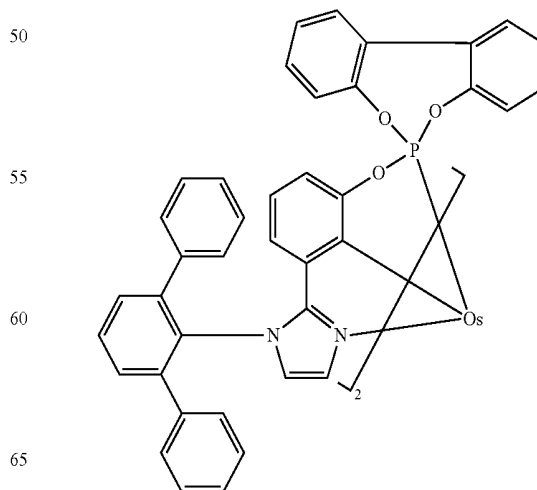
Compound 13



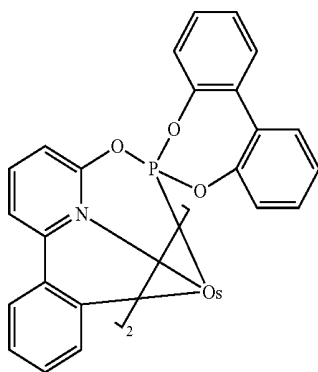
Compound 11



Compound 14



115
-continued



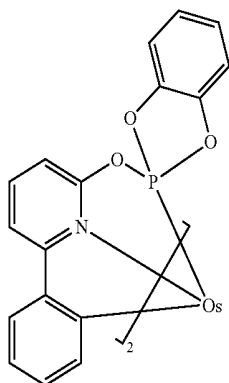
Compound 15

5

10

15

Compound 16

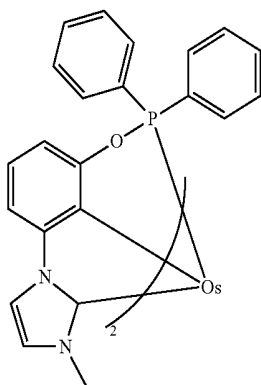


20

25

30

Compound 17



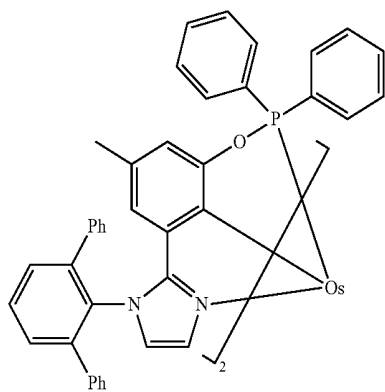
35

40

45

50

Compound 18

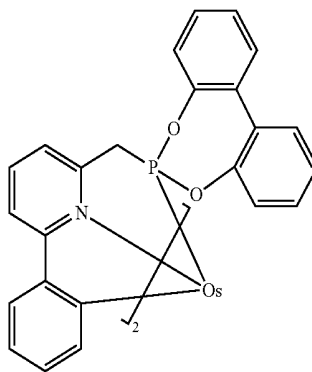


55

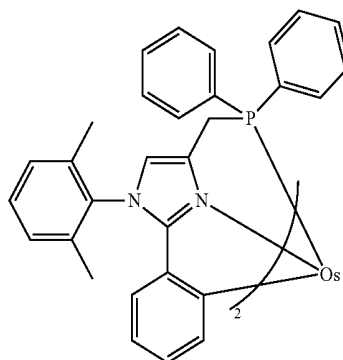
60

65

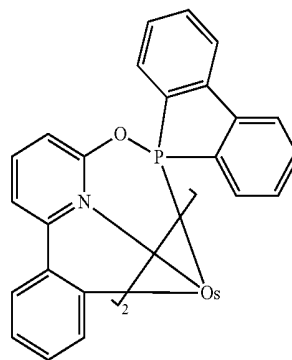
116
-continued



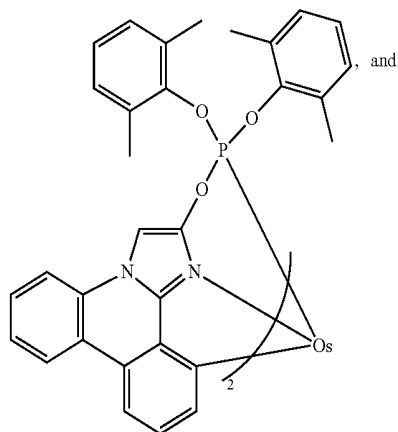
Compound 19



Compound 24



Compound 25

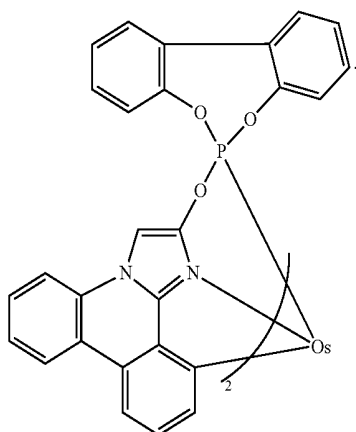


Compound 26

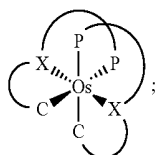
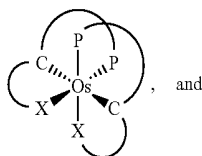
, and

117

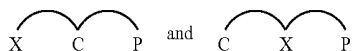
-continued



10. A first device comprising a first organic light emitting device, the first organic light emitting device comprising:
an anode;
a cathode; and
an organic layer, disposed between the anode and the cathode, comprising a compound having a structure selected from the group consisting of:

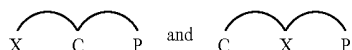


wherein



each independently represents a tridentate ligand coordinating to osmium through coordinating atoms of X, carbon and phosphorus;

wherein X is selected from the group consisting of nitrogen, oxygen, sulfur, and carbon; and
wherein (i) the compound is heteroleptic, (ii) the P of

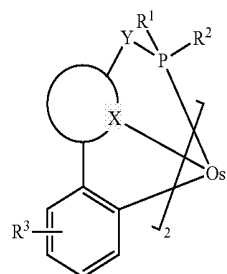


is bonded to an O, (iii) the compound has a structure of Formula II, X is a neutral nitrogen atom of an imidazole ring, C is an anionic donor carbon, and P is a neutral donor phosphorus, or (iv) a combination of more than one of (i), (ii), and (iii).

11. The first device of claim 10, wherein X is a neutral nitrogen atom of an imidazole ring, C is an anionic donor carbon, and P is a neutral donor phosphorus.

118

12. The first device of claim 10, wherein the compound has the structure of



wherein R^1 and R^2 is phenol or phenyl;

wherein Y is oxygen;

wherein ring A comprises a heterocyclic ring comprising pyridine, imidazole, pyrazole, NHC carbene, or quinoline;

wherein R^3 is alkyl; wherein R^3 can represent mono-, di-, or tri-substitutions, or no substitution; and
wherein any two adjacent substituents of R^1 , R^2 , and R^3 are optionally joined to form a ring.

13. The first device of claim 10, wherein the first device is selected from the group consisting of a consumer product, an organic light emitting device, and a light panel.

14. The first device of claim 10, wherein the organic layer is an emissive layer and the compound is an emissive dopant.

15. The first device of claim 10, wherein the organic layer is an emissive layer and the compound is a non-emissive dopant.

16. The first device of claim 10, wherein the organic layer further comprises a host material.

17. The first device of claim 16, wherein the host material comprises a triphenylene containing benzo-fused thiophene or benzo-fused furan;

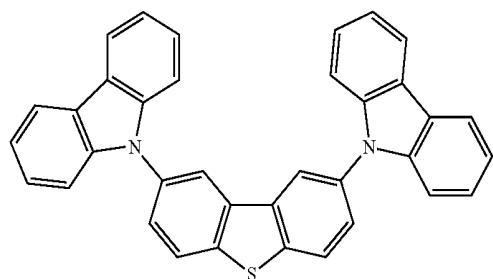
wherein any substituent in the host material is an unfused substituent independently selected from the group consisting of C_nH_{2n+1} , OC_nH_{2n+1} , OAr_1 , $N(C_nH_{2n+1})_2$, $N(Ar_1)(Ar_2)$, $CH=CH-C_nH_{2n+1}$, $C=C-C_nH_{2n+1}$, Ar_1 , Ar_1-Ar_2 , and $C_nH_{2n}-Ar_1$;

wherein n is from 1 to 10; and

wherein Ar_1 and Ar_2 are independently selected from the group consisting of benzene, biphenyl, naphthalene, triphenylene, carbazole, and heteroaromatic analogs thereof.

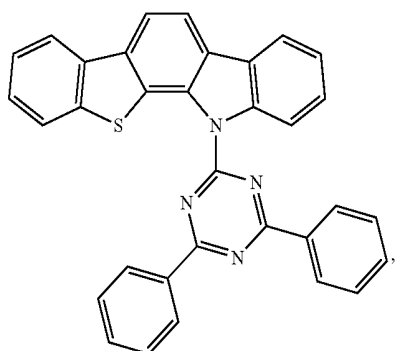
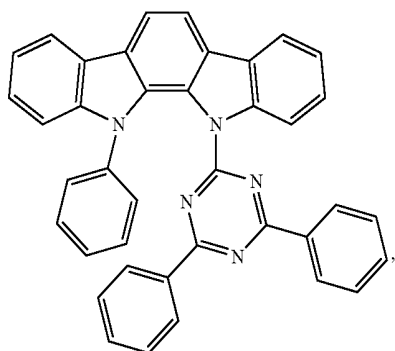
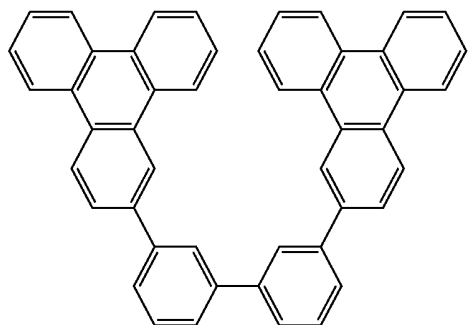
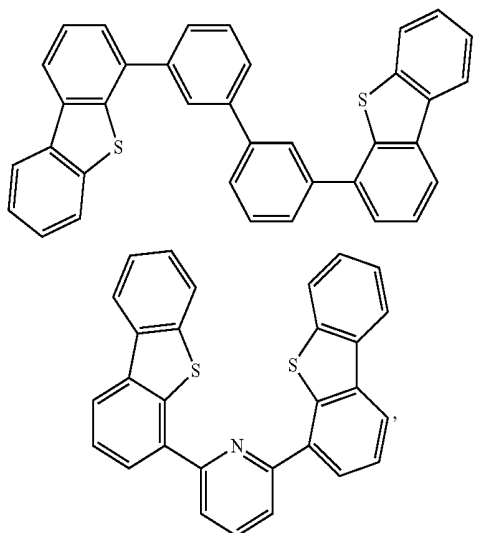
18. The first device of claim 16, wherein the host material comprises at least one chemical group selected from the group consisting of carbazole, dibenzothiophene, dibenzofuran, dibenzoselenophene, azacarbazole, aza-dibenzothiophene, aza-dibenzofuran, and aza-dibenzoselenophene.

19. The first device of claim 16, wherein the host material is selected from the group consisting of:

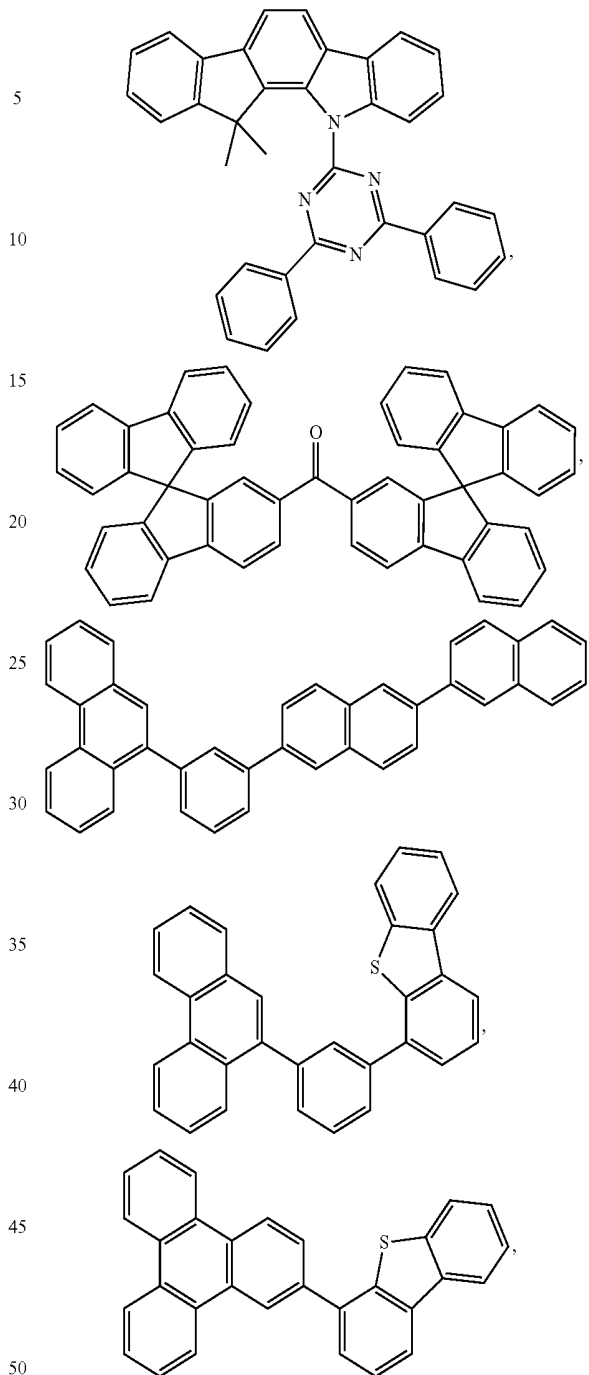


119

-continued

**120**

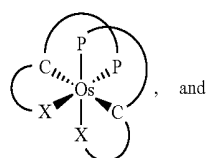
-continued



and combinations thereof.

20. The first device of claim 16, wherein the host material comprises a metal complex.

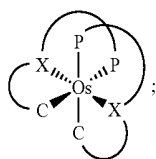
21. A formulation comprising a compound having a structure selected from the group consisting of:



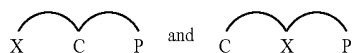
Formula I

121

-continued

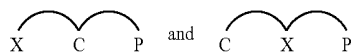


wherein



each independently represents a tridentate ligand coordinating to osmium through coordinating atoms of X, carbon and phosphorus;

wherein X is selected from the group consisting of nitrogen, oxygen, sulfur, and carbon; and wherein (i) the compound is heteroleptic, (ii) the P of



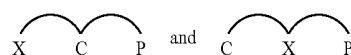
122

Formula II

is bonded to an O, (iii) the compound has a structure of Formula II, X is a neutral nitrogen atom of an imidazole ring, C is an anionic donor carbon, and P is a neutral donor phosphorus, or (iv) a combination of more than one of (i), (ii), and (iii).

22. The compound of claim 1, wherein the P of

10

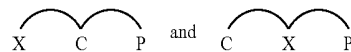


15

is bonded to an O.

23. The compound of claim 1, wherein the P of

20



25 is part of a phosphite moiety.

* * * * *

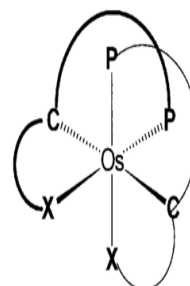
专利名称(译)	有机电致发光材料和器件		
公开(公告)号	US9748503	公开(公告)日	2017-08-29
申请号	US14/026392	申请日	2013-09-13
[标]申请(专利权)人(译)	环球展览公司		
申请(专利权)人(译)	通用显示器公司		
当前申请(专利权)人(译)	通用显示器公司		
[标]发明人	TSAI JUI YI		
发明人	TSAI, JUI-YI		
IPC分类号	H01L51/00 C09K11/06 C07F15/00 H01L51/50		
CPC分类号	H01L51/0088 C07F15/002 C09K11/06 C09K2211/185 H01L51/0054 H01L51/0074 H01L51/5016		
代理机构(译)	DUANE MORRIS LLP		
其他公开文献	US20150076454A1		
外部链接	Espacenet USPTO		

摘要(译)

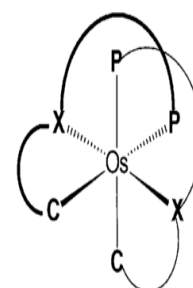
061,569 A 10/1991 VanSlyke et al.

23 Claims, 5 Drawing Sheets

公开了含有用作磷光发光体的亚磷酸酯基团的双(三齿)锇(II)配合物。所公开的锇(II)配合物具有比先前已知的锇(II)配合物更高的氧化电位。还公开了具有包含所公开的锇(II)络合物的有机层的有机发光装置。



FORMULA I



FORMULA II